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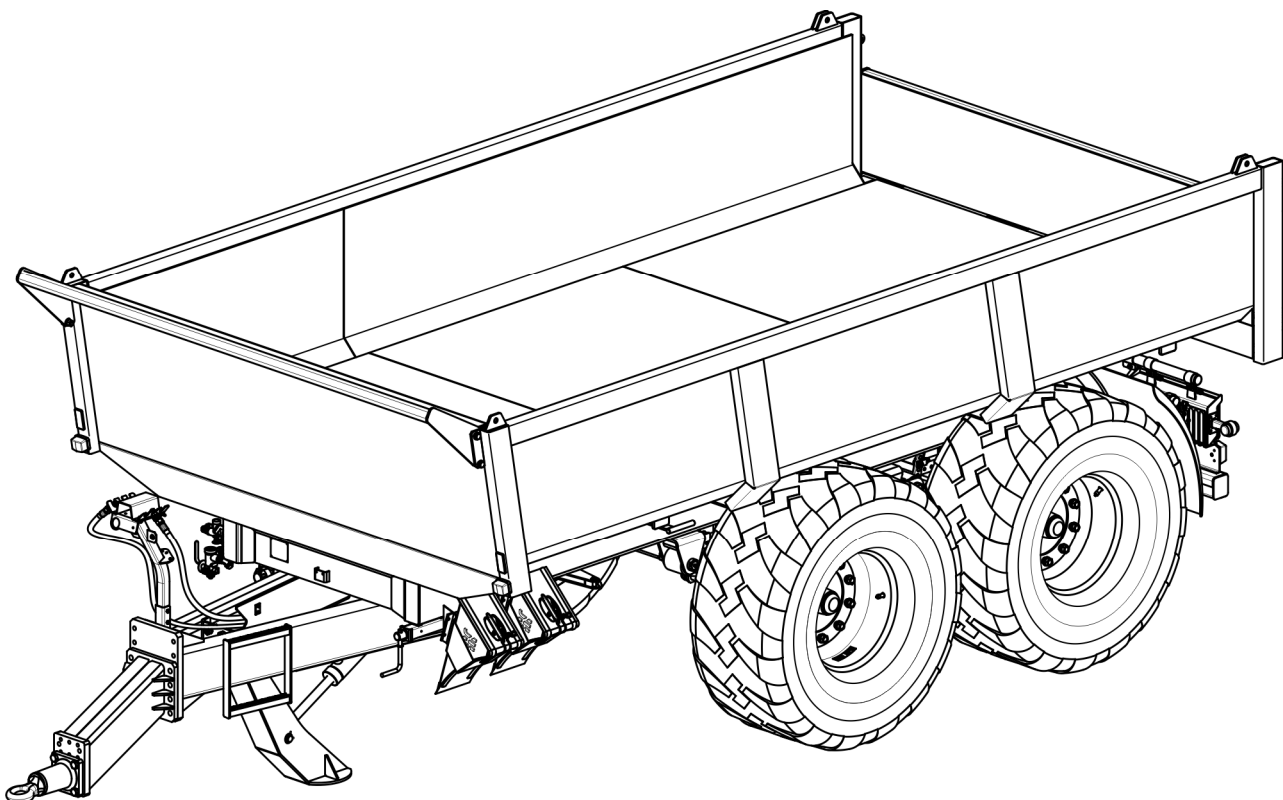
[www.pronar.pl](http://www.pronar.pl)

# **OPERATOR'S MANUAL**

## **AGRICULTURAL TRAILER**

### **PRONAR T679/2**

TRANSLATION OF THE ORIGINAL COPY OF THE MANUAL



ISSUE 3A-07-2011

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# INTRODUCTION

Information contained herein is current at date of publication. As a result of improvements, some numerical values and illustrations contained in this publication may not correspond to the factual specification of the machine supplied to the user. The manufacturer reserves the right to introduce design changes in machines produced that facilitate operation and improve the quality of their work, without making minor amendments to this Operator's Manual.

This Operator's Manual is an integral part of the machine's documentation. Before using the machine, the user must carefully read this Operator's Manual and observe all recommendations. This guarantees safe operation and ensures malfunction free work of the machine. The machine is designed to meet obligatory standards, documents and legal regulations currently in force.

The manual describes the basic safety rules and operation of agricultural trailer Pronar 679/2. If the information contained in the Operator's Manual needs clarification then the user should refer for assistance to the sale point where the machine was purchased or to the Manufacturer.

## **MANUFACTURER'S ADDRESS:**

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## SYMBOLS APPEARING IN THIS OPERATOR'S MANUAL

Information, descriptions of danger and precautions and also recommendations and prohibitions associated with user safety instructions are marked:



and also preceded by the word "**DANGER**". Failure to observe the instructions may endanger the machine operator's or other person's health or life.

Particularly important information and instructions, the observance of which is essential, are distinguished in the text by the sign:



and also preceded by the word "**ATTENTION**". Failure to observe the instructions may lead to damage to the machine as a result of improper operation, adjustment or use.

In order to focus the user's attention on the need to perform maintenance, the relevant section of the Operator's Manual is marked with the pictogram:



Additional tips and advice for machine operation are marked:



and also preceded by the word „**TIP**”.



## **DIRECTIONS USED IN THIS OPERATOR'S MANUAL**

Left side – side to the left hand of the operator facing in the direction of machine's forward travel.

Right side – side to the right hand of the operator facing in the direction of machine's forward travel.

## **REQUIRED SERVICE ACTIONS**

Service actions described in the manual are marked: ➡

Result of service/adjustment actions or comments concerning the performance of actions are marked: ⇨



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## EC DECLARATION OF CONFORMITY OF THE MACHINERY

PRONAR Sp. z o.o. declares with full responsibility, that the machine:

Description and identification of the machinery	
Generic denomination and function:	<b>TRAILER</b>
Type:	<b>T679/2</b>
Model:	-----
Serial number:	
Commercial name:	<b>TRAILER PRONAR T679/2</b>

to which this declaration relates, fulfills all the relevant provisions of the Directive **2006/42/EC** of The European Parliament and of The Council of 17 May 2006 on machinery, and amending Directive 95/16/EC (Official Journal of the EU, L 157/24 of 09.06.2006).

The person authorized to compile the technical file is the Head of Research and Development Department at PRONAR Sp. z o.o., 17-210 Narew, ul. Mickiewicza 101A, Poland.

This declaration relates exclusively to the machinery in the state in which it was placed on the market, and excludes components which are added and/or operations carried out subsequently by the final user.

Narew, the 29 GRU. 2009

*Place and date*

Z-CA DYREKTORA  
d/s technicznych  
członek zarządu

*Roman Omelianuk*

*Full name of the empowered person  
position, signature*

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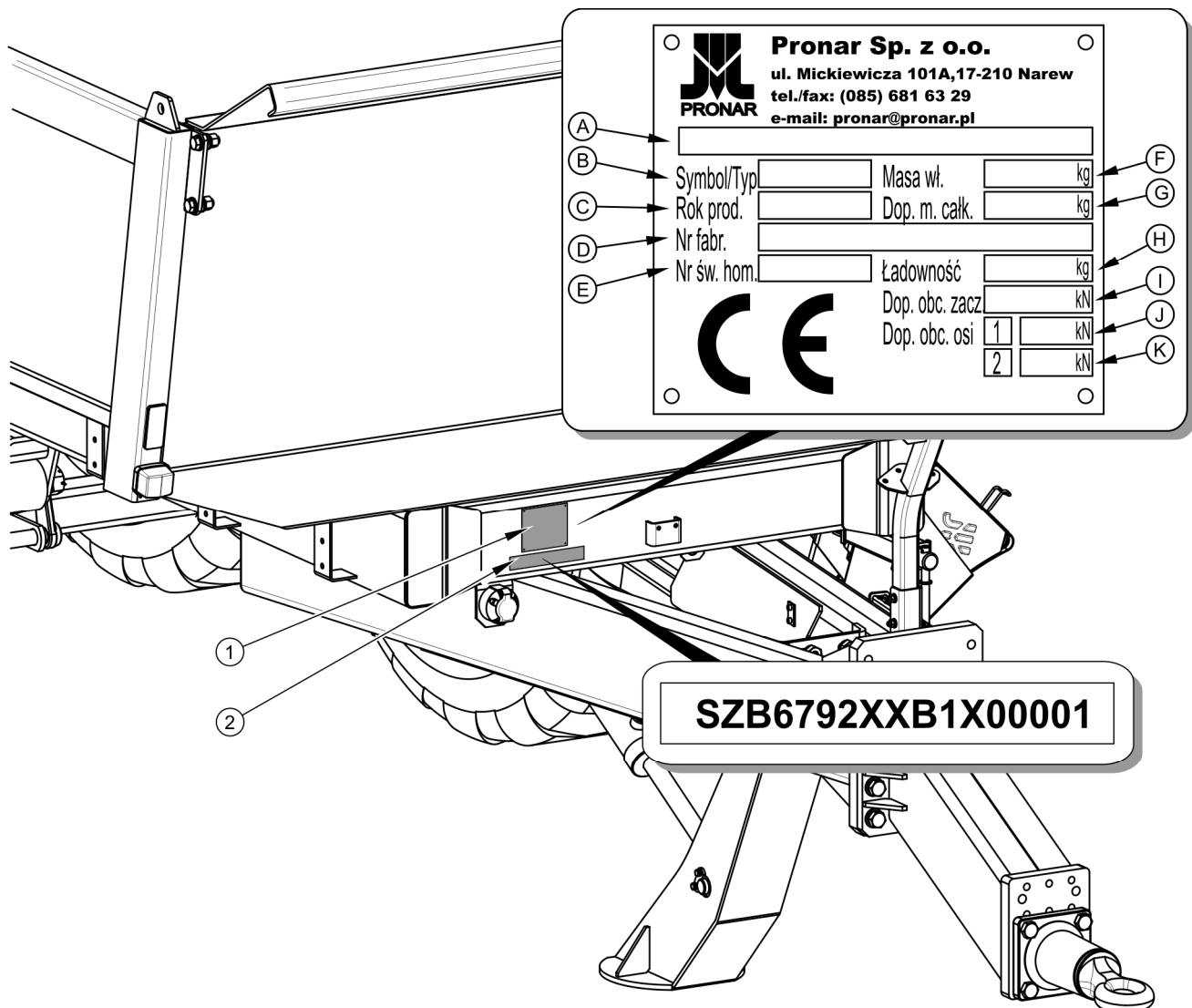
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**BASIC  
INFORMATION**

## 1.1 IDENTIFICATION

### 1.1.1 TRAILER IDENTIFICATION



**FIG. 1.1** Location of the data plate and serial number

(1) data plate, (2) serial number

The trailer is marked with the data plate (1), and the factory number (2) located on a gold painted rectangle. The serial number and data plate are located on the front beam of the trailer lower chassis frame longitudinal member (1.1).

When buying the trailer check that the serial numbers on the machine agree with the number written in the *WARRANTY BOOK*, in the sales documents and in the *OPERATOR'S*



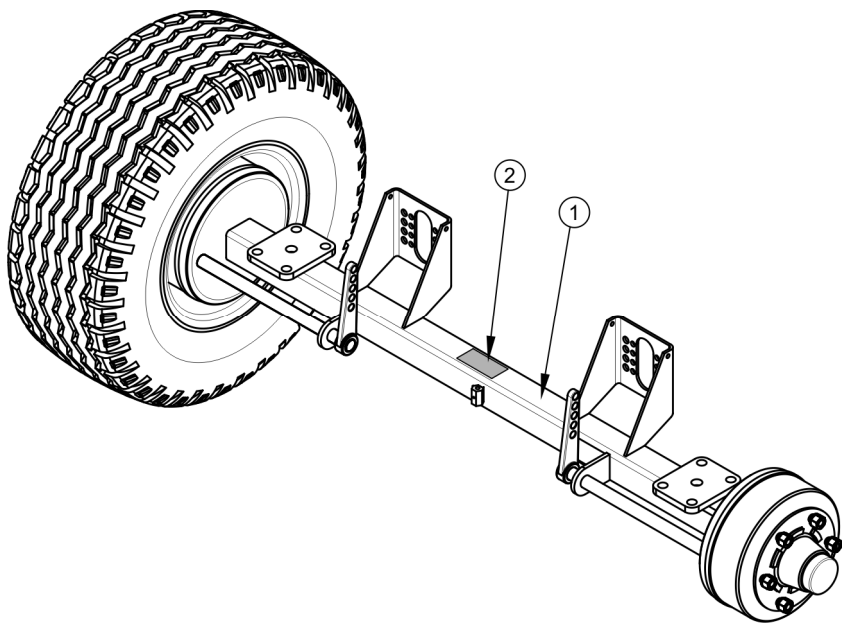
*MANUAL*. The meanings of the individual fields found on the data plate are presented in the table below:

**TAB. 1.1        Markings on data plate**

<b>ITEM</b>	<b>MARKING</b>
<b>A</b>	General description and purpose
<b>B</b>	Symbol /Type
<b>C</b>	Year of manufacture
<b>D</b>	Seventeen digit serial number (VIN)
<b>E</b>	Official certificate number
<b>F</b>	Tare weight
<b>G</b>	Maximum gross weight
<b>H</b>	Carrying capacity
<b>I</b>	Permissible hitching system loading
<b>J</b>	Permissible front axle load
<b>K</b>	Permissible rear axle load

### **1.1.2 AXLE IDENTIFICATION**

The factory number of the axle shaft and its type are stamped onto the data plate (2) secured to the axle shaft beam (1) – figure (1.2).



**FIG. 1.2**      **Location of the axle data plate**

*(1) wheel axle, (2) data plate*

**1.1.3 LIST OF FACTORY NUMBERS**



**TIP**

In the event of ordering a replacement part or in the case of the appearance of problems it is often essential to give the factory numbers of parts or the VIN number of the trailer, therefore it is recommended that these numbers are inscribed in the spaces below.

**VIN**

S	Z	B	6	7	9	2	X	X			X					
---	---	---	---	---	---	---	---	---	--	--	---	--	--	--	--	--

**FRONT AXLE FACTORY NUMBER AND TYPE**

**REAR AXLE FACTORY NUMBER AND TYPE**

## 1.2 PROPER USE

Trailer is designed for transporting and unloading heavy materials such as: debris, stones, rubble, gravel, used during construction, the earthworks, demolition, on the farm and on public roads. Load box design enables loading and transportation of machinery and construction vehicles.

Non-compliance with the recommendations of the carriage and loading of goods described by the Manufacturer and the road transport regulations in force in the country in which the trailer is used, shall void the guarantee and is regarded as use of the machine not according to its intended purpose.

### IMPORTANT!

The trailer must not be used for purposes other than those for which it is intended. The user **MUST NOT**:



- transport people, animals, hazardous materials, chemically aggressive loads that will corrode the construction elements of the trailer (causing corrosion of steel, destruction of paint coat, dissolving plastic elements and destruction of rubber elements etc.),
- transport incorrectly secured load, which during travel may cause contamination of the road and natural environment,
- transport an improperly secured load, which could change its position in the load box during driving, especially construction machinery and vehicles that raise the vehicle's centre of gravity,
- transport loads, whose centre of gravity may destabilise the trailer,
- transport loads, which have uneven load distribution and/or overload axles and suspension elements.
- overload the trailer in excess of its load carrying capacity.

The trailer is constructed according to current safety requirements and engineering standards. The brake system and the light and indicator system meet the requirements of road traffic regulations. The maximum speed of the trailer on public roads is 30 km/h in Poland (pursuant to Road Traffic Act of June 20th 1997, article 20). In the countries where the trailer is used, the limits stipulated by the road traffic legislation in force in a given country

must be observed. The trailer speed must not, however, be greater than the maximum design speed of 40 km/h.

Using it as intended also involves all actions connected with the safe and proper operation and maintenance of the machine. In connection with this the user is obliged to:

- carefully read the *OPERATOR'S MANUAL* of the trailer and the *WARRANTY BOOK* and conform with the recommendations contained in these documents,
- understand the trailer's operating principle and how to operate it safely and correctly,
- adhere to the established maintenance and adjustment plans,
- comply with general safety regulations while working,
- prevent accidents,
- comply with the road traffic regulations and transport regulations in force in a given country, in which the trailer is used,
- carefully read the Operator's Manual and comply with its recommendations,
- only hitch the trailer to an agricultural tractor, which fulfils all the requirements made by the trailer's Manufacturer.

The trailer may only be used by persons, who:

- are familiar with the contents of this publication and with the contents of the agricultural tractor Operator's Manual,
- have been trained in trailer operation and safe operation,
- have the required authorisation to drive and are familiar with the road traffic regulations and transport regulations.

**TAB. 1.2      Agricultural tractor's requirements**

CONTENTS	UNIT	REQUIREMENTS
<b>Brake system - sockets</b>		
Pneumatic system 1 conduit	-	according to ISO 1728
Pneumatic system 2 conduit	-	according to ISO 1728
Hydraulic system	-	according to ISO 7421-1
<b>Maximum system pressure</b>		
Pneumatic system 1 conduit	bar / kPa	5.8 / 580
Pneumatic system 2 conduit	bar / kPa	8 / 800
Hydraulic system	bar / MPa	150 / 15
<b>Hydraulic tipper system</b>		
Hydraulic oil	-	L HL 32 Lotos <sup>(1)</sup>
Maximum system pressure	bar / MPa	200 / 20
Oil demand:	l	28
<b>Electrical system</b>		
Electrical system voltage	V	12
Attachment socket	-	7 polar compliant with ISO 1724
<b>Required tractor hitch</b>		
Type	-	upper or lower transport hitch
<b>Other requirements</b>		
Minimum tractor power	kW /	61 / 83.2
Minimum vertical load capacity of hitch	Horsepower kg	2,000

<sup>(1)</sup> – use of other oil is permitted, on condition that it may be mixed with the oil in the trailer. Detailed information may be found on the product information card.

In the event that the trailer shall be hitched to a second trailer it must fulfil the requirements stipulated in table (1.3).

**TAB. 1.3 Requirements for second trailer**

CONTENTS	UNIT	REQUIREMENTS
<b>Maximum gross weight</b>	kg	16,350
<b>Brake system - connectors</b>		
Pneumatic system 1 conduit	-	connector compliant with ISO 1728
Pneumatic system 2 conduit	-	connector compliant with ISO 1728
Hydraulic system	-	connector compliant with ISO 7421-1
<b>Maximum system pressure</b>		
Pneumatic system 1 conduit	bar / kPa	5.8 / 580
Pneumatic system 2 conduit	bar / kPa	8 / 800
Hydraulic system	bar / MPa	150 / 15
<b>Hydraulic tipper system</b>		
Hydraulic oil	-	L HL 32 Lotos <sup>(1)</sup>
Maximum system pressure	bar / MPa	200 / 20
<b>Electrical system</b>		
Electrical system voltage	V	12
Attachment socket	-	7 polar compliant with ISO 1724
<b>Draw bar of trailer</b>		
Diameter of drawbar shaft	mm	40

<sup>(1)</sup> – use of other oil is permitted, on condition that it may be mixed with the oil in the trailer. Detailed information may be found on the product information card.

## 1.3 OPTIONAL EQUIPMENT

Some standard equipment elements, which were listed in table (1.4), may not be present in the delivered trailer. This allows the possibility of ordering new machines with a different set of optional equipment, replacing standard equipment.

Information concerning tyres is provided at the end of this publication in ANNEX A.

**TAB. 1.4 Trailer optional equipment**

<b>EQUIPMENT</b>	<b>STANDARD</b>	<b>ADDITIONAL</b>	<b>OPTIONS</b>
Operator's Manual	•		
Warranty Book	•		
Single conduit pneumatic system without rear connector	•		
Single conduit pneumatic system with rear connector			•
Double conduit pneumatic system without rear connector			•
Double conduit pneumatic system with rear connector			•
Double conduit pneumatic system with ALB, without rear connector			•
Double conduit pneumatic system with ALB, with rear connector			•
Load box made of wear resistant steel (400HB)			•
Load box made of wear resistant steel (HARDOX 450)			•
Tailgate made of wear resistant steel (400HB)			•
Tailgate made of wear resistant steel (HARDOX 450)			•
Straight hydraulic support	•		
Mechanical support			•
Telescopic support			•
Wheel chocks	•		
Drawbar with rotating drawbar eye Ø50 mm	•		
Rear hitch,		•	
Slow-moving vehicle warning sign		•	
Warning reflective triangle		•	

EQUIPMENT	STANDARD	ADDITIONAL	OPTIONS
Hinged hatch		•	
Fixed drawbar eye Ø40mm			•
Ball drawbar K80			•

## 1.4 WARRANTY TERMS

PRONAR Sp. z o.o., Narew guarantees the reliable operation of the machine when it is used according to its intended purpose as described in the *OPERATOR'S MANUAL*. The repair period is specified in the *WARRANTY BOOK*.

The guarantee does not apply to those parts and sub-assemblies of the machine, which are subject to wear in normal usage conditions, regardless of the warranty period. Consumables include the following parts/sub-assemblies:

- drawbar hitching eye,
- pneumatic system connector filters,
- tyres,
- brake shoes,
- bulbs and LED lamps,
- seals,
- bearings.

The warranty service only applies to such cases as: mechanical damage, which is not the user's fault, factory defects of parts, etc.

In the event of damage arising from:

- mechanical damage which is the user's fault, caused by road accidents,



- by inappropriate use, adjustment or maintenance, use of the trailer for purposes other than those for which it is intended,
- use of damaged machine,
- repairs carried out by unauthorised persons, improperly carried out repairs,
- making unauthorised alterations to machine design,

the user will lose the right to warranty service.



### TIP

**Demand that the seller carefully and precisely fills out the Warranty Book and guarantee repair coupons. A missing date of purchase or sale point stamp, may make the user ineligible for any warranty repair or refund.**

The user is obliged to report immediately on noticing any wear in the paint coating or traces of corrosion, and to have the faults rectified whether they are covered by the guarantee or not. Detailed guarantee regulations are contained in the *WARRANTY BOOK* attached to each machine.

Modification of the trailer without the written consent of the Manufacturer is forbidden. In particular, do NOT weld, drill holes in, cut or heat the main structural elements of the machine, which have a direct impact on the machine operation safety.

## 1.5 TRANSPORT

The trailer is ready for sale completely assembled and does not require packing. Packing is only required for the machine's technical documentation and any extra fittings. The trailer is delivered to the user either transported on a vehicle or, after being attached to a tractor, independently (trailer towed with a tractor).

### 1.5.1 TRANSPORT ON VEHICLE

Loading and unloading of trailer from vehicle shall be conducted using loading ramp with the aid of an agricultural tractor. During work adhere to the general principles of Health and Safety at Work applicable to reloading work. Persons operating reloading equipment must have the qualifications required to operate these machines. The trailer must be properly

connected with the tractor according to the requirements closed in this Operators Manual. The trailer brake system must be started in checked before driving off or onto ramp.

The trailer should be attached firmly to the platform of the vehicle using straps or chains fitted with a tightening mechanism. Securing elements should be hitched to the transport lugs designated for that purpose (1) - Figure (1.3), or other permanent trailer structural elements (longitudinal members, cross-bars, etc.). Transport lugs are welded to the load box elements (3), one pair on each side of the trailer and marked with decals (6) - see Table (2.1). Use certified and technically reliable securing measures. Worn straps, cracked securing catches, bent or corroded as well as other damage may disqualify use of the given element from use. Carefully read the information contained in the Operator's Manual for the given securing measure. Chocks, wooden blocks or other objects without sharp edges should be placed under the wheels of the trailer to prevent it from rolling. Trailer wheel blocks must be nailed to the low platform planks of the vehicle or secured in another manner preventing their movement. The number of securing elements (cables, straps, chains and stay etc.) and the force necessary for their tensioning depends on a number of things, including weight of the trailer, the construction of vehicle carrying trailer, speed of travel and other conditions. For this reason it is impossible to define the securing plan precisely. A correctly secured trailer does not change its position with regard to the transport in vehicle. The securing elements must be selected according to the guidelines of the Manufacturer of these elements. In case of doubt apply a greater number of securing straps in order to immobilise the trailer. If necessary, sharp edges of trailer should be protected at the same time protecting the securing straps from breaking during transport.

### **IMPORTANT!**



**When being road transported on a motor vehicle the trailer must be mounted on the vehicle's platform in accordance with the transport safety requirements and the regulations.**

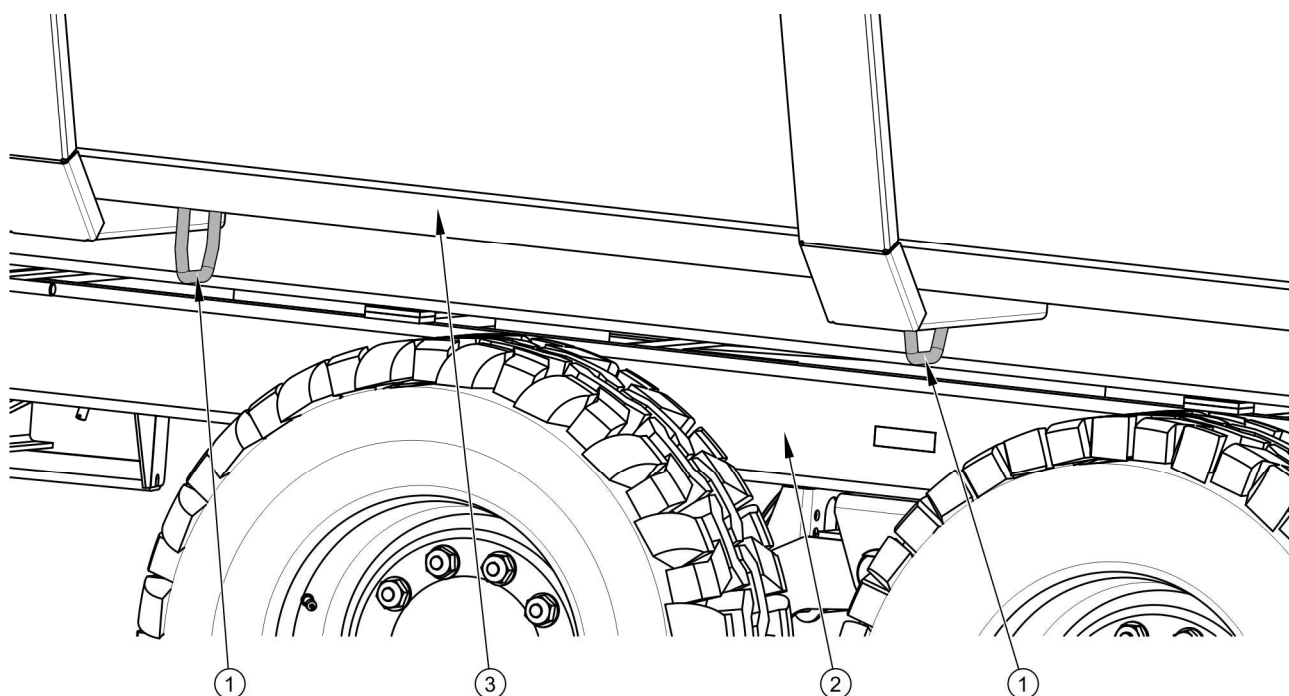
**Driver of the vehicle should be particularly careful during travel. This is due to the vehicle's centre of gravity shifting upwards when loaded with the machine.**

**Use only certified and technically reliable securing measures. Carefully read the manufacturer's instructions for the securing measures.**

During reloading work, particular care should be taken not to damage parts of the machine's fittings or the lacquer coating. The tare weight of the trailer in condition ready for travel is given in table (3.1).

**DANGER**

Incorrect application of securing measures may cause an accident.



**FIG. 1.3**      **Positioning of transport lugs**

(1) transport lug, (2) lower longitudinal frame, (3) load box

### 1.5.2 INDEPENDENT TRANSPORT BY THE USER.

In the event of independent transport by the user after purchase of the trailer, the user must read the trailer Operator's Manual and adhere to the recommendations contained therein. Independent transport involves towing the trailer with own agricultural tractor to destination. During transport adjust travel speed to the prevailing road conditions, but do not exceed the maximum design speed.

**IMPORTANT!**

When transporting independently, the user must carefully read this operator's manual and observe its recommendations.

## 1.6 ENVIRONMENTAL HAZARDS

A hydraulic oil leak constitutes a direct threat to the natural environment owing to its limited biodegradability. The negligible solubility of hydraulic oil in water does not cause extreme toxicity of organisms living in the aquatic environment. The formation of a film of oil on the water may be the direct cause of physical action on organism, perhaps causing change of oxygen values in the water because of lack of direct contact of air with the water. An oil leak into water reservoirs may however lead to a reduction of the oxygen content.

While carrying out maintenance and repair work, which involves the risk of an oil leak, this work should take place on an oil resistant floor or surface. In the event of oil leaking into the environment, first of all contain the source of the leak, and then collect the leaked oil using available means. Remaining oil should be collected using sorbents, or by mixing the oil with sand, sawdust or other absorbent materials. The oil pollution, once gathered up, should be kept in a sealed, marked, hydrocarbon resistant container. The container should be kept away from heat sources, flammable materials and food.

**DANGER**

Used hydraulic oil or gathered remains mixed with absorbent material should be stored in a precisely marked container. Do not use food packaging for this purpose.

Oil, which has been used up or is unsuitable for further use owing to a loss of its properties should be stored in its original packaging in the conditions described above. Waste oil should be taken to the appropriate facility dealing with the re-use of this type of waste. Waste code: 13 01 10. Detailed information concerning hydraulic oil may be found on the product's Material Safety Data Sheet.

**TIP**

The hydraulic system of the trailer is filled with L-HL32 Lotos hydraulic oil.

**IMPORTANT!**

Waste oil should only be taken to the appropriate facility dealing with the re-use of this type of waste. Do NOT throw or pour oil into sewerage or water tanks.

## 1.7 WITHDRAWAL FROM USE

In the event of decision by the user to withdraw the trailer from use, comply with the regulations in force in the given country concerning withdrawal from use and recycling of machines withdrawn from use. Before commencing dismantling, totally remove the oil from the hydraulic system and reduce air pressure completely in the pneumatic brake system (e.g. using air tank drain valve).

**DANGER**

During disassembly, use proper tools, equipment (cranes, lifts, elevators, etc.) personal protective equipment, such as protective clothing, footwear, gloves, glasses, etc.

Avoid contact of skin with oil. Do not allow used hydraulic oil to spill.

When spare parts are changed, worn out or damaged parts that cannot be reclaimed should be taken to a collection point for recyclable raw materials. Hydraulic oil should be taken to the appropriate facility dealing with the re-use of this type of waste.



***SECTION***

**2**

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**SAFETY ADVICE**

## 2.1 BASIC SAFETY RULES

### 2.1.1 USE OF TRAILER

- Before using the trailer, the user must carefully read this Operator's Manual and the *WARRANTY BOOK*. When operating the machine, the operator must comply with the recommendations.
- The trailer may only be used and operated by persons qualified to drive agricultural tractors and agricultural machines and trained in the use of the machine.
- If the information contained in the Operator's Manual is difficult to understand, contact a seller, who runs an authorised technical service on behalf of the manufacturer, or contact the manufacturer directly.
- Careless and improper use and operation of the trailer, and non-compliance with the recommendations given in this operator's manual is dangerous to your health.
- Be aware of the existence of a minimal risk, and for this reason the fundamental basis for using this trailer should be the application of safety rules and sensible behaviour.
- The machine must never be used by persons, who are not authorised to drive agricultural tractors, including children and people under the influence of alcohol or other drugs.
- Non-compliance with the safety rules of this Operator's Manual can be dangerous to the health and life of the operator and others.
- The trailer must not be used for purposes other than those for which it is intended. Anyone who uses the trailer other than the way intended takes full responsibility for himself for any consequences of this potentially improper use. Use of the machine for purposes other than those for which it is intended by the Manufacturer may invalidate the guarantee.

### 2.1.2 HITCHING AND DISCONNECTING FROM TRACTOR

- Do NOT hitch trailer to tractor, if it does not fulfil the requirements made by the Manufacturer (minimal tractor power requirement, lack of required tractor hitch



etc.) – compare table (1.2) *AGRICULTURAL TRACTOR REQUIREMENTS*. Before hitching trailer make certain that oil in external hydraulic system of tractor may be mixed with the hydraulic oil of the trailer.

- Before hitching trailer to tractor check that tractor and trailer are in good technical condition.
- To hitch the trailer to a tractor, use exclusively the tractor hitch for single axle trailers. After completing the coupling of the machine check the safety of the hitch. Carefully read the tractor Operator's Manual. If the tractor is equipped with an automatic hitch, make certain that the coupling operation is completed.
- Be especially careful when hitching the machine.
- When hitching, there must be nobody between the trailer and the tractor.
- Do NOT proceed with disconnecting trailer from the tractor when load box is raised.
- Coupling and uncoupling the trailer may only take place when the machine is immobilised by use of the parking brake.

### **2.1.3 COUPLING AND UNCOUPLING SECOND TRAILER**

- Do NOT connect a second trailer, if it does not fulfil the requirements made by the Manufacturer of (lack of required drawbar eye, exceeding permissible total weight etc.) – compare table (1.2) *REQUIREMENTS FOR SECOND TRAILER*. Before connecting machines make certain that the oil in both trailers may be mixed.
- Only double axle trailers may be hitched to the trailer.
- Before hitching trailer to tractor check that both machines are in good technical condition.
- After completing the coupling of the trailer check the safety of the hitch.
- Be especially careful when hitching the machine.
- When hitching, there must be nobody between the trailers. Person assisting hitching up machines should stand outside the area of danger and be visible to the tractor driver at all times.

- Do NOT proceed with disconnecting the second trailer from the tractor when load box is raised.

### **2.1.4 HYDRAULIC AND PNEUMATIC SYSTEMS**

- When operating, the hydraulic and pneumatic systems are under high pressure.
- Regularly check the technical condition of the connections and the hydraulic and pneumatic leads. There must no oil or air leaks.
- Cut-off valve in the hydraulic tipping system limits the tipping angle of the load box when tipped to the rear. The length of the control cable controlling this valve is factory adjusted by the Manufacturer and must not be changed when the trailer is used.
- In the event of malfunction of the hydraulic or pneumatic system, do not use the trailer until the malfunction is corrected.
- When connecting the hydraulic conduits to the tractor, make sure that the tractor hydraulic system and trailer are not under pressure. If necessary reduce residual pressure in the system.
- In the event of injuries being caused by pressurised hydraulic oil, contact a doctor immediately. Hydraulic oil may find its way under the skin and cause infections. In the event of contact of oil with eye, rinse with large quantity of water and in the event of the occurrence of irritation consult a doctor. In the event of contact of oil with skin wash the area of contact with water and soap. Do NOT apply organic solvents (petrol, kerosene).
- Use the hydraulic oil recommended by the Manufacturer.
- After changing the hydraulic oil, the used oil should be properly disposed of. Used oil or oil, which has lost its properties, should be stored in original containers or replacement containers resistant to action of hydrocarbons. Replacement containers must be clearly marked and appropriately stored.
- Do not store hydraulic oil in packaging designed for storing food or foodstuffs.
- Rubber hydraulic conduits must be replaced every 4 years regardless of their technical condition.

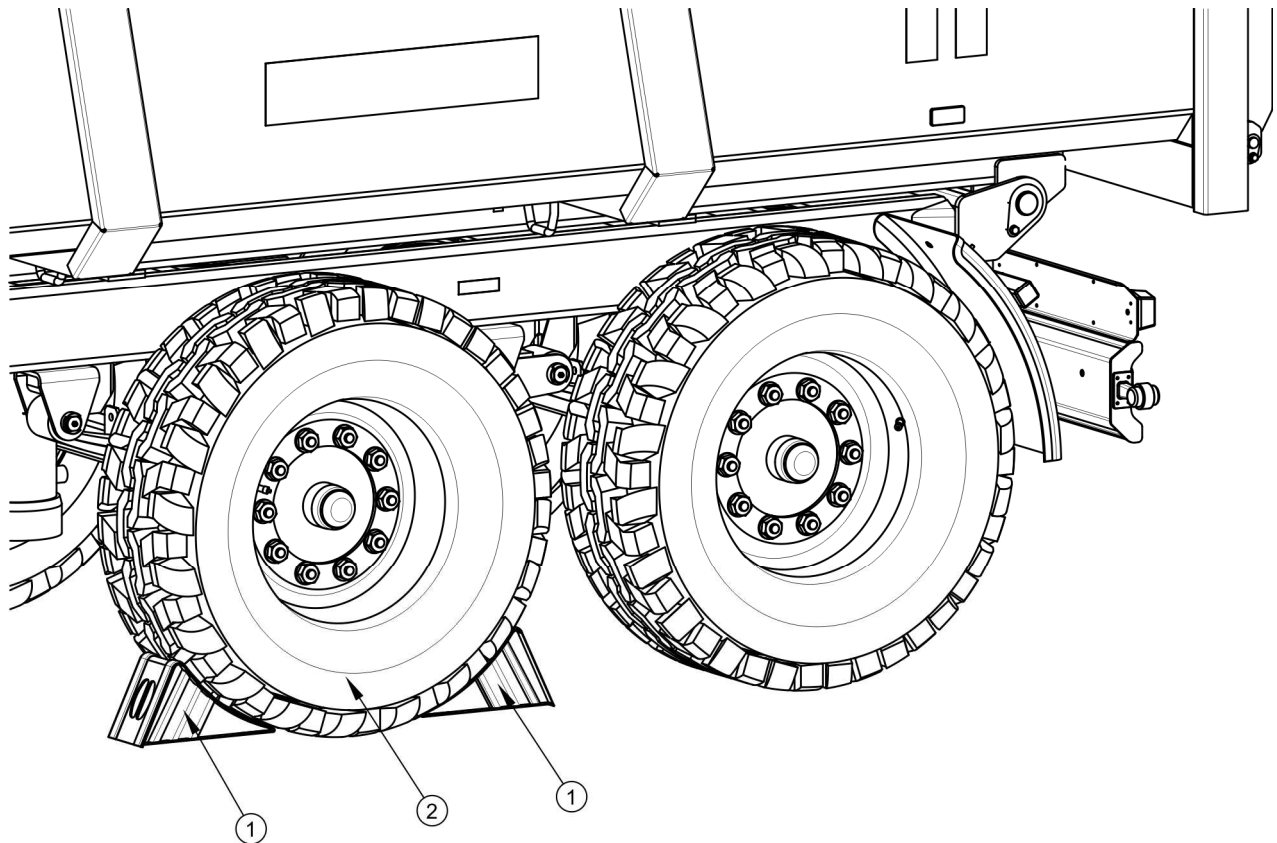
### 2.1.5 LOADING AND UNLOADING

- Unloading the trailer is done only by a tipping the load box to the rear.
- Unloading and loading of trailer may only take place when the machine is positioned on level and hard surface and connected to tractor. Tractor and trailer must be placed to drive forwards.
- Loading and unloading work should be carried out by someone experienced in this type of work.
- The load must be arranged in such a way that it does not threaten the stability of the trailer, and does not hinder driving.
- Do NOT drive with the load box raised.
- Ensure that during unloading / loading or raising the load box nobody is near the trailer. Before tipping load box ensure that there is visibility and make certain that there are no bystanders.
- The trailer is not intended for transporting people, animals or hazardous materials.
- Keep a safe distance from overhead electric power lines during unloading and when load box is raised.
- The arrangement of the load may not cause an overload on the axle of the trailer.
- Do NOT tip of the load box in windy conditions.
- Incorrect load distribution and overloading the machine may cause the trailer to tip over or cause damage to its components.
- Do NOT overload the trailer in excess of its load carrying capacity.
- Do NOT go or place hand between open tailgate and load box.
- If the load does not pour from the raised load box immediately cease unloading. The trailer may only be tipped again after removing the problem (sticking, wedging), which prevented the load from pouring.
- During winter particular attention must be paid to loads, which may freeze during transport. When tipping the load box with frozen load the trailer may become unstable and tip over.

- Do NOT raise the load box if there is any danger whatsoever that the box will tip over.
- Do NOT jerk the trailer forwards if load is bulky or reluctant to pour and does not unload.
- Do NOT climb on load box during loading and unloading.
- Lower the load box before proceeding to deal with a malfunction. If it is necessary to raise the load box then secure it against dropping with the aid of load box support. The load box may not be loaded, and the trailer must be connected to a tractor and secured with the aid of chocks and also immobilised with the parking brake.
- After completing unloading, ensure that the load box is empty.

#### **2.1.6 TRANSPORTING THE MACHINE**

- During travel on public roads comply with the road traffic regulations and transport regulations in force in a given country, in which the trailer is used.
- Do not exceed the permitted speed arising from road conditions and design limitations. Adjust travel speed to the prevailing road conditions, trailer load and road traffic regulations limits.
- The machine must NOT be left unsecured. Trailer disconnected from the tractor must be immobilized with parking brake and protected against rolling with chocks
- Before driving off make certain that the trailer is correctly hitched to the tractor.

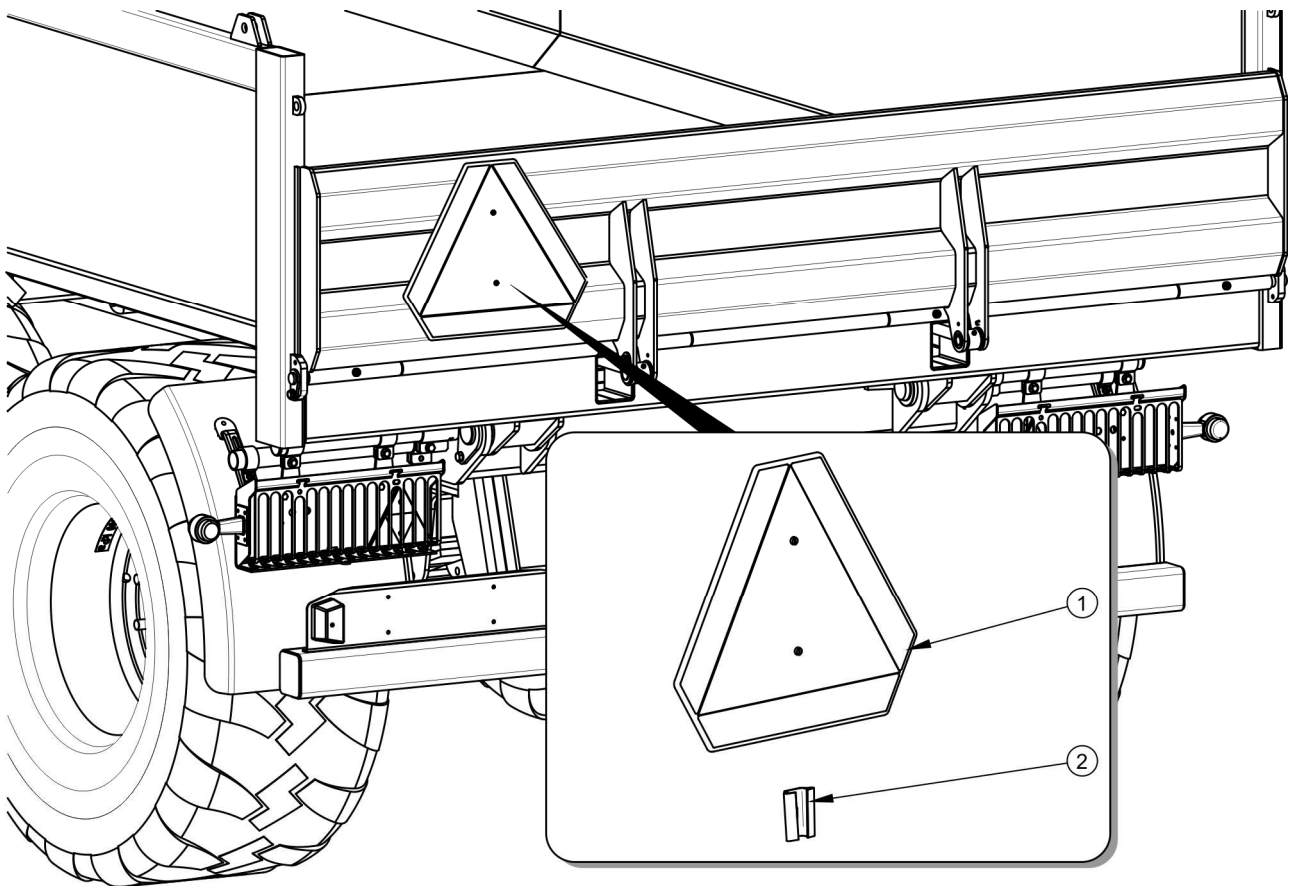


**FIG. 2.1 Method of placing chocks**

*(1) wheel chock, (2) axle wheel*

- Chocks (1), should be placed only under one wheel (one in front of the wheel, the second behind the wheel - figure (2.1)). Do not place chocks under wheels of the front steering axle.
- Do NOT move off or drive when load box is raised.
- Before driving off make sure the tailgate is securely closed.
- Before using the trailer always check its technical condition, especially in terms of safety. In particular, check the technical condition of the hitch system, the axle system, the brake system, indicator lights and the connective elements of the hydraulic, pneumatic and electrical systems.
- Before driving off check that the parking brake is released, the braking force regulator is positioned in the proper position (applies to pneumatic systems with a manual three position regulator).

- The trailer is designed to operate on slopes up to 8°. Driving trailer across ground with steeper slopes may cause the trailer to tip over as a result of loss of stability.
- While driving on public roads the trailer must be fitted with a certified or authorised reflective warning triangle.
- Periodically drain water from the air tank in pneumatic system. During frosts, freezing water may cause damage to pneumatic system components.
- Reckless driving and excessive speed may cause accidents.
- A load protruding beyond the edge of the trailer should be indicated according to the road traffic regulations. Do NOT transport loads forbidden by the Manufacturer.



**FIG. 2.2**      **Mounting place for slow-moving vehicle sign**

*(1) warning sign, (2) attachment point*

- Do NOT exceed the trailer's maximum carrying capacity. Exceeding the carrying capacity may lead to damage to the machine, loss of stability while driving,

scattering of the load and danger while driving. The brake system is adjusted to the gross weight of the trailer, exceeding the weight limit causes drastic reduction of basic braking effectiveness.

- If the trailer is the last vehicle in the group, a slow-moving vehicle warning sign should be placed on the trailer tailgate – ( figure 2.2). The warning sign (1) should be attached using the specifically prepared holder (2), riveted to the tailgate.
- Load must be uniformly distributed and it must not obstruct visibility or hinder driving. The load must be secured so that it cannot move or fall over.
- During reversing one should use the assistance of another person. During manoeuvring the person helping must stay at a safe distance from the danger zone and be visible all the time to the tractor driver.
- Do NOT attempt to board trailer while travelling.
- Do NOT park trailer on slope.

### 2.1.7 TYRES

- When working with tyres, the trailer should be immobilised with parking brake and secured against rolling by placing chocks under wheel. Wheels can be taken off the trailer axle only when the trailer is not loaded.
- Repair work on the wheels or tyres should be carried out by persons trained and entitled to do so. This work should be carried out using appropriate tools.
- Inspection of nut tightening should be carried out after first use of trailer, after first travel with loading and then after 6 months use. In the event of intensive work check the nut tightening at least every 10 000 km. The inspection should be repeated individually if a wheel has been removed from the wheel axle.
- Avoid potholes, sudden manoeuvres or high speeds when turning.
- Check the tyre pressure regularly. Pressure and tyres should be also checked after the whole day of intensive work. Please note that higher temperatures could raise tyre pressure by as much as 1 bar. At high temperatures and pressure, reduce load or speed. Do not release air from warm tyres to adjust the pressure or the tyres will be underinflated when temperatures return to normal.

- Protect tyre valves using suitable caps to avoid soiling.

### **2.1.8 MAINTENANCE**

- During the warranty period, any repairs may only be carried out by Warranty Service authorised by the manufacturer. After the expiry of the warranty period it is recommended that possible repairs to the trailer be performed by specialised workshops.
- In the event of any fault or damage whatsoever, do not use the trailer until the fault has been fixed.
- During work use the proper, close-fitting protective clothing, gloves, protective goggles and appropriate tools.
- Any modification to the trailer frees the manufacturer from any responsibility for damage or detriment to health, which may arise as a result.
- The trailer can only be stood on when it is absolutely motionless and the tractor engine is switched off. Tractor and trailer should be secured using parking brake and in addition chocks should be placed beneath trailer wheel. Ensure that unauthorised persons do not have access to the tractor cab.
- Regularly check the condition of nut and bolt connections, in particular connections of drawbar eye with drawbar and wheel nuts.
- Regularly service machine according to schedule defined by Manufacturer.
- Before beginning work requiring raising of load box, it must be emptied and secured by supports to prevent accidental falling. The trailer must at this time be hitched to the tractor and secured with chocks and parking brake.
- Before beginning repair works on hydraulic or pneumatic systems reduce oil or air pressure completely.
- Servicing and repair work should be carried out in line with the general principles of workplace health and safety. In the event of injury, the wound must be immediately cleaned and disinfected. In the event of more serious injuries, seek a doctor's advice.



- Repair, maintenance and cleaning work should be carried out with the tractor's engine switched off and the ignition key removed. Tractor and trailer should be secured using parking brake and in addition chocks should be placed beneath trailer wheel. Ensure that unauthorised persons do not have access to the tractor cab.
- During maintenance or repair work trailer may be unhitched from tractor, but secured with chocks and parking brake. During this work the load box may not be raised.
- Should it be necessary to change individual parts, use only those parts indicated by the Manufacturer. Non-adherence to these requirements may put the user and other people's health and life at risk, and also damage the machine and invalidate the guarantee.
- Before welding or electrical work, the trailer should be disconnected from the power supply. The paint coating should be cleaned. Burning paint fumes are poisonous for people and animals. Welding work should be carried out in a well lit and well ventilated space.
- During welding work pay attention to flammable or fusible elements (parts of the pneumatic, electric and hydraulic systems, plastic parts). If there is a risk that they will catch fire or be damaged, they should be removed or covered with non-flammable material before commencing welding work. Before beginning work prepare a CO<sub>2</sub> or foam extinguisher.
- In the event of work requiring the trailer to be raised, use properly certified hydraulic or mechanical lifts for this purpose. After lifting the machine, stable and durable supports must also be used. Work must not be carried out under a trailer, which has only been raised with a lift or jack.
- The trailer must not be supported using fragile elements (bricks or concrete blocks).
- After completing work associated with lubrication, remove excess oil or grease. The trailer should be kept clean and tidy.
- Do NOT make independent repairs of control valve, brake cylinders, tipping cylinder ram and braking force regulator. In the event of damage to these

elements, repair should be entrusted to authorised service point or replace elements with new parts.

- Do NOT make repairs to drawbar (straightening, repairing or welding). A damaged drawbar must be replaced.
- Do NOT install additional appliances or fittings not according to the specifications defined by the Manufacturer.
- The trailer may only be towed when axles and wheels, lighting system and brakes are reliable.

## 2.2 DESCRIPTION OF MINIMAL RISK

Pronar Sp. z o. o. in Narew has made every effort to eliminate the risk of accidents. There is, however, a certain minimal risk, which could lead to an accident, and this is connected mainly with the actions described below:

- using the trailer for purposes other than those for which it is intended,
- being between the tractor and the trailer while the engine is working and when the machine is being attached or hitched to second trailer
- being on the machine during work,
- not maintaining safe distance during loading or unloading of trailer,
- operation of the trailer by persons under the influence of alcohol,
- making modifications to the machine without the consent of the Manufacturer,
- cleaning, maintenance and technical checks of the trailer,
- presence of persons or animals in areas invisible from the driver's position.

The minimal risk may be kept to a minimum by following the recommendations below:

- prudent and unhurried operation of the machine,
- sensible application of the remarks and recommendations contained in the Operator's Manual,
- maintaining safe distance from forbidden or dangerous places during unloading, loading and hitching trailer,

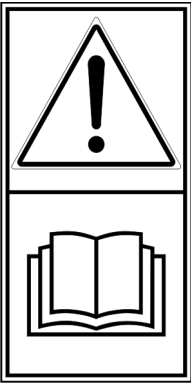
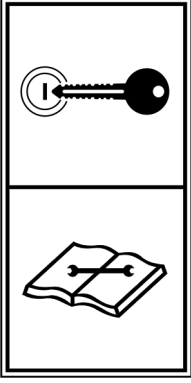


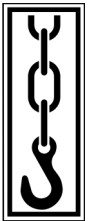
- carrying out repair and maintenance work in line with operating safety rules,
- carrying out repair and maintenance work by persons trained to do so,
- using close fitting protective clothing, and appropriate tools,
- ensuring unauthorised persons have no access to the machine, especially children,
- maintaining safe distance from forbidden or dangerous places,
- a ban on being on the machine during travel, loading or unloading.

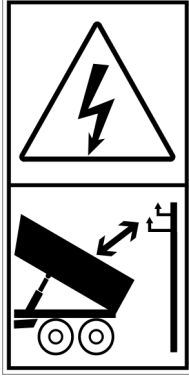
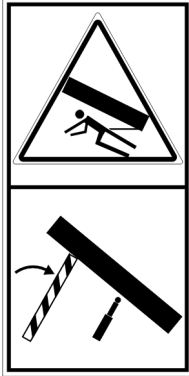


## 2.3 INFORMATION AND WARNING DECALS






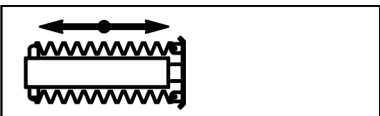
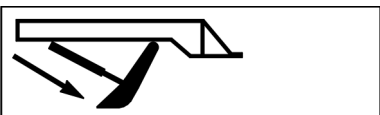
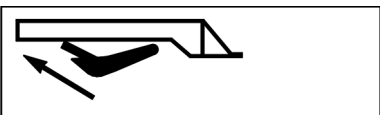
The trailer is labelled with the information and warning decals mentioned in table (2.1). The symbols are positioned as presented in figure (2.3). Throughout the time it is in use, the user of the machine is obliged to take care that notices and warning and information symbols located on the trailer are clear and legible. In the event of their destruction, they must be replaced with new ones. Safety decals are available from your PRONAR dealer or directly from PRONAR customer service. New assemblies, changed during repair, must be labelled once again with the appropriate safety signs. During trailer cleaning do not use solvents which may damage the coating of information label stickers and do not subject them to strong water jets.

**TAB. 2.1 Information and warning decals**

ITEM	DECAL	MEANING OF SYMBOL
1		Trailer version.

ITEM	DECAL	MEANING OF SYMBOL
2		<p>Caution!</p> <p>Before starting work, carefully read the Operator's Manual.</p>
3		<p>Before beginning servicing or repairs, switch off tractor's engine and remove key from ignition. Ensure that unauthorised persons do not have access to the tractor cab.</p>
4		<p>Grease the trailer according to the recommendations in the Operator's Manual</p>
5		<p>Regularly check if the nuts and bolts fixing the wheels and other components are properly tightened.</p>
6		<p>Transport decal</p> <p>Anchorage for the transport</p>

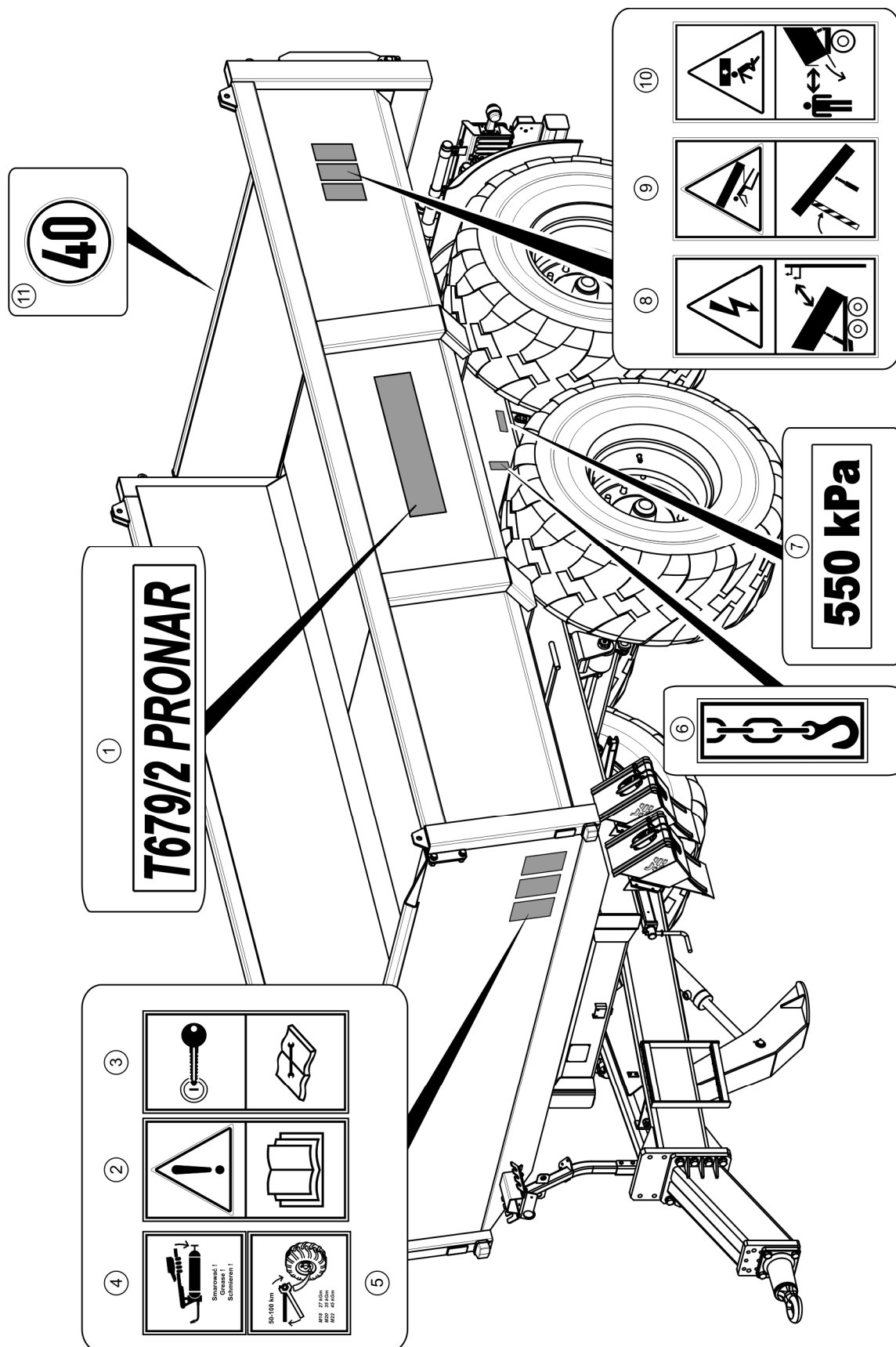
ITEM	DECAL	MEANING OF SYMBOL
7	<b>550 kPa</b>	Air pressure in the tyres. (1)
8		<p>Caution! Danger of electric shock.</p> <p>Keep a safe distance from overhead electric power lines during unloading.</p>
9		<p>Danger of crushing</p> <p>Do NOT perform any maintenance or repairs on the load box that is loaded, raised or not supported.</p>
10		<p>Danger of crushing</p> <p>Maintain a safe distance during opening and closing the tailgate.</p>
11		Permissible vehicle speed (optional)

ITEM	DECAL	MEANING OF SYMBOL
12		Positions of control valve controlling work of hydraulic tipping system (1 or 2 trailers).
13		Conduit supplying hydraulic brake system.
14		Conduit supplying hydraulic tipping system.
15		Tailgate hydraulic system supply conduit (opening)
16		Tailgate hydraulic system supply conduit (closing)
17		Straight support hydraulic system supply conduit
18		Shear type drawbar support hydraulic system supply conduit (lowering)
19		Shear type drawbar support hydraulic system supply conduit (raising)

<sup>(1)</sup> – pressure value should be adapted to tyres

Numbers in the item column correspond to labels in figure (2.3)

Decal (12) is placed near the hydraulic valve. Decals (13) - (19) are placed on the hydraulic conduits.



**FIG. 2.3** Locations of information and warning decals





***SECTION***

**3**

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**DESIGN AND  
OPERATION**

## 3.1 TECHNICAL SPECIFICATION

**TAB. 3.1 Basic technical data of the standard version**

CONTENTS	UNIT	T679/2
<b>Trailer dimensions</b>		
Total length	mm	6,230
Total width	mm	2,546
Total height	mm	2,080
<b>Internal load box dimensions</b>		
Length (top)	mm	4,625
Length (bottom)	mm	4,500
Width	mm	2,410
Height	mm	700
<b>Weight and carrying capacity</b>		
Tare weight	kg	4,350
Maximum gross weight	kg	16,350
Maximum carrying capacity	kg	12,000
<b>Other information</b>		
Axle track	mm	1,860
Maximum drawbar load	kg	2,000
Cargo capacity	m <sup>3</sup>	7.7
Load surface	m <sup>2</sup>	10.9
Lift of load surface	mm	1,240
Load box tipping angle - to the rear	(°)	55
Electrical system voltage	V	12
Hydraulic oil demand	L	28
Hydraulic system pressure	MPa / bar	20 / 200
Tractor power demand	kW / Horsepower	61 / 83.2
Maximum design speed	km/h	40
Noise emission level	dB	below 70

## 3.2 TRAILER CONSTRUCTION

### 3.2.1 CHASSIS

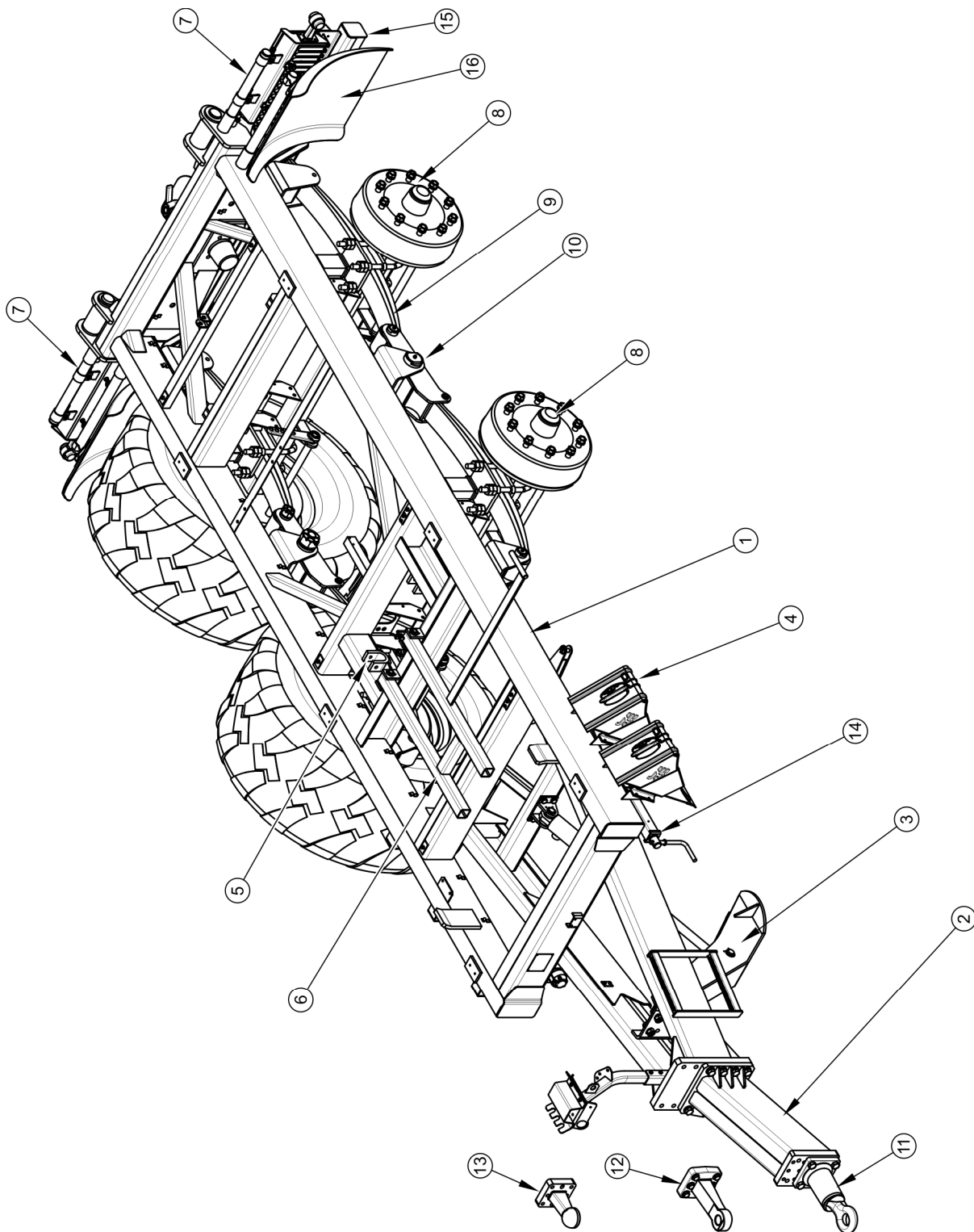
Trailer chassis consists of subassemblies indicated on figure (3.1). Lower frame (1) of the load box is a structure welded from steel sections. The main support elements of the frame are two longitudinal members connected with crossbars. In the middle section there are sockets (5) used for mounting of the tipping ram cylinder. In front of the sockets of the ram cylinder is mounted the load box support (6). At the rear of the frame there is a rear beam serving as swivel point during the tipping of the load box to the rear. Under the beam there is a rear hitch socket to which the hitch is attached, and hydraulic and pneumatic system sockets for connecting the second trailer. Under the hitch socket there is an under-run protective device (15). On both sides at the rear of the frame lights support beams (7) are bolted, plastic wheel mudguards (16).

Trailer suspension consists of two wheel axles (8), in a tandem arrangement suspended on taper leaf springs (9) connected by rocker arm (10). Axles are secured to suspension springs using absorber plates and U bolts. Axles are made from bar terminated with a pins, where wheel hubs are mounted on cone bearings. The wheels are single, equipped with brake shoes activated through mechanical expander cams.

In front of the chassis, parking stand (3) is mounted, which supports the trailer disconnected from the tractor. Depending on the order placed, trailer can be equipped with one of the following supports:

- hydraulic straight support
- hydraulic shear type support,
- mechanical support

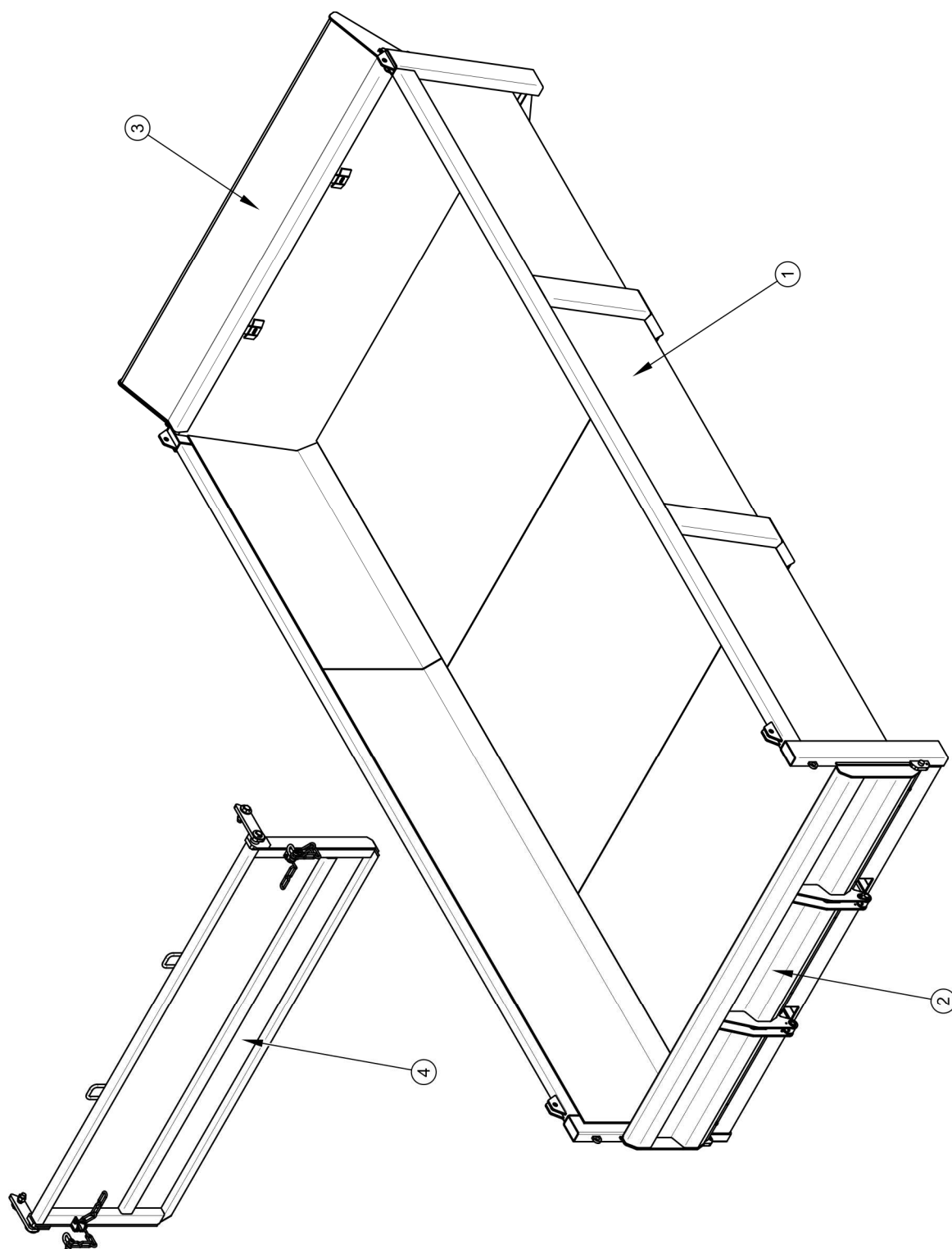
Parking brake crank mechanism (14) is located on the left side of the lower frame. Drawbar (2) is bolted to the front plate of the lower frame. Location of the drawbar can be adjusted depending on the tractor hitch (upper or lower) used to hitch the trailer. Rotating drawbar eye (11) diameter  $\varnothing$  50 mm, or ball drawbar K80 (12) is mounted to the lower section of drawbar front plate. Fixed drawbar eye (13) diameter  $\varnothing$  40 mm is mounted to trailer with drawbar in upper position.



**FIG. 3.1**      **Trailer chassis**

(1) lower frame, (2) shaft, (3) shear type support, (4) wheel chocks, (5) tipping cylinder suspension seat, (6) load box support, (7) lights support beam, (8) wheel axle, (9) shock absorber, (10) shock absorber rocker arm (11) - (13) drawbar eye, (14) parking brake mechanism, (15) under-run protective device, (16) mudguards

### 3.2.2 LOAD BOX



**FIG. 3.2**      **Load box**

(1) load box, (2) hydraulic tailgate, (3) wall extension, (4) hinged hatch (optional)

Trailer load box (1) has a monocoque construction. It is made of steel sheet and shapes - figure (3.2). In the rear part of the load box there is the tailgate (2) which is opened and closed using hydraulic cylinders. The tailgate is opened downwards, which allows easy loading and unloading of construction vehicles. Trailer can be equipped with additional accessories including hinged hatch (4), which allows obtaining the desired layer thickness when unloading bulk materials. Front wall extension (3) is installed in the front part of the load box, serving as a protective element.

*PRONAR*, meeting the expectations of its customers, offers load box and tailgate made of three different grades of steel. Load box code reflecting the steel grade is stamped on the rear left stake, while tailgate code is stamped on the left tailgate profile. The codes are explained below:

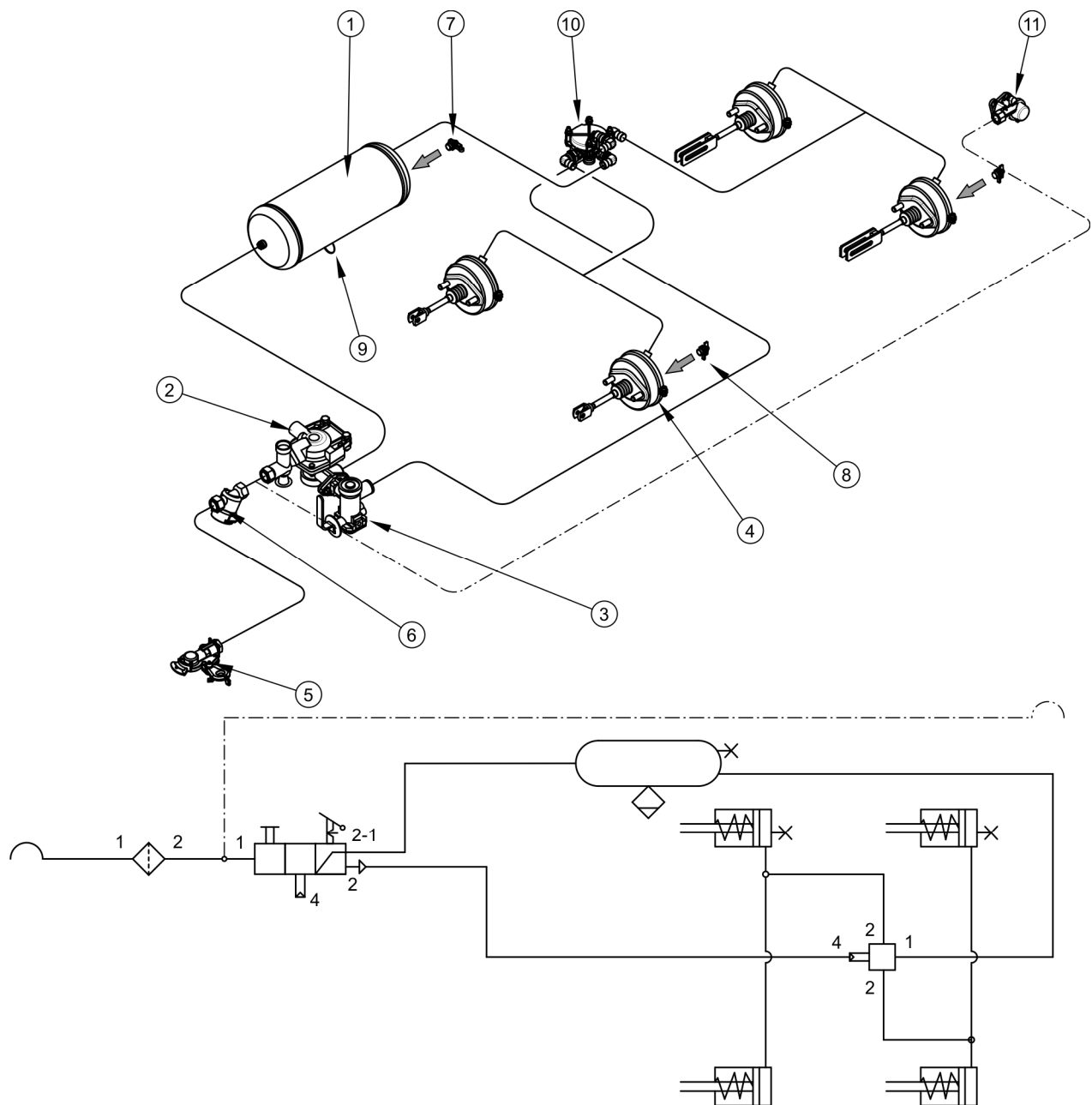
- 235 alloy steel S235,
- 450 HARDOX 450 steel,
- 400 wear resistant steel 400 HB.

### 3.2.3 MAIN BRAKE

The trailer is equipped with one of four types of main brake:

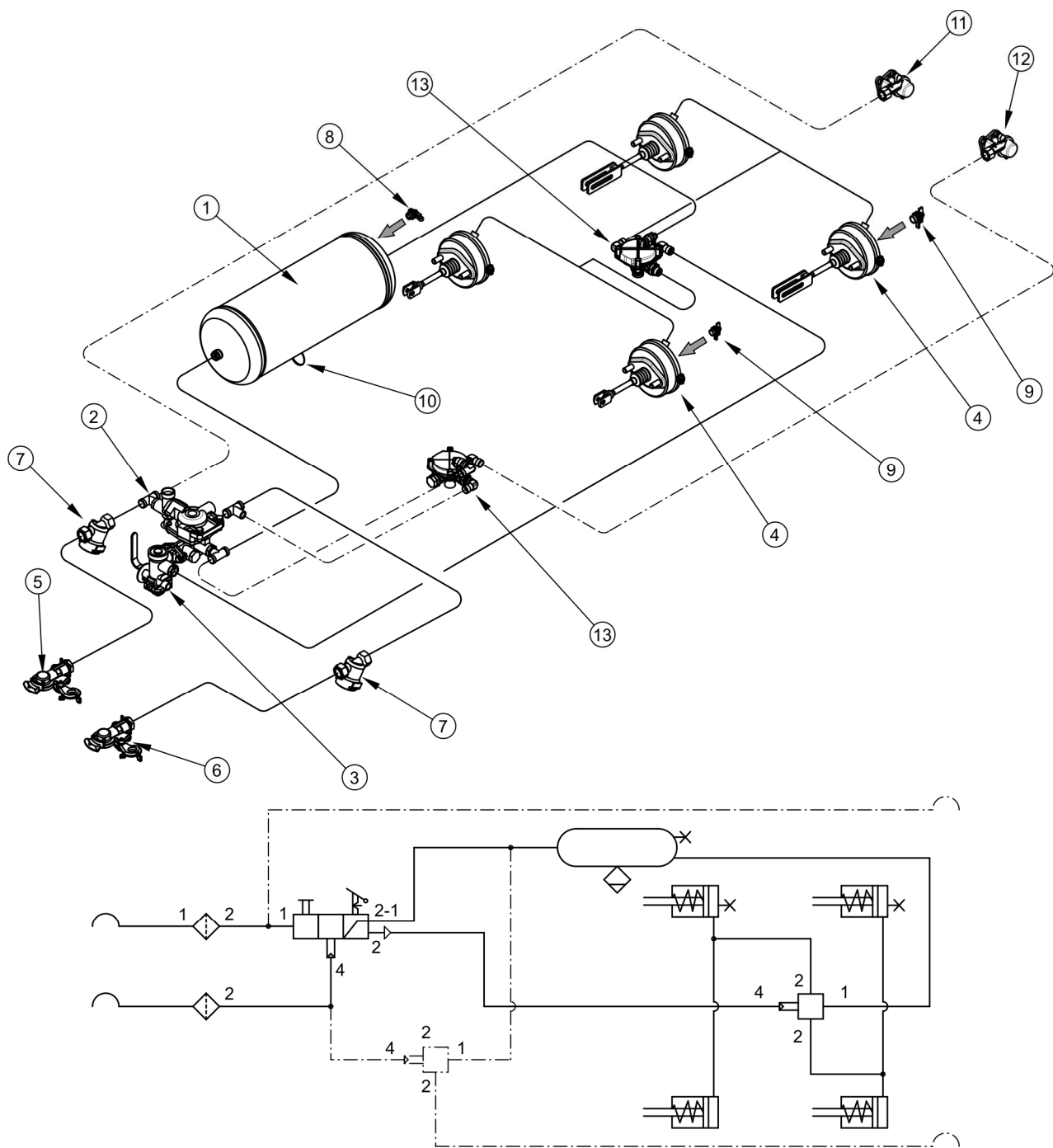
- single conduit pneumatic system with three position regulator, figure (3.3),
- double conduit pneumatic brake system with three position regulator, figure (3.4),
- double conduit pneumatic brake system with automatic regulator, figure (3.5).
- hydraulic brake system, figure (3.6).

The pneumatic or hydraulic brakes are activated from the tractor driver's cab by pressing on the brake pedal. The function of the control valve (2) - figures (3.3), (3.4) and (3.5), is the operation of the trailer's brakes simultaneously when tractor's brakes are applied. Furthermore, in case of an inadvertent disconnection of the conduit between the trailer and the tractor, the control valve will automatically activate trailer's brakes. Valve used in the system is equipped with a circuit causing the brakes to be applied when trailer is disconnected from the tractor, compare with figure (3.7). When compressed air conduit is connected to the tractor, the device automatically applying the brakes now changes its position to allow normal brake operation.



**FIG. 3.3 Single conduit pneumatic brake construction and system diagram**

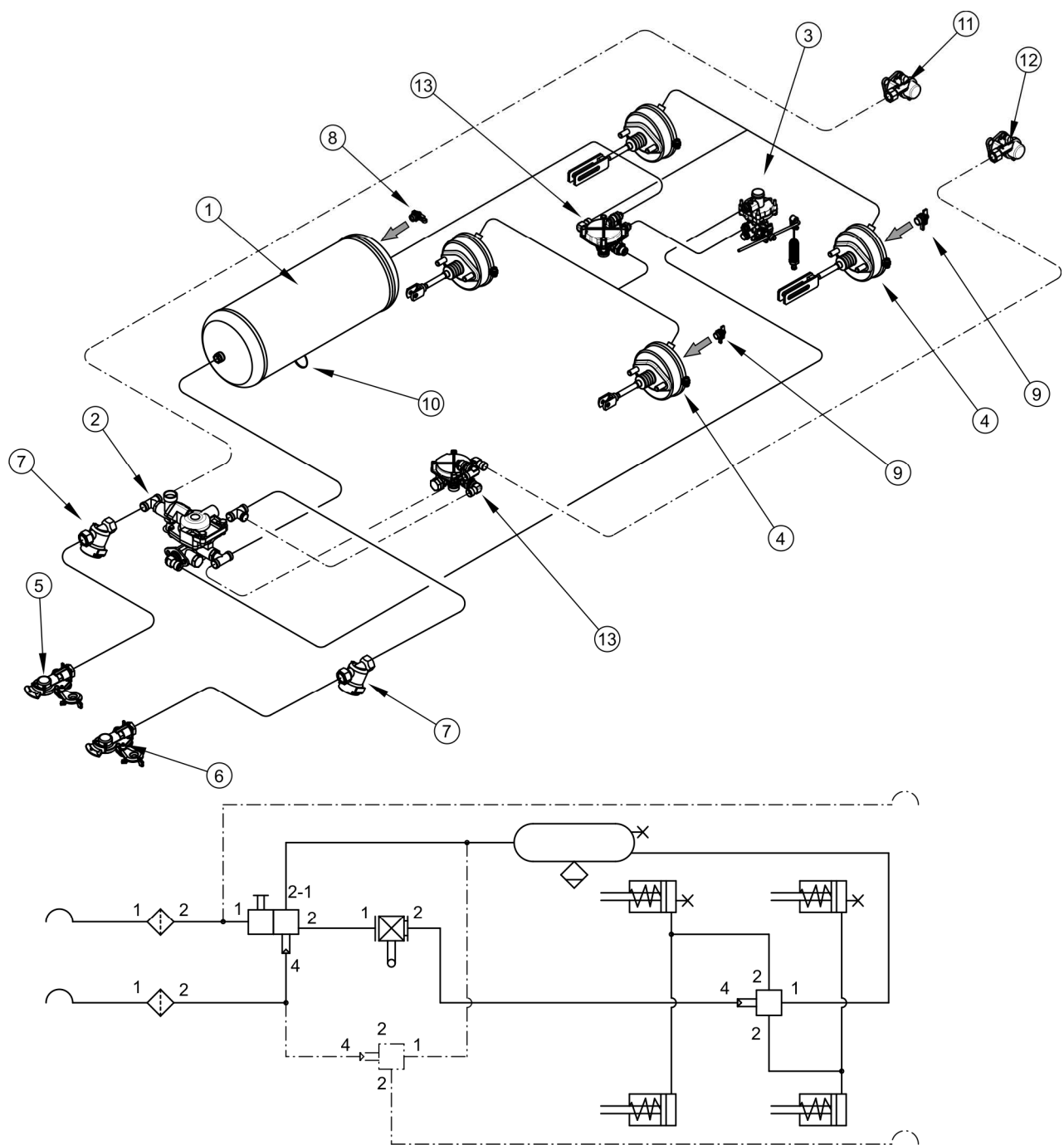
(1) air tank, (2) control valve, (3) manual brake force regulator, (4) pneumatic ram, (5) conduit connectors, (6) air filter, (7) pneumatic ram control connectors, (8) pneumatic ram piston control connector, (9) drain valve, (10) relay valve, (11) socket (black) - option



**FIG. 3.4** *Double conduit pneumatic brake construction and system diagram*

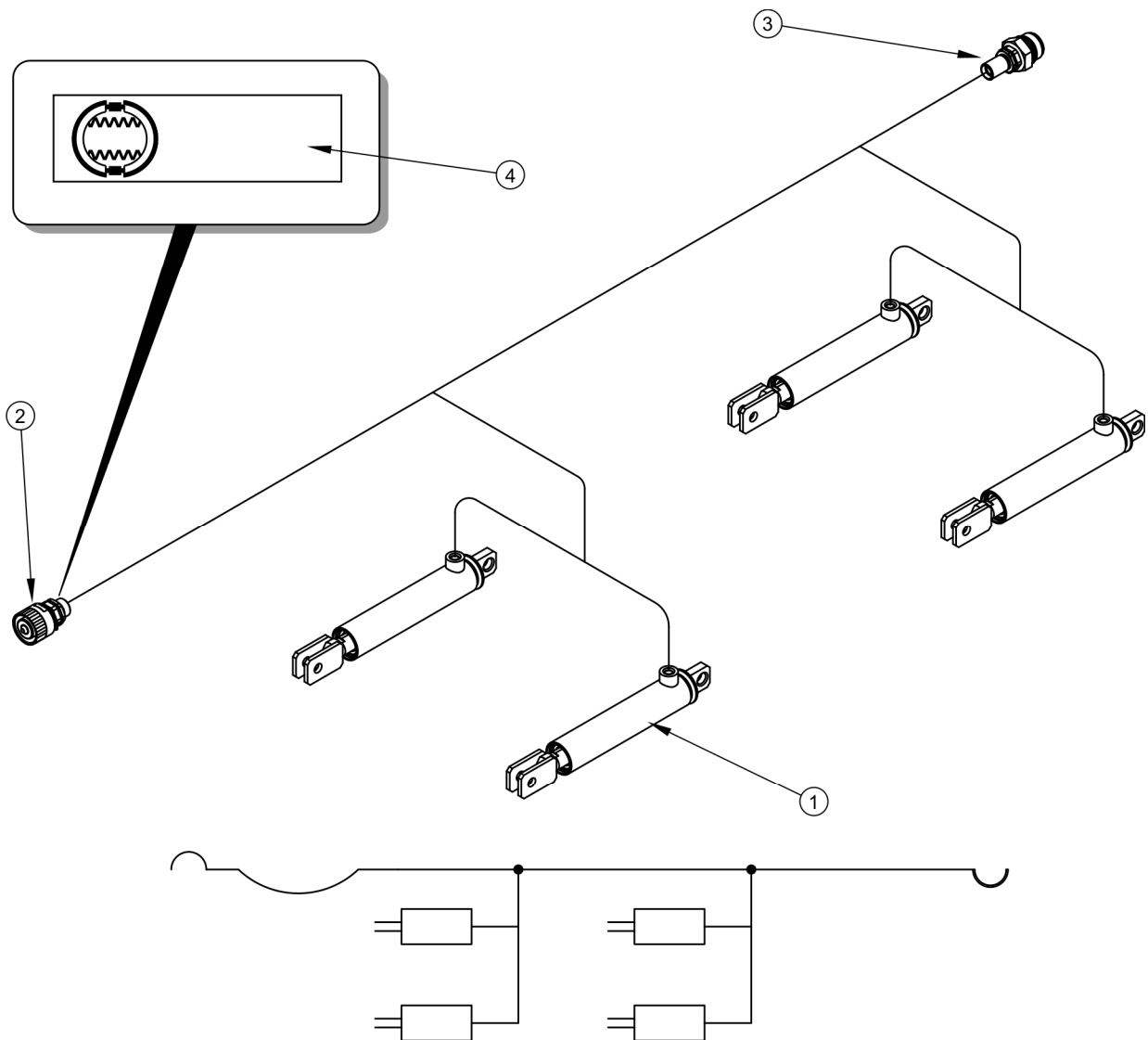
(1) air tank, (2) control valve, (3) manual brake force regulator, (4) pneumatic cylinder, (5) conduit connector (red), (6) conduit connector (yellow), (7) air filter, (8) air tank control connector, (9) pneumatic cylinder control connector, (10) drain valve, (11) socket (red) - option, (12) socket (yellow) - option, (13) relay valve.





**FIG. 3.5** Design and system diagram of *double conduit pneumatic brake with automatic regulator*

(1) air tank, (2) control valve, (3) automatic brake force regulator, (4) pneumatic cylinder, (5) conduit connector (red), (6) conduit connector (yellow), (7) air filter, (8) air tank control connector, (9) pneumatic cylinder control connector, (10) drain valve, (11) socket (red) - option, (12) socket (yellow) - option, (13) relay valve.

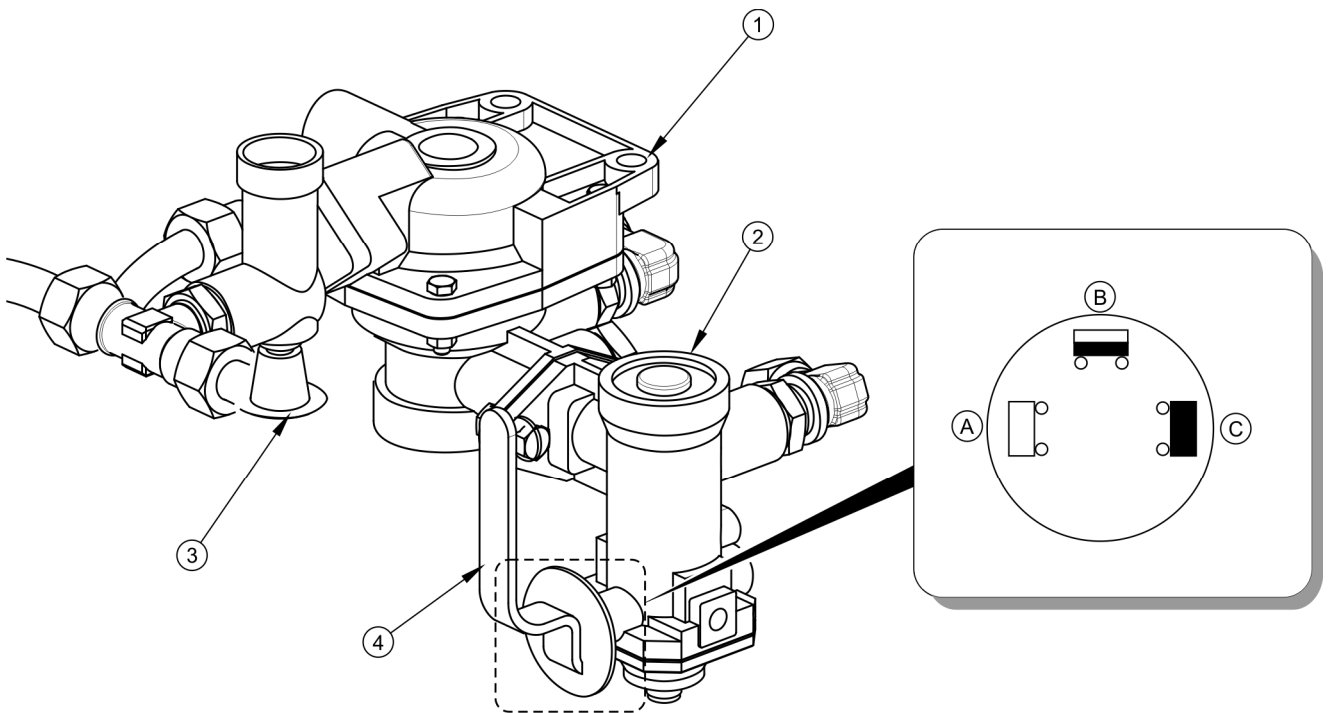


**FIG. 3.6 Hydraulic brake construction and system diagram**

(1) hydraulic cylinder, (2) hydraulic quick coupler, (3) hydraulic socket, (4) information decal

Three-step brake force regulator (2)- figure (3.7), adjusts braking force depending on setting. Switching to a suitable working mode is done manually by machine operator using the lever (4) prior to moving off. Three working positions are available: A - "no load", B - "half load" and C - "full load".

For systems with automatic regulator, braking force depends on trailer load.



**FIG. 3.7** Control valve and brake force regulator

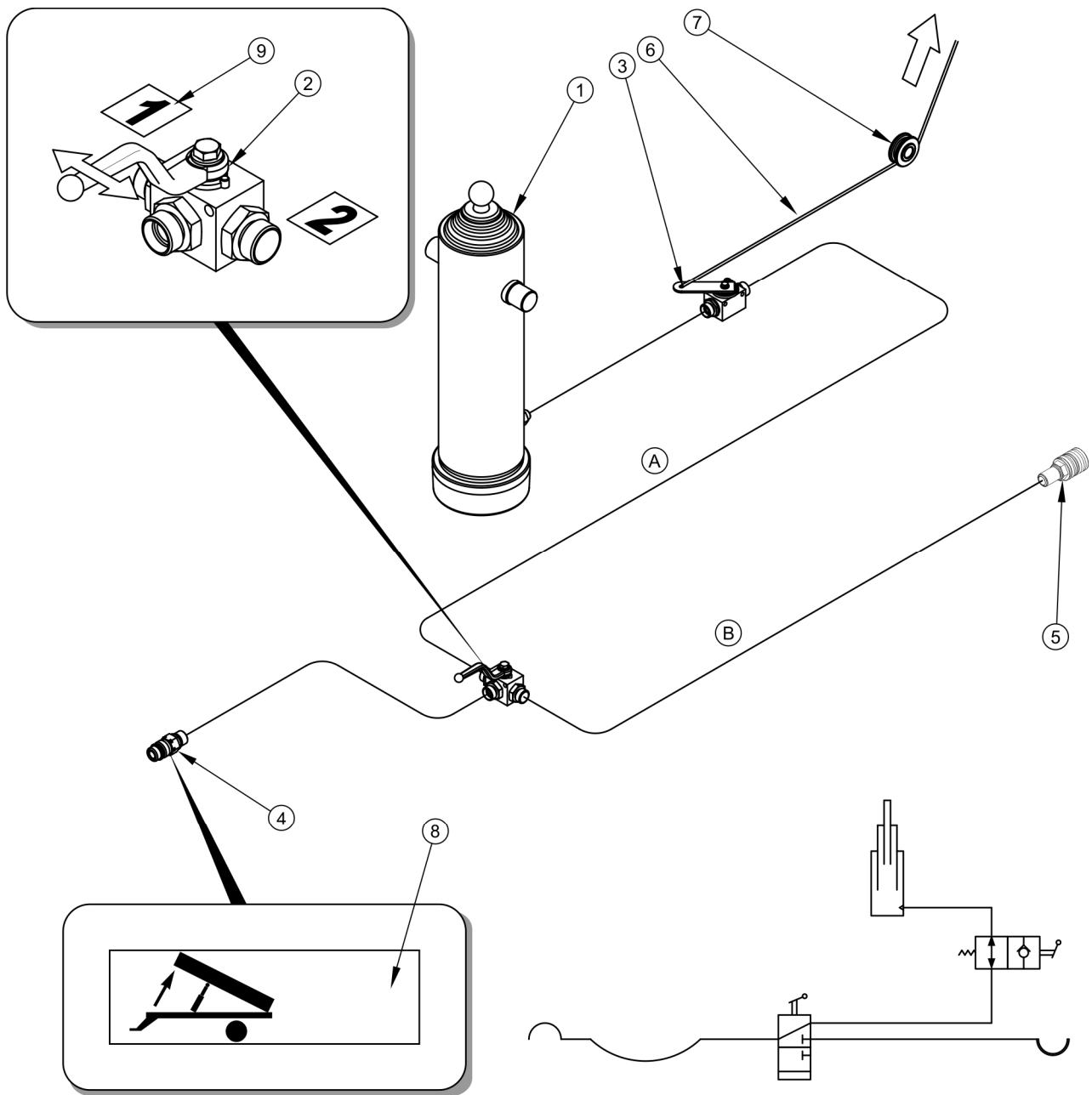
(1) control valve, (2) brake force regulator, (3) trailer parking brake release button, (4) work selection regulator lever, (A) position "NO LOAD", (B) position "HALF LOAD", (C) position "FULL LOAD"

### 3.2.4 HYDRAULIC TIPPER SYSTEM

Hydraulic tipping system serves in automatic unloading of trailer by tipping the load box to the rear. The hydraulic tipping system is supplied with oil from the tractor's hydraulic system. Hydraulic oil manifold of the tractor's external hydraulic system is used to control the load box tipping mechanism.

The trailer system consists of two independent circuits:

- circuit (A) - to supply the trailer's hydraulic ram cylinder,
- circuit (B) - to supply of the second trailer's hydraulic ram cylinder (if two trailers are hitched to the tractor).



**FIG. 3.8 Hydraulic tipping system construction and diagram**

(1) telescopic cylinder, (2) three-way valve, (3) cut-off valve, (4) quick coupler, (5) socket, (6) control cable, (7) guide roller, (8), (9) information decal

Three-way valve (2) – figure (3.8) is used to activate these circuits. This valve's lever can be placed in two positions:

- 1 - trailer's tipping circuit opened - circuit (A),
- 2 - second trailer's tipping circuit opened – circuit (B).

On the connection conduit, in the vicinity of socket (4) there is a decal (8) identifying the supply conduit of the hydraulic system tipping circuit.



### IMPORTANT!

Cut-off valve (3) – figure (3.8) limits the tipping angle of the load box when tipped to the rear. The length of the control cable (6) controlling this valve is factory adjusted by the Manufacturer and must not be changed when the trailer is used.



### TIP

The hydraulic system of the trailer is filled with L-HL32 Lotos hydraulic oil.

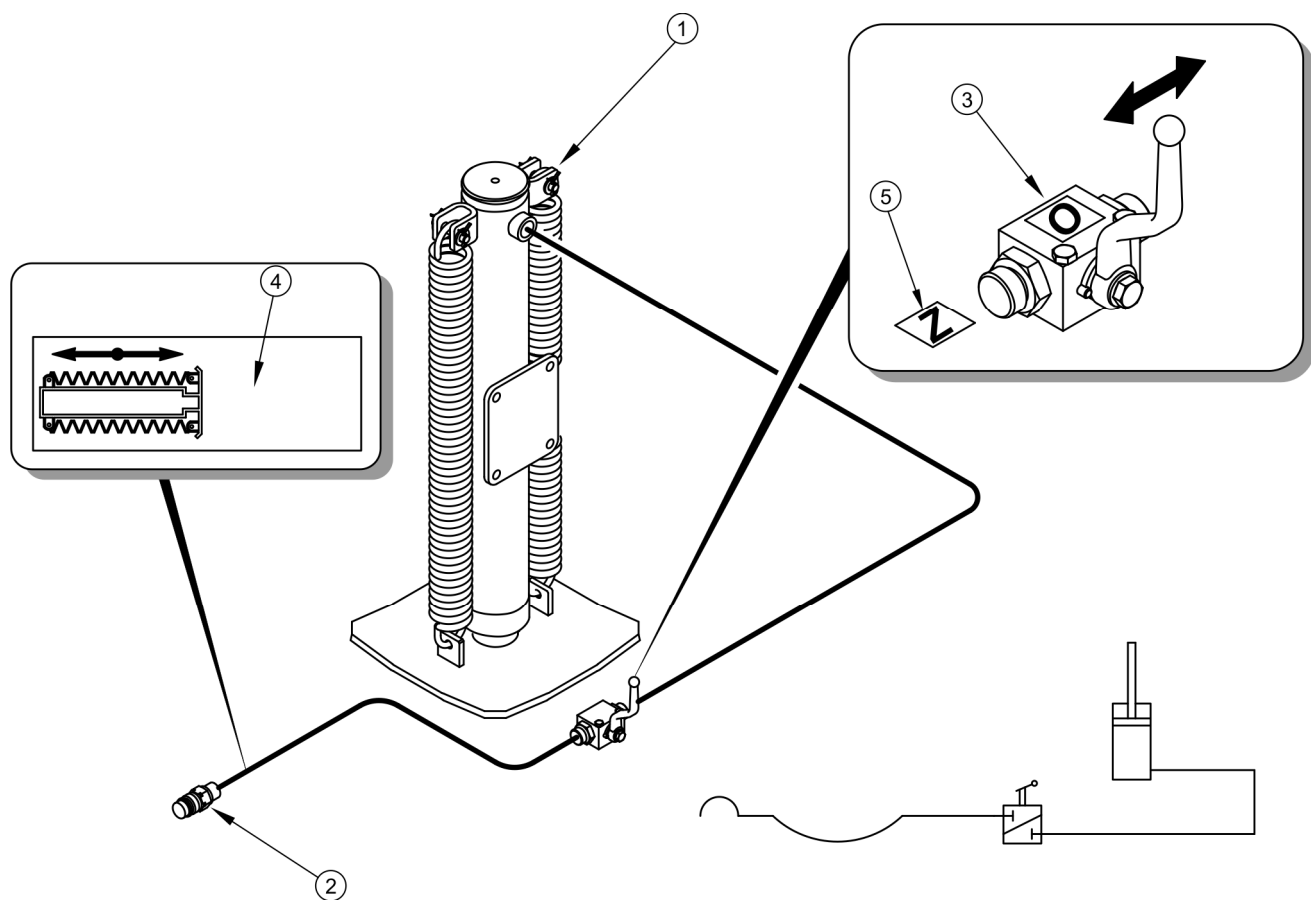
## 3.2.5 SUPPORT HYDRAULIC SYSTEM

The parking stand hydraulic system extends the stand to support the trailer disconnected from the tractor or when it is parked in the garage after use. Using parking stand hydraulic system drawbar height can be adjusted when hitching and disconnecting the trailer. The parking stand hydraulic system is supplied with oil by the tractor hydraulics. The parking stand is extended or withdrawn by extending or withdrawing a hydraulic cylinder. Hydraulic oil manifold of the tractor's external hydraulic system is used to control the support cylinder.

Two types of hydraulic supports are used in the trailer:

- straight hydraulic support – figure (3.9) - standard accessory,
- shear type hydraulic support – figure (3.10) - optional accessory,

Lowering the straight hydraulic support (1) is done by opening the valve (3) on the trailer drawbar. Hydraulic oil supplied from hydraulic manifold extends the cylinder ram to the desired height. After the pressure in hydraulic conduit is reduced, withdrawal of the parking stand to transport position is forced by means of springs - Figure (3.9). Hydraulic conduit which controls straight support is marked with decal (4) near the connector. The valve (3) locks the support in a fixed position.



**FIG. 3.9**      **Straight support hydraulic system construction and diagram**

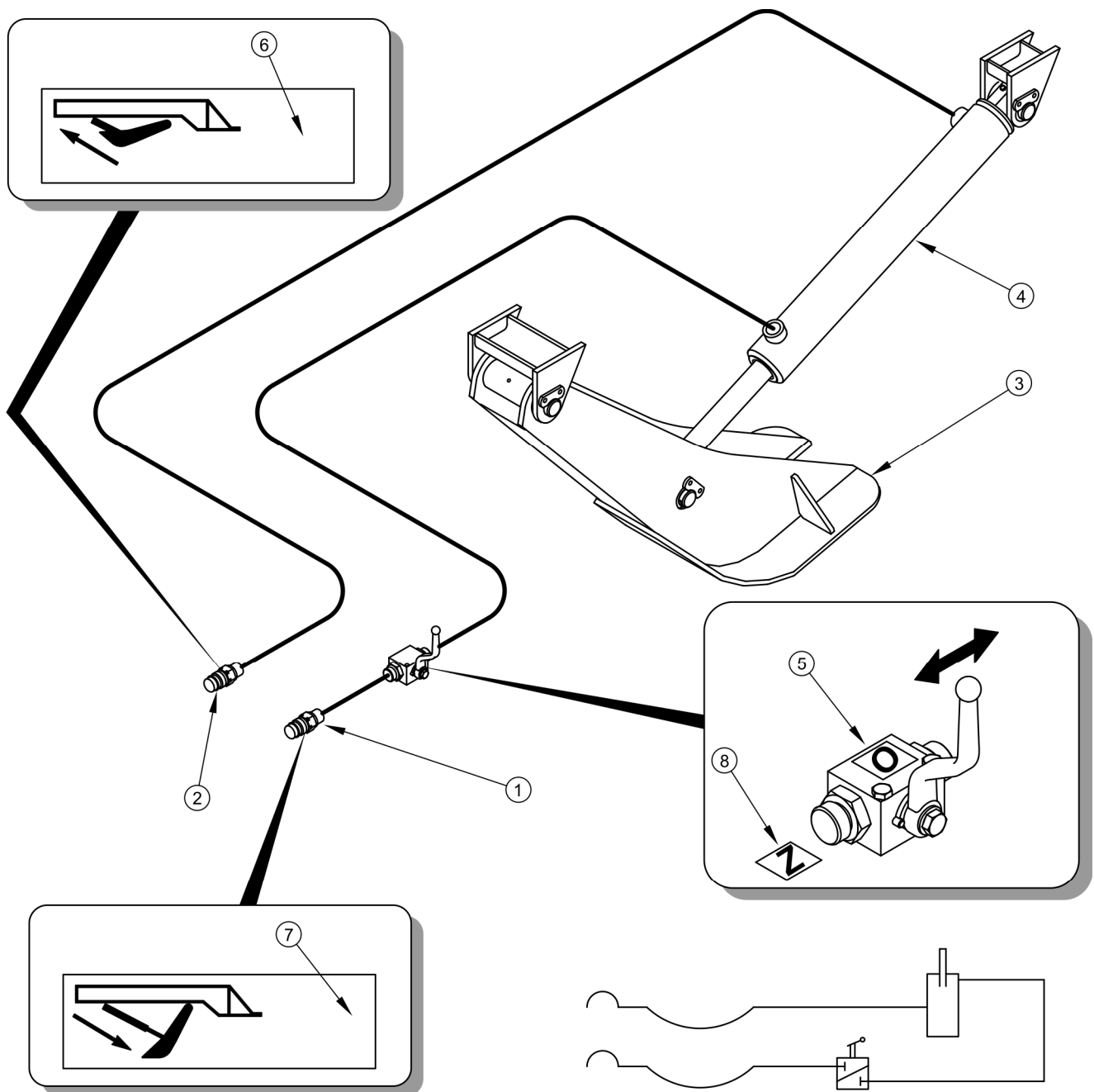
(1) hydraulic support, (2) quick coupler, (3) valve, (4), (5) information decals



### TIP

The hydraulic system of the support is filled with L-HL32 Lotos hydraulic oil.

The shear type support hydraulic system – figure (3.13) consists of return conduit (1), control valve, support cylinder (4) and supply conduit (2). Hydraulic oil delivered from the tractor hydraulic manifold to conduit (2) extends the cylinder piston lowering the support. Oil is returned to tractor manifold after opening the valve located on the trailer drawbar causing the support to be raised.



**FIG. 3.10 Design and diagram of the shear type support hydraulic system**

(1) return conduit, (2) supply conduit, (3) shear type support, (4) cylinder, (5) - (8) information decals

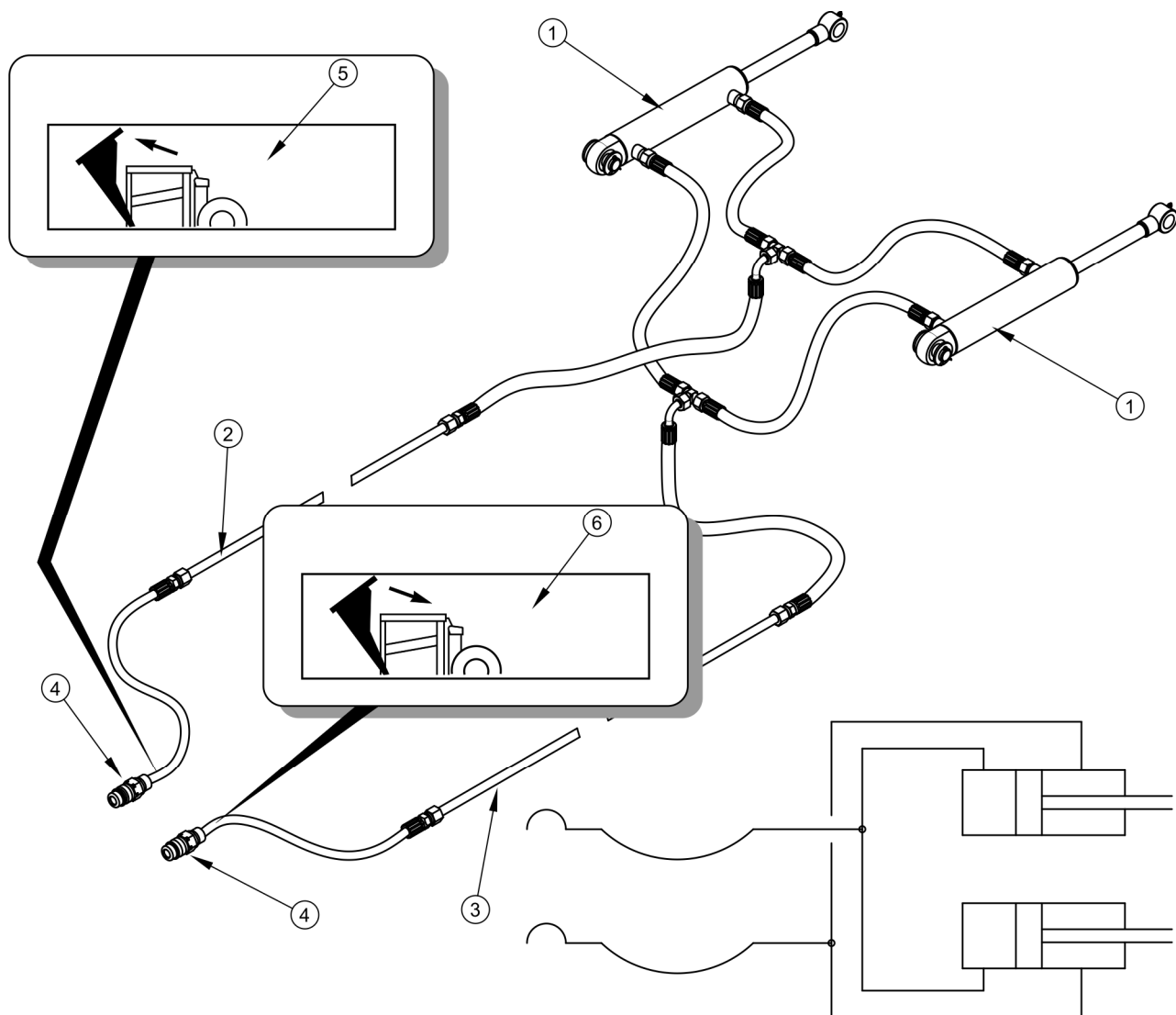
### 3.2.6 TAILGATE HYDRAULIC SYSTEM

Hydraulic system controls the opening and closing of the tailgate.

The hydraulic system is supplied with oil from the tractor hydraulics. Tailgate is controlled the cab through the hydraulic manifold valve lever on the tractor. Hydraulic conduits around quick

couplers (4) are marked with identification decals, tailgate opening conduit with decal (5), tailgate closing conduit with decal (6).

Hydraulic oil supplied from tractor hydraulic manifold to conduit (2) extends the cylinder piston (1) and opens the tailgate. Oil supplied to conduit (1) extends cylinder piston (1) closing the tailgate.



**FIG. 3.11 Tailgate hydraulic system construction and diagram**

(1) hydraulic cylinder, (2) supply conduit, (3) return conduit, (4) quick coupler, (5), (6) information decals

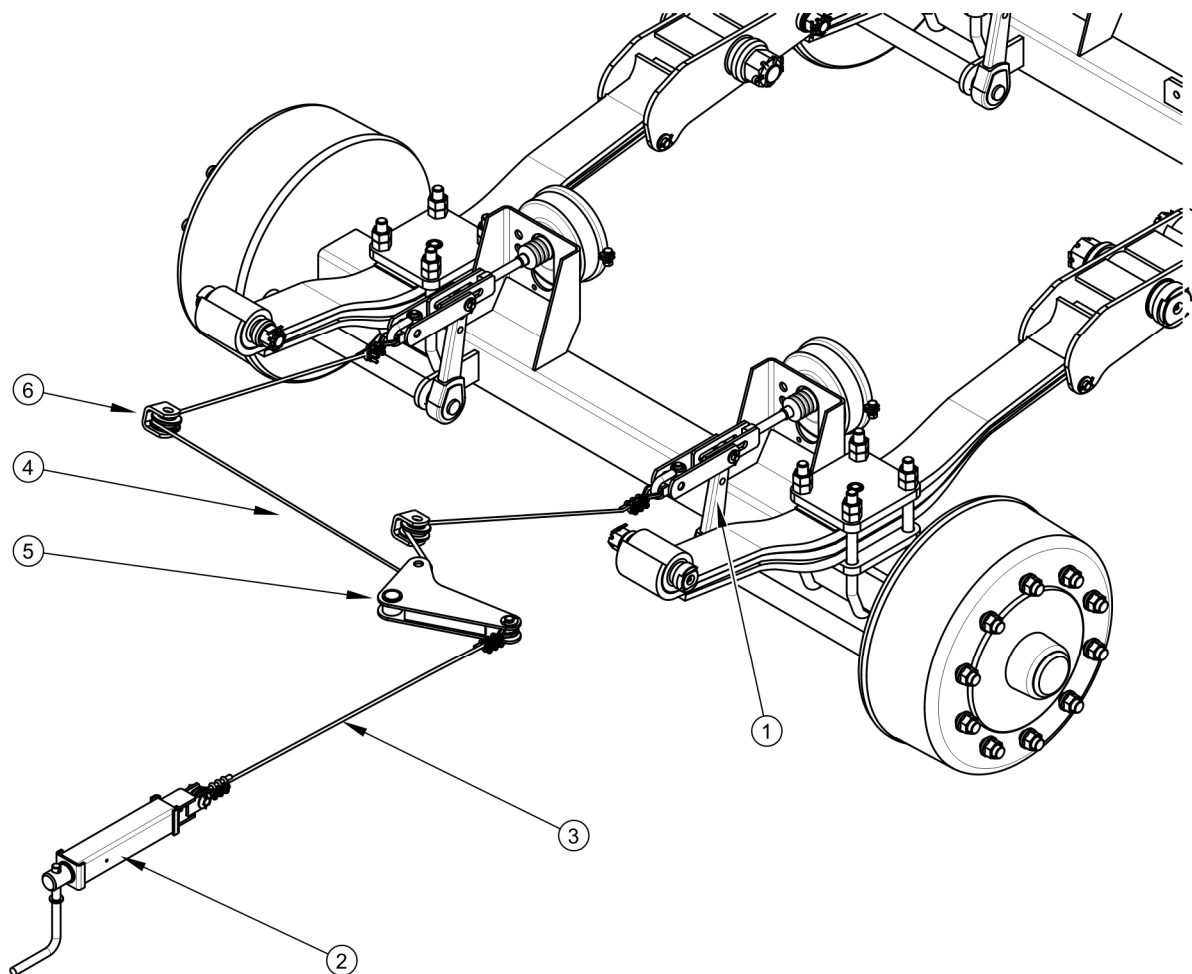
### 3.2.7 PARKING BRAKE

The parking brake is for immobilising trailer while standing motionless. System construction is shown in Figure (3.12). The brake crank mechanism (2), is welded on the left lower



longitudinal frame on the front of the trailer. Wheel axle expander arm levers (1) are connected to the lever (5) by means of cable II (4) through guide rollers (6). Lever (5) is connected to the brake crank mechanism (2) by means of steel cable I (3).

Tensioning cable I (3) (turning the crank mechanism clockwise), causes deflection of the lever (5) and tension of cable II (4) causing a deflection of the brake expander arms (1), which immobilize the trailer by parting the brake shoes.

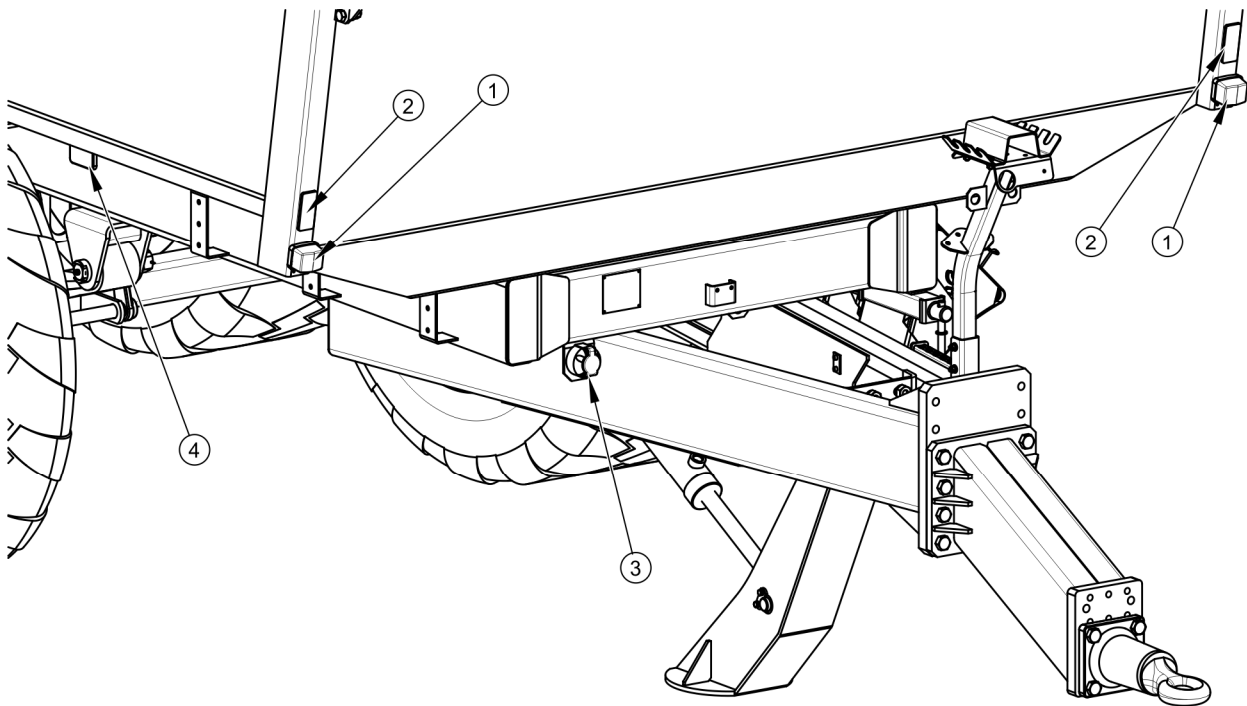


**FIG. 3.12**      **Parking brake design**

(1) expander arm, (2) brake crank mechanism, (3) steel cable I, (4) steel cable II, (5) lever, (6) guide roller

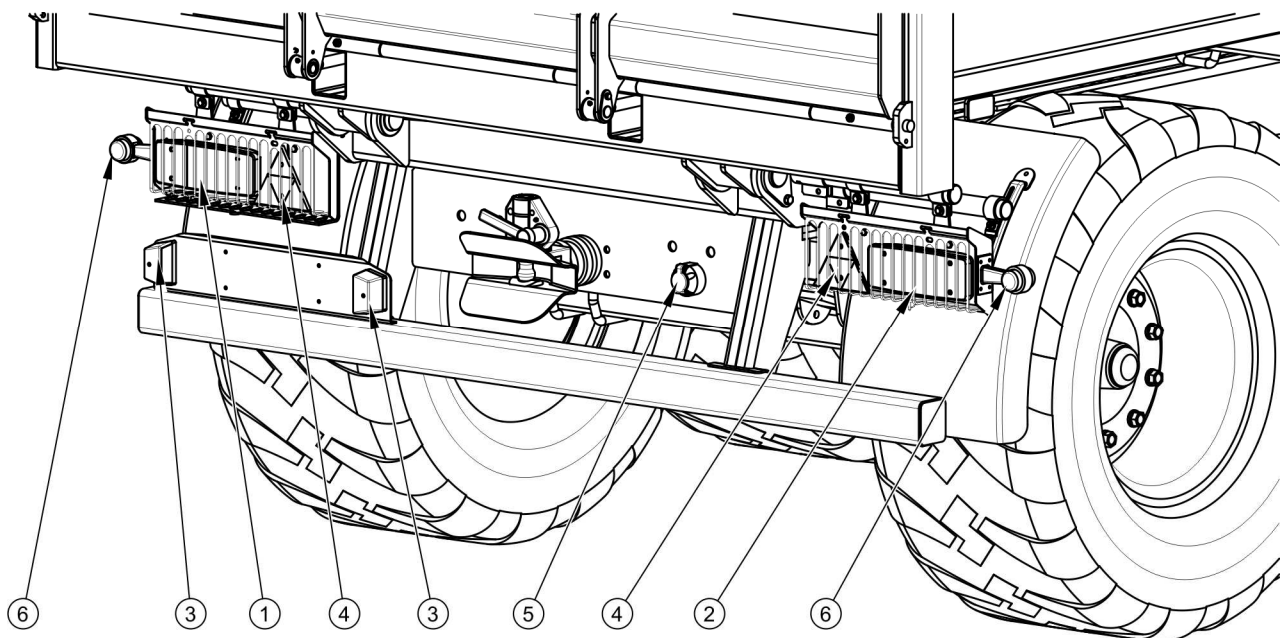
### 3.2.8 LIGHTING SYSTEM

The trailer electrical system is designed for supply from direct current source of 12 V. Connection of the trailer electrical system with the tractor should be made through an appropriate connection lead.



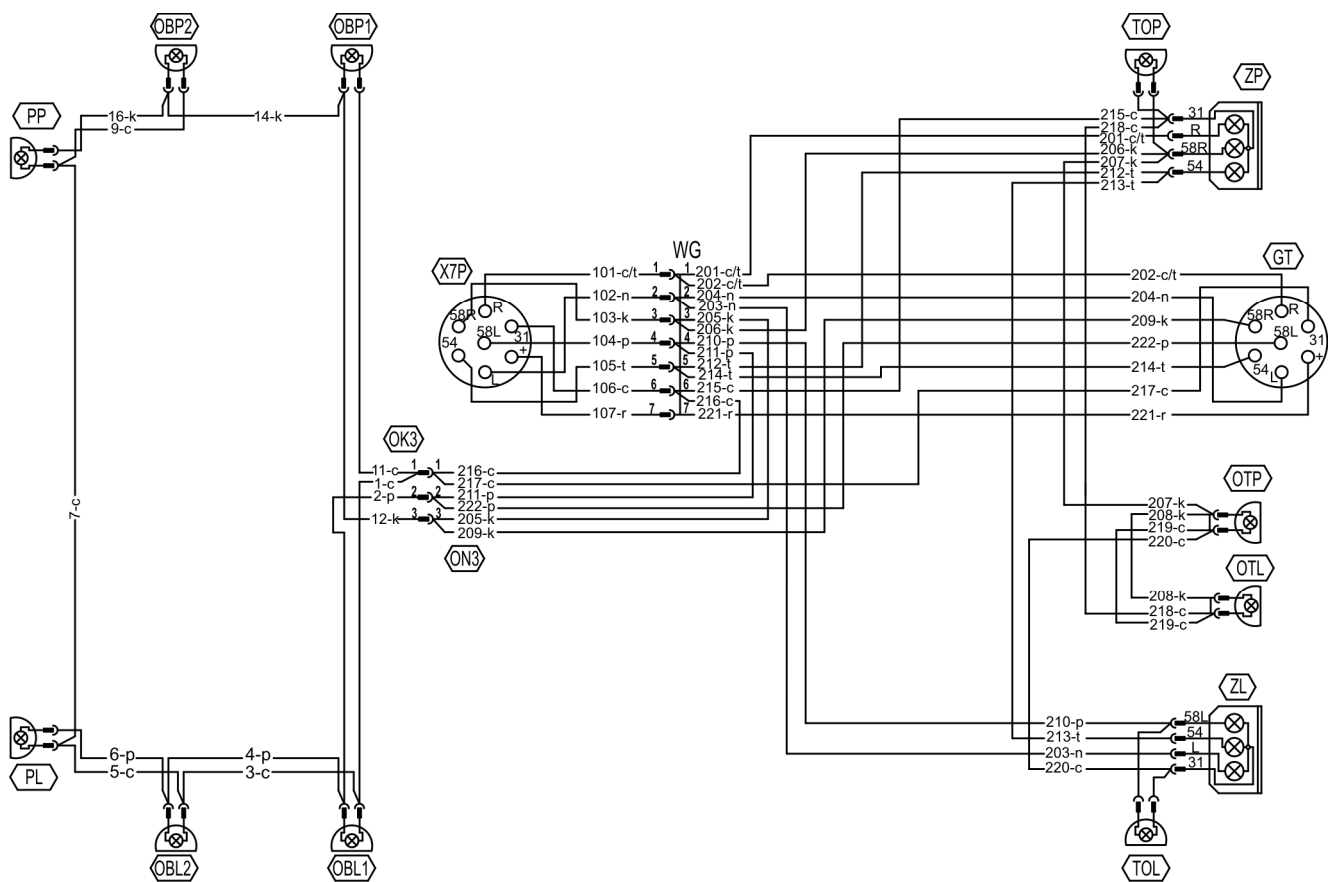
**FIG. 3.13** Positioning of electrical components and reflectors at the front

(1) front position lamp, (2) white front reflector, (3) 7 pin socket, (4) side position lamp



**FIG. 3.14** Positioning of electrical components and reflectors at the back

(1) rear left lamp assembly, (2) rear right lamp assembly, (3) license plate light, (4) triangular reflective light, (5) 7-pin socket, (6) rear clearance lamp



**FIG. 3.15 Electrical system diagram**

*Marking according to table (3.2), (3.3) and (3.4)*

**TAB. 3.2 List of electrical component markings**

SYMBOL	NAME
ZP	Rear right lamp assembly
ZL	Rear left lamp assembly
X7P	Front seven pin socket
GT	Rear seven pin socket
OTP	Right license plate light
OTL	Left license plate light
PP	Front right parking light
PL	Front left parking light

SYMBOL	NAME
TOP	Rear right clearance light
TOL	Rear left clearance light
OBL	Left clearance lamp
OBP	Right clearance lamp

**TAB. 3.3 Marking of connections of GT and X7P sockets**

MARKING	FUNCTION
31	Weight
+	Power supply +12V (not used)
L	Left indicator
54	STOP light
58L	Rear left parking light
58R	Rear right parking light
R	Right indicator

**TAB. 3.4 Conduit colour marking**

MARKING	COLOUR
B	White
C	Black
K	Red
N	Blue
P	Orange
T	Green
C/T	Black and green
R	Pink

***SECTION***

**4**

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**CORRECT  
USE**

## 4.1 PREPARING FOR WORK BEFORE FIRST USE

### 4.1.1 CHECKING THE TRAILER AFTER DELIVERY

The manufacturer guarantees that the trailer is fully operational and has been checked according to quality control procedures and is ready for normal use. This does not release the user from an obligation to check the machine's condition after delivery and before first use. The machine is delivered to the user completely assembled.

Before commencing work, machine operator must inspect the technical condition of the trailer and prepare it for test start-up. The user must carefully read this Operator's Manual and observe all recommendations, understand the design and the principle of machine operation.



#### **IMPORTANT!**

Before proceeding to hitching to tractor the user must carefully read this Operator's Manual and additional publications attached to machine and observe all recommendations.

#### **External inspection**

- ➡ Check completeness of machine (standard and optional equipment).
- ➡ Check condition of protective paint coat,
- ➡ Inspect trailer's individual components for mechanical damage resulting from incorrect transport (dents, piercing, bent or broken components).
- ➡ Check technical condition of tyres and tyre pressure.
- ➡ Check technical condition of elastic hydraulic conduits,
- ➡ Check technical condition of pneumatic conduits,
- ➡ Check that there are no hydraulic oil leaks.
- ➡ Check electric lamps.
- ➡ Check tipping cylinder, tailgate cylinders and straight and shear type support cylinders for hydraulic oil leaks.

### 4.1.2 PREPARE A TRAILER FOR FIRST HITCHING TO TRACTOR

#### Preparation

- ➔ Check all the trailer's lubrication points, lubricate the machine as needed according to recommendations provided in section 5.
- ➔ Check if the nuts and bolts fixing the wheels are properly tightened.
- ➔ Drain air tank of the brake system.
- ➔ Ensure that pneumatic, hydraulic and electric connections in agricultural tractor are according to the requirements, if not the trailer should not be hitched to the tractor.
- ➔ Adjust the height of the drawbar to the tractor hitch
  - ⇒ A detailed description can be found in section 5.

#### Test start

If all the above checks have been performed and there is no doubt as to the trailer's good technical condition, it can be connected to tractor. Start the tractor, check all systems and conduct test run of trailer without load (no load in load box). It is recommended that the inspection is conducted by two people, one of which should always remain in the tractor cab. Test start should be conducted according to the sequence shown below.

- ➔ Connect trailer to appropriate hitch on agricultural tractor.
- ➔ Connect pneumatic and hydraulic system conduits and electric cables.
- ➔ Switch on individual lights, check correct operation of electrical system.
- ➔ Switch hydraulic tipping system valve to position 1. Conduct test tipping of load box backward.
- ➔ Actuate and check tailgate control system.
- ➔ When moving off check if the main brakes operate correctly.
- ➔ Perform test drive.

**TIP**

Service operation: hitching/unhitching from tractor, adjustment of draw bar position, tipping of load box etc. are described in detail in further parts of the Operator's Manual in sections 4 and 5.

If during test run worrying symptoms occur such as:

- noise and abnormal sounds originating from the abrasion of moving elements of the trailer design,
- hydraulic oil leak,
- pressure drop in brake system,
- incorrect operation of hydraulic and/or pneumatic cylinders

or other faults, find the cause of the problem. If a fault cannot be rectified or the repair could void the guarantee, please contact retailer for additional clarifications or to perform repair.

**DANGER**

Careless and improper use and operation of the trailer, and non-compliance with the recommendations given in this operator's manual is dangerous to your health.

The trailer must never be used by persons, who are not authorised to drive agricultural tractors, including children and people under the influence of alcohol or other drugs.

Non-compliance with the safety rules of this Operator's Manual can be dangerous to the health and life of the operator and others.

After completion of test drive check tightness of wheel nuts.

## 4.2 HITCHING AND DISCONNECTING FROM TRACTOR

Ensure that pneumatic, hydraulic and electric connections and the hitch of agricultural tractor are according to the Manufacturer's requirements, if not the trailer should not be hitched to the tractor.

In order to hitch the trailer to the tractor perform the actions below in the sequence presented. Machine must be immobilised by parking brake.



## Connection

- ➔ Immobilise trailer with parking brake.
- ➔ Position agricultural tractor directly in front of drawbar eye.
- ➔ Reverse tractor and connect conduit marked with decal (17)– table (2.1) (straight hydraulic support). If the trailer is equipped with shear type hydraulic support, connect the hydraulic conduits marked with decals (18) and (19) - Table(2.1).
- ➔ Using the parking stand adjust the height of the drawbar, so that it is possible to connect the machines.
- ➔ Reverse tractor, hitch trailer, check coupling lock protecting machine against accidental unhitching.
  - ⇒ If the agricultural tractor is equipped with an automatic coupler, ensure that the hitching operation is completed and that drawbar eye is secured.
  - ⇒ When the trailer is coupled, the support must be withdrawn by maximally withdrawing the hydraulic cylinder piston.
  - ⇒ When the support is completely withdrawn, set manifold lever in tractor to "neutral" position.
- ➔ Turn off tractor ignition. Ensure that unauthorised persons do not have access to the tractor cab.
- ➔ Connect pneumatic system conduits (applies to two conduit systems):
  - ⇒ Connect pneumatic conduit marked yellow with yellow socket in tractor.
  - ⇒ Connect pneumatic conduit marked red with red socket in tractor.
- ➔ Connect pneumatic system conduits (applies to single conduit systems):
  - ⇒ Connect pneumatic conduit marked black with black socket in tractor.
- ➔ Connect hydraulic brake system (applies to trailer version with hydraulic brake).

⇒ Hydraulic brake system conduit is marked with information decal (13)  
– table (2.1).

➔ Connect hydraulic tipping system conduit.

⇒ Hydraulic brake system conduit is marked with information decal (14)  
– table (2.1).

➔ Connect main conduit supplying electric lighting system.

## **DANGER**



**When hitching, there must be nobody between the trailer and the tractor. When hitching the machine, tractor driver must exercise caution and make sure that nobody is present in the hazard zone.**

**When connecting the hydraulic conduits to the tractor, make sure that the tractor hydraulic system and trailer are not under pressure.**

**Ensure sufficient visibility during hitching.**

During connection of braking system conduits (pneumatic double conduit) the correct sequence of conduit connection is very important. First connect the yellow connector to yellow socket in the tractor and only then connect the red connector to the red socket in the tractor. Once the 2nd conduit is connected, the braking system will switch to normal mode of operation (disconnection or interruption of the conduits causes the trailer's braking system control valve to automatically apply brakes). Conduits are marked with coloured protective covers, which identify the appropriate system conduit.

## **IMPORTANT!**



**Trailer may only be hitched to a tractor, which has the appropriate hitch, connection sockets for braking, hydraulic and electrical systems, and hydraulic oil in both machines is the same type and may be mixed.**

**When hitching is completed, secure the electrical leads and hydraulic and braking system conduits in such a way that they do not become entangled in tractor's moving parts and are not at the risk of breaking or severed when making turns.**

**Ensure compatibility of oils in tractor hydraulic system and in the trailer hydraulic system.**

## Disconnecting the trailer

In order to disconnect the trailer from the tractor carry out the following actions in the following sequence:

- ➔ Immobilise tractor and trailer with parking brake.
- ➔ Place chocks under trailer wheel.
  - ⇒ Wheel chocks shall be so placed that one is in front of the wheel and the second is behind wheel of rear axle - see section 2.
- ➔ Lower support to the ground.
  - ⇒ If the trailer is equipped with a mechanical support, secure it with locking pin provided after adjusting the drawbar to correct height.
  - ⇒ Operate the manifold on the tractor in the direction corresponding to the support cylinder piston extension (hydraulic support)
  - ⇒ When the support is lowered, set manifold lever in tractor to "neutral" position (hydraulic support).
  - ⇒ Close the valve on the trailer drawbar to lock the support in a fixed position. (hydraulic support).
- ➔ Turn off tractor ignition. Ensure that unauthorised persons do not have access to the tractor cab.
- ➔ Disconnect all hydraulic support and tipping system conduits from tractor.
- ➔ Disconnect electric lead.
- ➔ Disconnect pneumatic system conduits (applies to double conduit systems):
  - ⇒ Disconnect pneumatic conduit marked red.
  - ⇒ Disconnect pneumatic conduit marked yellow.
- ➔ Disconnect pneumatic system conduit (applies to single conduit system).
  - ⇒ Disconnect pneumatic conduit marked black.
- ➔ Disconnect hydraulic brake system conduit (applies to trailer version with hydraulic brake).

- ➡ Protect terminal ends with covers, Place conduit terminals in appropriate sockets.
- ➡ Unlock tractor hitch and disconnect trailer drawbar from tractor hitch and drive tractor away.

### **DANGER**



Exercise caution when disconnecting trailer from the tractor. Ensure good visibility. Unless it is necessary, do not go between tractor and trailer.

Before disconnecting conduits and drawbar eye, close tractor cab and secure it against access by unauthorised persons. Turn off tractor ignition.

## **4.3 COUPLING AND UNCOUPLING SECOND TRAILER**

A second trailer may only be connected, if it is a machine built on a dual axle chassis and if it fulfils all the requirements specified in section 1. Coupling a second trailer to the assembly requires experience in driving an agricultural tractor with a trailer. It is recommended while coupling the second trailer to use the help of another person to guide the tractor driver.

### **DANGER**



When hitching, there must be nobody between the trailers. Person assisting hitching up machines should stand outside the area of danger and be visible to the tractor driver at all times.

### **Coupling second trailer**

- ➡ The tractor with the coupled first trailer is positioned directly in front of the drawbar of the second trailer.
- ➡ Immobilise second trailer with parking brake.
- ➡ Remove pin from the rear hitch of the first trailer.
  - ⇒ If the trailer is fitted with automatic rear hitch, lift the pin by the handle.

- ➔ Adjust the height of the drawbar of the second trailer in such a manner to enable coupling the machines.
- ➔ Reversing tractor, drive the rear hitch of the first trailer onto the drawbar of the second trailer.
  - ⇒ If the trailer is equipped with an automatic rear hitch, ensure that the hitching operation is completed and that drawbar eye of the second trailer is secured.
- ➔ Insert drawbar pin and securing linchpin.
- ➔ Connect conduits of pneumatic, hydraulic systems and electrical connections according to instructions contained in section (4.2).

#### **Disconnecting the second trailer**

- ➔ Immobilise tractor and trailer with parking brake.
- ➔ Turn off tractor ignition. Ensure that unauthorised persons do not have access to the tractor cab.
- ➔ Disconnect conduits of pneumatic, hydraulic and electrical connections according to instructions contained in section (4.2).
  - ⇒ If the trailer is fitted with automatic rear hitch, lift the pin by the handle.
- ➔ Remove linchpin from pin of the hitch of the first trailer. Remove drawbar pin and drive tractor away.



#### **IMPORTANT!**

**Only double axle trailers may be hitched to the trailer.**

## 4.4 LOADING AND SECURING LOAD

### 4.4.1 GENERAL INFORMATION CONCERNING LOAD

Before beginning loading make certain that the load box hydraulic tailgate or tilt tailgate are properly closed and secured. The trailer must be positioned to travel forwards and be hitched to the tractor. Loading should only take place, when trailer is placed on flat level surface and hitched to tractor.



#### **IMPORTANT!**

**Before loading, check that hydraulic tailgate, or hinged hatch is closed.**

Regardless of the type of load carried, the user is obliged to secure it in such a manner that the load is unable to spread and cause contamination of the road. If this is impossible, do NOT transport this type of load.

Materials, which in contact with painted or steel surfaces may cause damage, should be transported in sealed packaging (sacks, boxes, barrels etc.), and after completing transport, thoroughly wash out load box with water jet.

When transporting machines, centre of gravity is shifted upwards, thus increasing the risk of the following hazards: loss of trailer stability, trailer overturning, loss of structural strength of trailer component, uncontrollable chassis movements on uneven terrain.



#### **IMPORTANT!**

**Efforts should be made to evenly distribute the load in the load box, and any object that could move, should be immobilized.**

**Transported machines should be secured against movement, using appropriate belts in good condition, which are attached to transport lugs.**

**Do NOT exceed the trailer's maximum carrying capacity.**

Due to the various density of materials, using the total load box capacity may cause exceeding permissible carrying capacity of the trailer. Guideline specific weight of selected materials shown in table (4.1). It is necessary to pay particular attention not to overload the trailer.

**TAB. 4.1      Guideline weights volume of selected loads**

TYPE OF MATERIAL	VOLUME WEIGHT kg/m <sup>3</sup>
<b>Root crops:</b>	
raw potatoes	700 - 820
steamed crushed potatoes	850 - 950
dried potatoes	130 - 150
sugar beet - roots	560 - 720
fodder beet - roots	500 - 700
<b>Mineral fertilisers:</b>	
ammonium sulphate	800 - 850
potash salt	1,100 – 1 200
super phosphate	850 – 1 440
basic slag phosphate	2,000 – 2 300
potassium sulphate	1,200 – 1 300
milled lime fertiliser	1,250 - 1 300
<b>Building materials:</b>	
cement	1,200 – 1 300
dry sand	1,350 – 1 650
wet sand	1,700 – 2 050
solid bricks	1,500 – 2 100
hollow bricks	1,000 – 1 200
stones	1,500 – 2 200
soft wood	300 - 450
hard sawn timber	500 - 600
impregnated timber	600 - 800
steel structures	700 – 7 000
milled burnt lime	700 - 800
cinders	650 - 750
gravel	1,600 – 1,800
rubble	1,050 – 1 200
<b>concentrated feeds and mixed feeds:</b>	
stored chaff	200 - 225

TYPE OF MATERIAL	VOLUME WEIGHT kg/m <sup>3</sup>
pressed cake	880 – 1 000
milled dry feed	170 - 185
mixed feeds	450 - 650
mineral mixtures	1,100 – 1 300
ground oats	380 - 410
wet sugar beet pulp	830 - 1 000
pressed sugar beet pulp	750 - 800
dry sugar beet pulp	350 - 400
bran	320 - 600
bone meal	700 – 1 000
pasture salt	1,100 – 1 200
molasses	1,350 – 1 450
silage (pit silo)	650 – 1 050
hay silage (tower silo)	550 - 750
<b>Seeds and grains:</b>	
beans	750 - 850
mustard	600 - 700
peas	650 - 750
lentils	750 - 860
runner beans	780 - 870
barley	600 - 750
clover	700 - 800
grass	360 - 500
maize	700 - 850
wheat	720 - 830
oil seed rape	600 - 750
linseed	640 - 750
lupins	700 - 800
oats	400 - 530
lucerne	760 - 800
rye	640 - 760



TYPE OF MATERIAL	VOLUME WEIGHT kg/m <sup>3</sup>
<b>Others:</b>	
dry soil	1,300 – 1 400
wet soil	1,900 – 2 100
fresh peat	700 - 850
garden soil	250 - 350

Source: "Technology of machine work in agriculture", PWN, Warszawa 1985

## DANGER



The load on the trailer must be secured against slipping and contaminating the road during travel. If it is not possible to properly secure the load, do not transport it.

During loading the trailer the drawbar eye and the tractor hitch are subjected to great vertical loading.

## Loose bulk material

Loading bulk materials is normally conducted with the use of loaders or conveyors and possibly loading manually. Do not load bulk materials to a height greater than that of side walls or extensions. On completion of loading, the load should be evenly spread over the whole surface of the load box. Loading should be carried out by a person experienced in this type of work and having appropriate authorisation for operating equipment (if required).



## TIP

Damage to the paint coat inside the load box is normal and is not covered by warranty.

## Loads of pieces or solid lumps

Loads of pieces or solid lumps are generally hard materials of significantly greater dimensions than bulk loads (stones, coal, bricks and ballast). Loading of materials must take place from a low height.. The load must not fall with great force on the floor of the load box.

## Hazardous loads

According to the European ADR agreement concerning the international road transport of hazardous materials, the transport of this type of load (defined in detailed by this agreement) is forbidden with the use of agricultural trailers. The only exception are plant protection materials and artificial fertilisers, which may be transported on agricultural trailers on the condition that they are transported in the appropriate packaging and in quantities envisaged by the ADR agreement.

### DANGER



If it is necessary to carry permitted hazardous materials, acquaint yourself with the regulations concerning transport of hazardous materials in force in the given country and also the regulations of the ADR agreement.

Carefully read the information leaflets provided by the load manufacturer, and to observe the instructions for transporting and handling the load. Ensure whether during loading work it is necessary to apply additional personal protection (masks, rubber gloves etc.)

## Loads in packaging

Loads transported in packaging (boxes, sacks), must be laid closely side-by-side beginning from the front side of the trailer. If it is essential to lay several layers, particular groups should be stacked alternately (in block system). The load must be laid tightly together and on the whole surface of the trailer floor. Otherwise, during travel the load will move. Due to the trailer design (no load anchorages), packaged materials can be only arranged below the load box wall height.

### DANGER



If there is a danger of load packaging moving, do NOT transport this type of material. A moving load constitutes a serious hazard during travel for the tractor driver and other road users.

Overloading the trailer, erroneous loading and securing of the load is the most frequent cause of accidents during transport.

The load must be arranged in such a way that it does not threaten the stability of the trailer, and does not hinder driving.

Ensure that during unloading / loading or raising the load box nobody is near the trailer. Before tipping load box ensure that there is visibility and make certain that there are no bystanders.

The arrangement of the load may not cause an overload on the axle or hitch system of the trailer.

Materials which may cause corrosion of steel, chemical damage or react in any other way negatively affecting the trailer structure may be transported only on condition of appropriate load preparation. Materials must be tightly packed (in plastic foil sacks, plastic containers etc.). During transport packaging contents may not come into contact with load box therefore ensure the appropriate tightness of containers.

With regard to the diversity of materials, tools, means of securing and getting a load it is impossible to describe all means of loading. While working be guided by caution and own experience. The trailer user must carefully read the regulations concerning road transport and comply with them.

## 4.5 TRANSPORTING LOADS

When driving on public or private roads, respect the road traffic regulations, exercise caution and prudence. Listed below are the key guidelines for driving the tractor and trailer combination.

- Before moving off make sure that there are no bystanders, especially children, near the trailer or the tractor. Take care that the driver has sufficient visibility.
- Make sure that the trailer is correctly attached to the tractor and tractor's hitch is properly secured.
- Vertical loading borne by the trailer drawbar eye affects are steering of the agricultural tractor.
- The trailer must not be overloaded, loads must be uniformly distributed so that the maximum permissible axle loads are not exceeded. The trailer's maximum carrying capacity must not be exceeded as this can damage the trailer and pose a risk to the operator or other road users.
- Permissible design speed and maximum speed allowed by road traffic law must not be exceeded. The towing speed should be adapted to the current road conditions, load carried by the trailer, road surface conditions and other relevant conditions.
- Trailer may be towed on slopes of up to 8° and unloading must take place only on a level surface.

- When not connected to the tractor, the trailer must be immobilised using parking brake and with chocks placed under the wheels. Do NOT leave unsecured trailer. In the event of machine malfunction, pull over on the hard shoulder avoiding any risk to other road users and position reflective warning triangle according to traffic regulations.
- When driving on public roads trailer must be marked with a slow-moving vehicle warning sign attached to the rear wall of load box, if the trailer is the last vehicle in the group.
- While driving on public roads the trailer must be fitted with a certified or authorised reflective warning triangle.
- When driving, comply with all road traffic regulations, indicate an intention to turn using indicator lamps, keep all road lights and indicator lights clean at all times and ensure they are in good condition. Any damaged or lost lamps or indicator lights must be immediately repaired or replaced.
- Avoid ruts, depressions, ditches or driving on roadside slopes. Driving across such obstacles could cause the trailer or the tractor to suddenly tilt. This is of special importance because loaded trailer's centre of gravity is higher (especially a high volume load), which reduces safety. Driving near ditches or channels is dangerous as there is a risk of the wheels sliding down the slope or the slope collapsing.
- Speed must be sufficiently reduced before making a turn or driving on an uneven road or a slope.
- When driving, avoid sharp turns especially on slopes.
- Please note that the braking distance of tractor and trailer combination is substantially increased at higher speeds and loads carried in the trailer.
- Monitor trailer's behaviour when travelling on an uneven terrain, and adjust driving speed to road conditions, slow down early enough when turning.
- The trailer is designed to operate on slopes up to 8°. Driving trailer across ground with steeper slopes may cause the trailer to tip over as a result of loss of stability. Prolonged driving across steep ground may lead to loss of braking efficiency.

**IMPORTANT!**

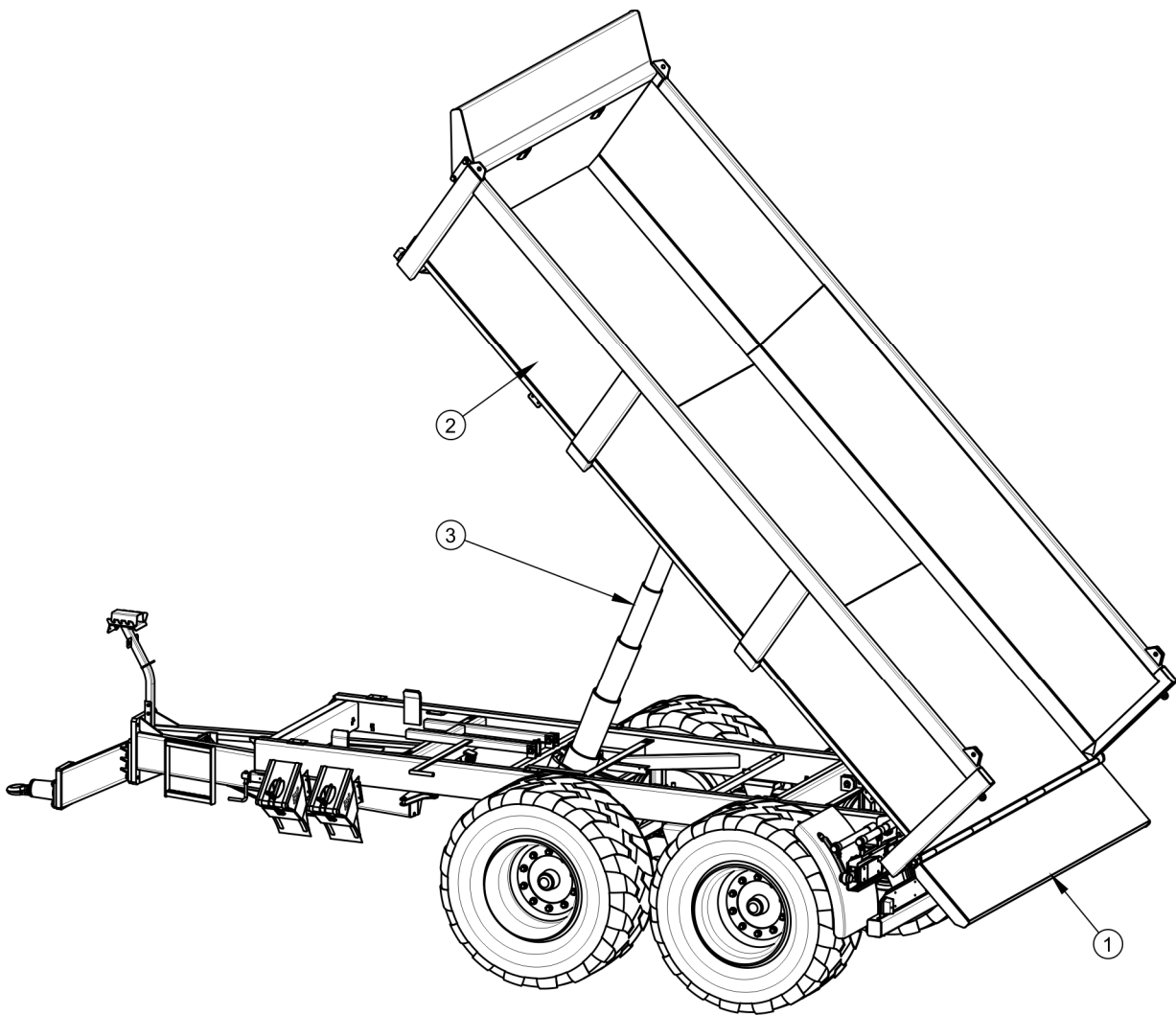
Travel with a high-volume load by ruts, ditches roadside slopes etc. constitutes a great risk of overturning the trailer. Exercise particular caution.

## 4.6 UNLOADING

The trailer is equipped with hydraulic tipping system and suitable frame structure and the load box allowing tipping to the rear. Tipping of the load box is controlled from driver's cab using external tractor hydraulic system manifold.

Unloading trailer is performed in the following sequence:

- ➔ tractor and trailer must be placed to drive forwards on flat and hard ground,
- ➔ immobilise tractor with parking brake,
- ➔ open hydraulic tailgate (1) (standard) - Figure (4.1), using the cylinders by operating a lever on the tractor hydraulic manifold,
  - ⇒ when unloading load box equipped with a hinged hatch (1) set the size of the slot using chains (4) and secure them with a cotter pin (5) - Figure (4.2),
- ➔ Place the control lever controlling the hydraulic tipping system circuits in position 1 -- tipping of the first trailer,
- ➔ using the manifold lever in the operator cab tip the load box with a telescopic cylinder (3),
- ➔ after unloading lower that load box and clean edges of the floor,
- ➔ close the hydraulic tailgate (1) by actuating from tractor a suitable hydraulic circuit - figure (4.1),
  - ⇒ load box with hinged hatch (1) must be secured with chains (4) and cotter pin (5) - Figure (4.2),
- ➔ before moving off make sure that the hydraulic tailgate or hinged hatch is properly locked.



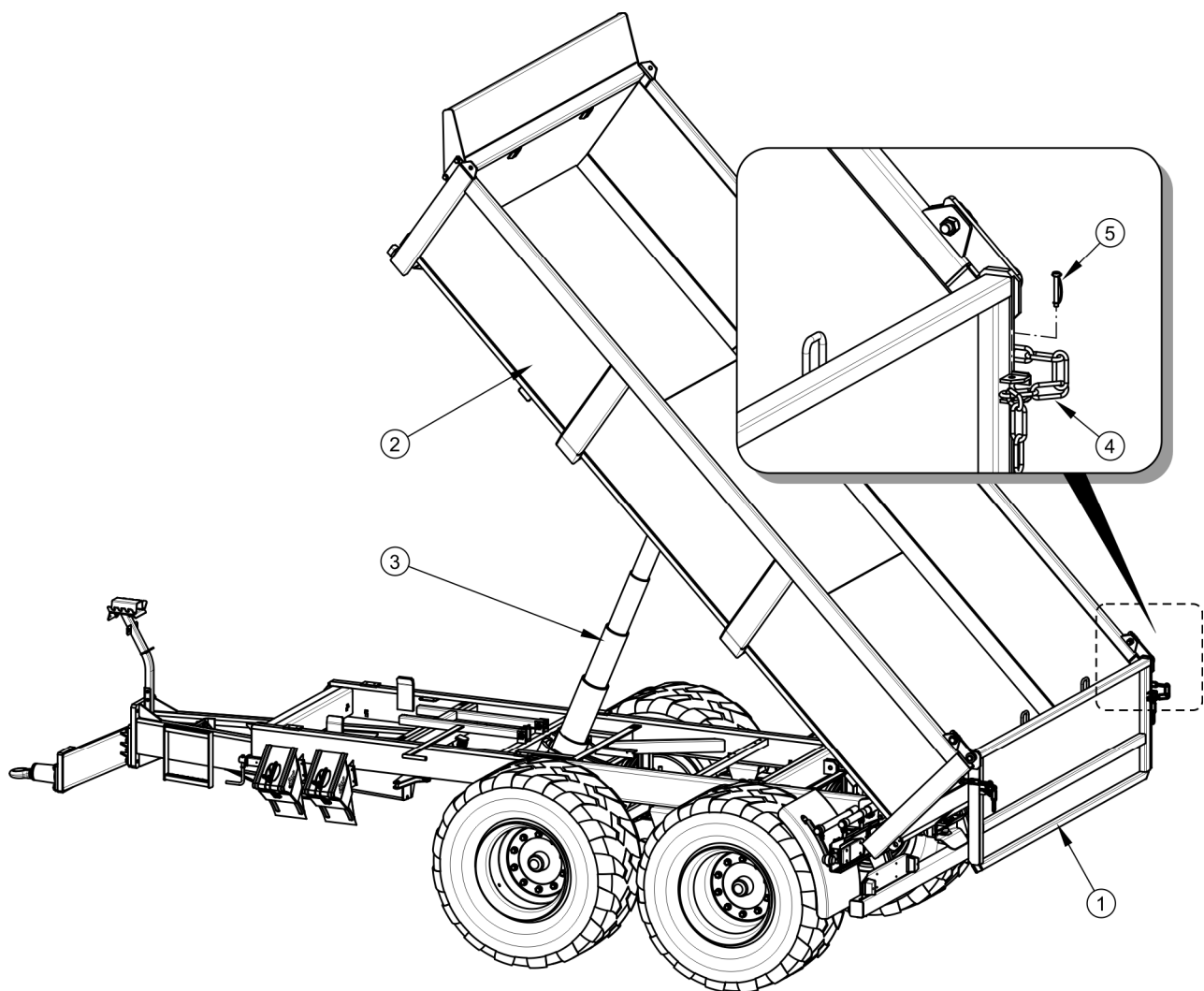
**FIG. 4.1      Unloading load box with hydraulic tailgate**

*(1) hydraulic tailgate, (2) load box, (3) telescopic cylinder*

During unloading through hinged hatch, load box must be raised slowly and smoothly. Raising the load box quickly will exert large pressure on the rear part of the load box due to displacement of the carried material and could compromise trailer's stability.

When unloading the second trailer, control valve of hydraulic tipping system should be switched to position 2 - tipping the second trailer.

While unloading bulky materials be especially careful. Do NOT tip load box on uneven or wet ground and move and jerk trailer during unloading. Bulky materials are normally difficult to unload therefore proceed cautiously and patiently. Careless operation of trailer may pose a danger to operators and bystanders can also cause damage to the machine.



**FIG. 4.2      Unloading load box with hinged hatch**

*(1) tailgate, (2) load box, (3) telescopic cylinder, (4) chain (5) cotter pin*



### **ATTENTION!**

**Do NOT jerk the trailer forwards if load is bulky or reluctant to pour and does not unload.**

**Do NOT move off or drive when load box is raised.**

**Do not unload the trailer the second trailer is connected.**

**Do NOT tip load box in strong gusty winds conditions.**

**Tipping the load box must be done on hard and level ground.**

**Tipping may only be performed when trailer is hitched to tractor.**

**DANGER**

Ensure that during unloading nobody is near tipped load box or load material pouring out.

## 4.7 PROPER USE AND MAINTENANCE OF TYRES

- When working on the tyres, chocks or other objects without sharp edges should be placed under the wheels of the trailer to prevent it from rolling. Wheels can be taken off the trailer axle only when the trailer is not loaded.
- Repair work on the wheels or tyres should be carried out by persons trained and entitled to do so. This work should be carried out using appropriate tools.
- Inspect tightness of nuts after first use of trailer, after first travel under load and then every 6 months of use or every 25,000 km. In the event of intensive work check the nut tightening at least every 10 000 km. The inspection should be repeated individually if a wheel has been removed from the wheel axle.
- Regularly check and maintain correct pressure in tyres according to Operator's Manual (especially if trailer is not used for a longer period).
- Pressure and tyres should be also checked after the whole day of intensive work. Please note that higher temperatures could raise tyre pressure by as much as 1 bar. At high temperatures and pressure, reduce load or speed.
- Do not release air from warm tyres to adjust the pressure or the tyres will be underinflated when temperatures return to normal.
- Tyre valves should be protected with caps to avoid soiling.
- Do not exceed the trailer's maximum design speed.
- When wrapper is operated all day, stop working for a minimum of one hour in the afternoon.
- Adhere to 30 minutes rest for cooling tyres after driving 75 km or after 150 minutes continuous travel depending on which occurs first.
- Avoid potholes, sudden manoeuvres or high speeds when turning.



***SECTION***

**5**

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**MAINTENANCE**

## 5.1 PRELIMINARY INFORMATION

When using the trailer, regular inspections of its technical condition are essential and the performance of maintenance procedures, which keep the machine in good technical condition. In connection with this the user of the trailer is obliged to perform all the maintenance and adjustment procedures defined by the Manufacturer.

Repairs during the guarantee period may only be performed by authorised service points.

Detailed procedures and extents of functions are described in this section, which the user may perform with his own resources. In the event of unauthorised repairs, changes to factory settings and other actions, which are not regarded as possible for the trailer operator to perform, the user shall invalidate the guarantee.

## 5.2 SERVICING BRAKES AND AXLES

### 5.2.1 PRELIMINARY INFORMATION

Work connected with the repair, change or regeneration of axle and brakes elements should be entrusted to specialist establishments, having the appropriate technology and qualifications for this type of work.

The responsibilities of the user are limited to:

- initial inspection of axle brakes,
- inspection and adjustment of loose play of axle bearings,
- mounting and dismounting wheel, inspection of wheel tightening,
- checking air pressure, evaluating technical condition of wheels and tyres,
- mechanical brakes adjustment,
- Replacing the parking brake cable and tension adjustment

Procedures connected with:

- changing grease in axle bearings,
- changing bearings, hub seals,
- changing brake linings, repairing brake,

may be performed by specialist workshops.



## **DANGER**

**Do NOT use the trailer when brake system is unreliable.**

### **5.2.2 INITIAL INSPECTION OF AXLE BRAKES**

After purchasing trailer, the user is responsible for general checking of brake system of trailer axle.

#### **Inspection procedures**

- ➔ Hitch trailer to tractor and place chocks under trailer wheel.
- ➔ Check means of securing cylinder and return springs.
- ➔ Engage and release in turn the main brake and then the trailer parking brake.
  - ⇒ Main brake and parking brake should be engaged and released without great resistance and severity.
- ➔ Check cylinder movement and correct return of piston to start position.
  - ⇒ The help of a second person is required, who shall engage trailer brake.
- ➔ Check if axle elements are in place, (cotter pins in castellated nuts, expansion rings etc.).
- ➔ Check hydraulic cylinders or pneumatic cylinders for tightness - compare sections 5.3.2 and 5.4.2.



#### **Initial inspection of axle brakes must be conducted:**

- after first use,
- after first travel with load.

### 5.2.3 CHECK BRAKE SHOE LININGS FOR WEAR

Trailer brake shoes should be replaced when the brake lining thickness is less than the minimum specified by the manufacturer.



#### ATTENTION!

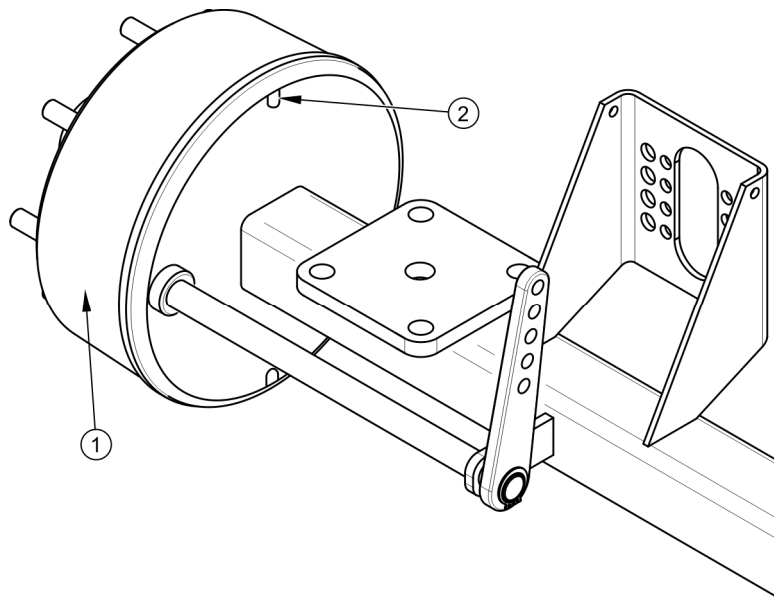
Minimum thickness of trailer brake linings is 5 mm.

Check brake shoe linings for wear through the inspection opening (2) – see Figure (5.1).



#### Check brake shoe linings for wear:

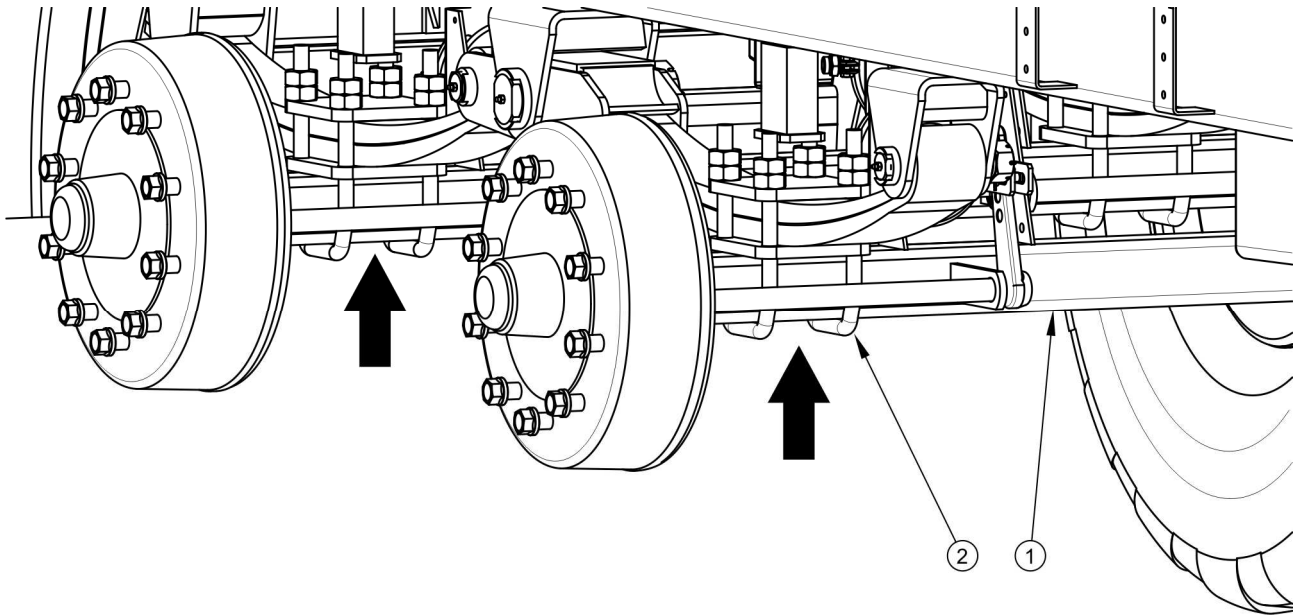
- every 3 months,
- if brakes overheat,
- if brake cylinder piston stroke is significantly longer,
- if there are unusual noises from the drum of wheel axle.



**FIG. 5.1** Check brake shoe linings for wear

(1) wheel axle drum, (2) brake shoe linings for wear inspection opening

### 5.2.4 CHECK WHEEL AXLE BEARINGS FOR LOOSENESS



**FIG. 5.2**      **Lifting jack support point**

(1) wheel axle, (2) U bolt

#### **Preparation procedures**

- ➔ Hitch trailer to tractor, braking tractor with parking brake.
- ➔ Park tractor and trailer on hard level ground.
  - ⇒ Tractor must be placed to drive forward.
- ➔ Place the wheel chocks under the wheel opposite to the lifted wheel. Ensure that trailer shall not move during inspection.
- ➔ Raise wheel (opposite to the side where chocks are placed).
  - ⇒ The lifting jack should be placed under the axle between U bolts (2) figure (5.2) securing axle (1) to shock absorber leaf springs, or as near as possible to leaf spring mounting. Recommended fulcrum is marked with an arrow. Lifting jack must be suited to weight of trailer.

**Check wheel axle bearings looseness**

- ➡ Turning the wheel slowly in both directions check that movement is smooth and that the wheel rotates without excessive resistance.
- ➡ Turn the wheel so that it rotates very quickly, check that the bearing does not make any unusual sounds.
- ➡ Turning the wheel try to detect looseness.
  - ⇒ You may use a lever placed under the wheel supporting the other end on the floor.
- ➡ Repeat procedure to each wheel individually, remembering that the jack must be on the side opposite to the chocks.

If slack is felt, adjust bearing. Unusual sounds coming from bearing may be symptoms of excess wear, dirt or damage. In such an event the bearing, together with sealing ring, should be replaced with new parts, or cleaned and greased again. During inspection of bearings ensure that possibly detected looseness comes from the bearing and not from the suspension system (e.g. looseness of leaf spring pins etc.).

**TIP**

**Damaged hub cover or lack of hub cover causes penetration of contamination and dampness to hub, which causes significantly faster wear of bearing and hub seals.**

**Bearing life is dependent on working conditions of trailer, loading, speed of travel and lubrication conditions.**

Check condition of hub cover, if necessary replace with new cover. Inspection of bearing looseness may only be conducted, when the trailer is hitched to a tractor, and the load box is empty.

**Check wheel axle bearings for looseness:**

- after passing the first 1,000 km,
- after intensive use of trailer,
- every six months use or every 25 000 km.

**DANGER**

Before commencing work the user must read the instructions for lifting and adhere to the manufacturer's instructions.

The lifting jack must be stably supported by the ground and so must the axle.

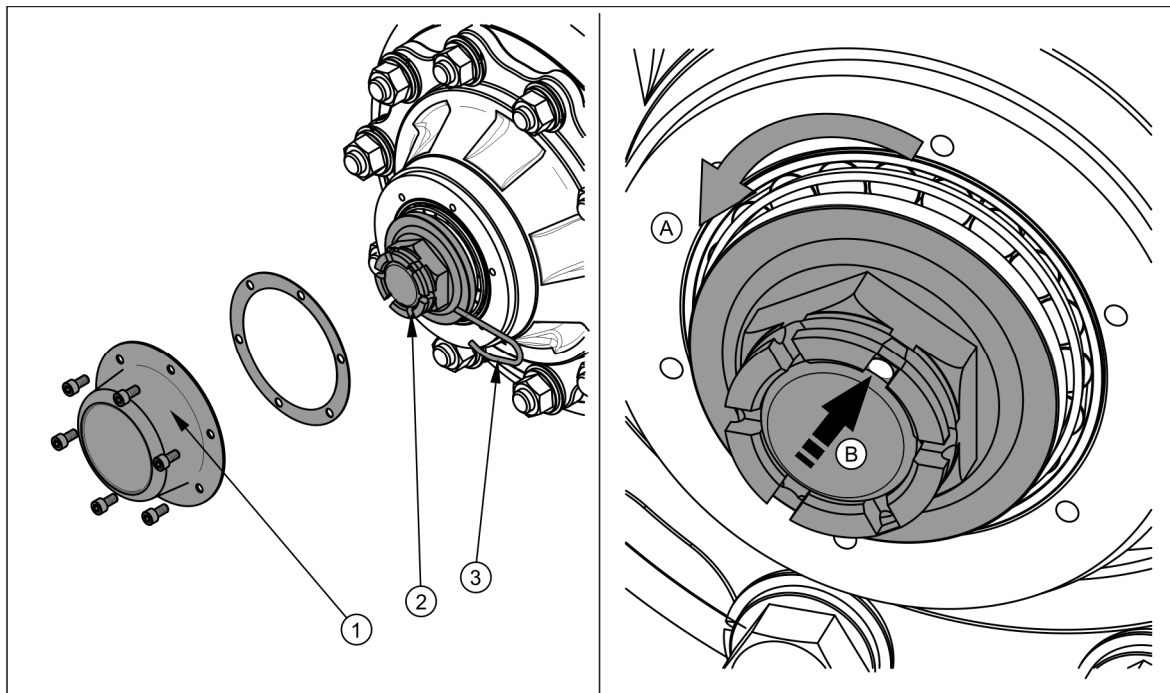
Ensure that trailer shall not move during inspection of bearing looseness of axles.

**5.2.5 ADJUSTMENT OF WHEEL AXLE BEARINGS LOOSENESS****Preparation procedures**

- ➔ Prepare tractor and trailer for adjustment procedures according with description provided in section 5.2.4.

**Adjustment of road wheel axle bearings**

- ➔ Take off hub cover (1) - figure (5.3).
- ➔ Take out split cotter pin (3) securing castellated nut (2).
- ➔ Tighten castellated nut in order to eliminate looseness.
  - ⇒ Wheel should rotate with insignificant resistance.
- ➔ Unscrew nut (not less than 1/3 rotation) to cover the nearest thread groove with alignment to opening in wheel stub axle. Wheel should rotate with insignificant resistance.
  - ⇒ Nut may not be excessively tightened. Do not apply excessive pressure with regard for deterioration of bearing working conditions.
- ➔ Secure castellated nut with cotter pin and mount hub cap.
- ➔ Delicately tap hub cap with rubber or wooden hammer.



**FIG. 5.3 Adjustment of road wheel axle bearings**

(1) hub cover, (2) castellated nut, (3) securing split cotter pin

The wheel should turn smoothly without stiffness or detectable resistance not originating from abrasion of brake shoes in brake drum. Adjustment of bearing looseness may only be conducted, when the trailer is hitched to a tractor, and the load box is empty.



### TIP

If the wheel is dismantled, bearing looseness is easy to check and adjust.

## 5.2.6 MOUNTING AND DISMOUNTING WHEEL, INSPECTION OF WHEEL NUT TIGHTENING.

### Dismounting wheel

- ➡ Immobilise trailer with parking brake.
- ➡ Place the wheel chocks under the wheel opposite to the dismantled wheel.
- ➡ Ensure that trailer shall not move during wheel dismounting.



- ➔ Loosen wheel nuts according to sequence given in figure (5.4).
- ➔ Place a lift and raise the trailer to a sufficient height so that the wheel to be replaced does not touch the ground.
- ➔ Dismount wheel.

### Mount wheel

- ➔ Clean axle pins and nuts of dirt contamination.
  - ⇒ Do not grease thread of nuts and pins.
- ➔ Check condition of pins and nuts, if necessary replace.
- ➔ Place wheel on hub, tighten nuts so that wheel rim adjoins hub exactly.
- ➔ Lower trailer, tighten nuts according to recommended torque and given sequence.

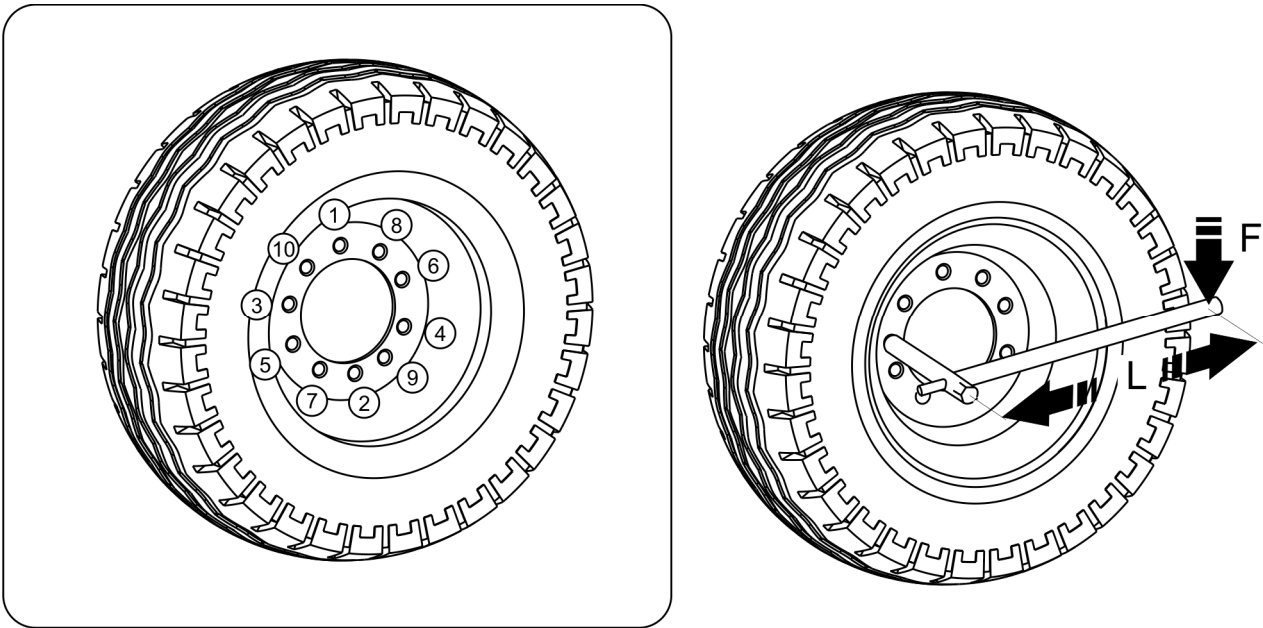


### TIP

Wheel nuts should be tightened using a torque of 450 Nm - nuts M22x1.5.

### Tightening nuts

Nuts should be tightened gradually diagonally, (in several stages, until obtaining the required tightening torque) using a torque spanner. If a torque spanner is not available, one may use an ordinary spanner. The arm of the spanner (L) figure (5.4) should be selected according to the weight of the person (F) tightening the nut. Remember that this method of tightening is not as accurate as the use of a torque spanner.



**FIG. 5.4**      **Sequence of tightening nuts, axles with 10 M22x1.5 pins**

*(1) - (10) sequence of nut tightening, (L) spanner length, (F) user weight*

**IMPORTANT!**



Axle nuts may not be tightened with impact wrench, because of danger of exceeding permissible tightening torque, the consequence of which may be breaking the thread connection or breaking off the hub pins.

The greatest precision is achieved by use of a torque spanner. Before commencing work, ensure that correct tightening torque value is set.

**TAB. 5.1**      **Spanner arm**

WHEEL TIGHTENING TORQUE	BODY WEIGHT (F)	ARM LENGTH (L)
[Nm]	[kg]	[m]
450	90	0.5
	80	0.55
	70	0.65
	60	0.75

**Checking wheel axle tightening:**

- after first use,
- after first travel with load,
- after passing the first 1 000 km,
- every six months use or every 25 000 km.

In the event of intensive work check the nut tightening at least every 10 000 km. The above actions should be repeated individually if a wheel has been removed from the wheel axle.

### 5.2.7 CHECK AIR PRESSURE, EVALUATE TECHNICAL CONDITION OF WHEELS AND TYRES,

Tyre pressure should be checked each time after changing spare wheel and not less than every month. In the event of intensive use it is recommended to check air pressure more frequently. During this time trailer must be unloaded. Checking should be done before travelling when tyres are not heated, or after an extended period of parking.

**TIP**

Tyre pressure values are specified in information decal, placed on wheel or on upper frame above trailer wheel.

While checking pressure pay attention to technical condition of wheels and tyres. Look carefully at tyre sides and check the condition of tread.

In case of mechanical damage consult the nearest tyre service and check whether the tyre defect requires tyre replacement.

**DANGER**

Damaged tyres or wheels may be the cause of a serious accident.

Wheels should be inspected with regard to distortion, breaking of material, breaking of welds, corrosion, especially in the area of welds and contact with tyre.

Technical condition and appropriate maintenance significantly extends the life of these components and ensures appropriate level of safety to trailer users.

**Checking tyre pressure and steel rims:**

- every 1 month of use,
- if needed.

## 5.2.8 ADJUSTMENT OF MECHANICAL BRAKES

During use of trailer abrasive friction covering of brake drums is subject to wear. Piston stroke extends, and exceeding braking force limiting value declines.

Adjustment must be made when:

- piston stroke amounts to 2/3 of maximum stroke,
- expansion levers are not set in parallel to each other during braking,
- repairs are made to braking system.

### Required service actions

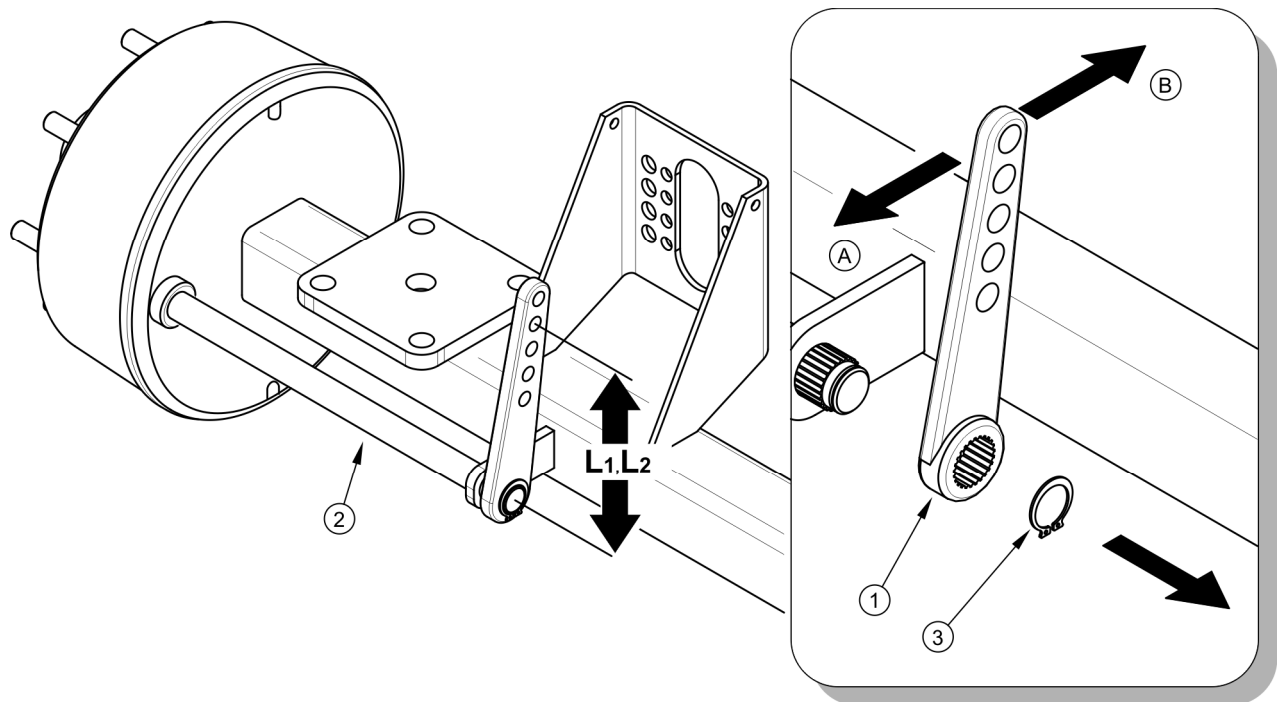
- ➡ Dismount cylinder fork mounted on expander arm (1).
- ➡ Dismantle expansion ring (3).
- ➡ Mark position of expander arm (1) with regard to the shaft (2).
- ➡ Dismantle arm and set it in the appropriate position.
  - ⇒ in direction (A), if braking is too early,
  - ⇒ in direction B, if breaking is too late.
- ➡ Position washer and expansion ring. Check if elements are correctly positioned.



**The main brake system should be inspected annually and in case of need should be adjusted.**

Adjustment should be conducted separately for each wheel. After proper brake adjustment, at full braking the axle shaft expander should create an angle of 90° with the pneumatic cylinder piston, and the stroke should amount to approximately half the length of the total stroke of the piston. After the brake is released, expander arms may not be supported on any

structural elements, because insufficient withdrawal of a piston ram may cause abrasion of brake shoes in drum and result in overheating the brakes. Expander arms must be positioned in parallel with regard to each other at full braking. If this is not so, adjust the position of the lever, which has the longer stroke.



**FIG. 5.5 Adjustment of axle mechanical brakes**

(1) expander arm, (2) expander shaft, (3) expansion ring

**TAB. 5.2 Position of fork pin in expander arm**

TYPE OF BRAKE SYSTEM	PIN POSITION [mm]	
	FRONT AXLE $L_1$	REAR AXLE $L_2$
Single conduit pneumatic system	175	200
Double conduit pneumatic system	175	200
Hydraulic brake system	175	175

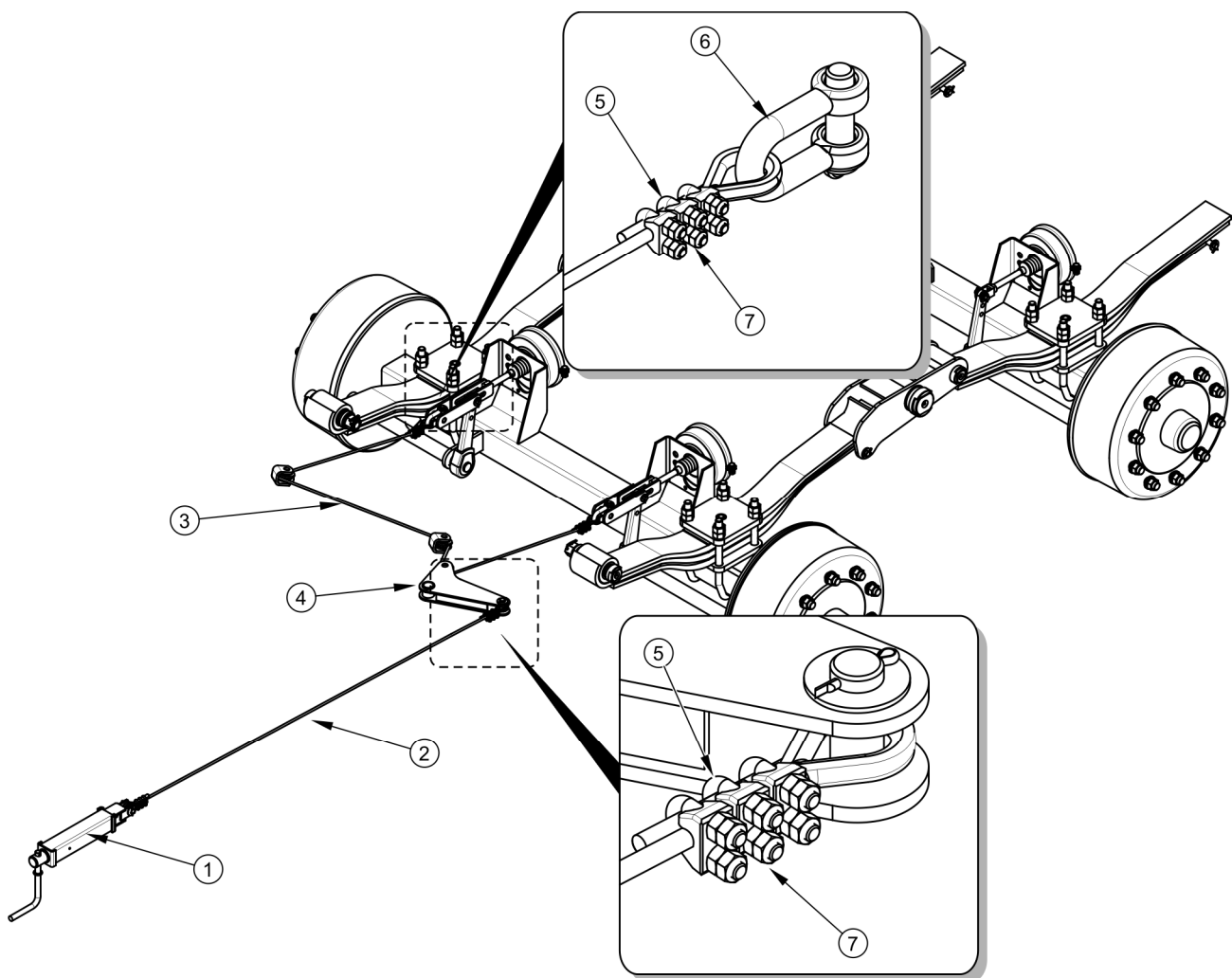
During dismantling of cylinder fork remember or mark the original setting of the cylinder fork pin ( $L_1$  distance - front axle,  $L_2$  distance - rear axle). The mounting position is selected by the Manufacturer and may not be changed.

### 5.2.9 CHANGE OF PARKING BRAKE CABLE AND ADJUSTMENT OF CABLE TENSION

Proper operation of the parking brake is dependent on the effectiveness of the rear axle brake and the correct brake cable tension.

#### Replacing the parking brake cable

- ➡ Hitch trailer to tractor. Park trailer and tractor on level surface.
- ➡ Place securing chocks under one trailer wheel.

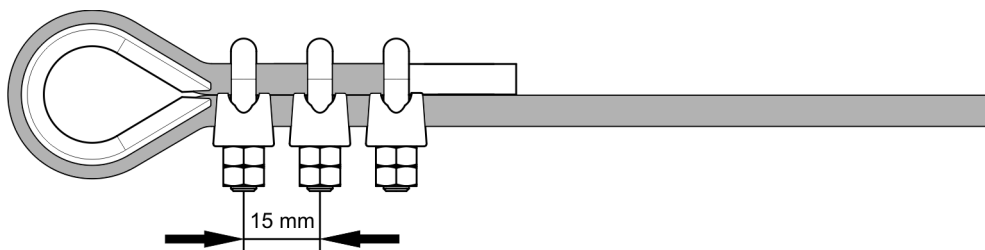


**FIG. 5.6 Adjustment of parking brake cable tension**

(1) brake crank mechanism, (2) brake cable I, (3) brake cable II, (4) brake lever, (5) U-shaped clamp, (6) shackle, (7) clamping nuts

- ➡ Fully unscrew the bolt of the brake crank mechanism (1).

- ➔ Loosen the nuts(7) of U-shaped clamps (5).
- ➔ Remove the pins of the lever (4) and crank mechanism (1), remove the shackles (6).
- ➔ Dismantle handbrake cables (2) and (3).
- ➔ Clean parking brake components, lubricate parking brake crank mechanism and pins of cable guide rollers.
- ➔ Install new cables (2) and (3).
  - ⇒ Parking brake cables must be fitted carefully.
  - ⇒ Thimbles and three clamps must be fitted at the ends of the cables.
  - ⇒ Clamps must be tightened. The distances between the clamps may not be less than 15 mm.
  - ⇒ Clamp jaws must be placed at the load bearing cable - see Figure (5.7).
  - ⇒ The first clamp should be placed directly on the thimble.



**FIG. 5.7      Installation of steel cable clamps**

- ➔ Install bolts and new securing cotter pins.
- ➔ After the first load of cable, re-check the condition of cable end, correct if necessary.

#### **Adjustment of parking brake cable tension**

- ➔ Hitch trailer to tractor. Park trailer and tractor on level surface.
- ➔ Place securing chocks under one trailer wheel.
- ➔ Unscrew the brake bolt mechanism maximally (1) – figure (5.6), (anti clockwise).

- ➡ Loosen nut (7) of cable clamps (5) of handbrake cable (2).
- ➡ Tighten cable and tighten clamps.
  - ⇒ Length of parking brake cable (2) should be so selected that at total release of working and parking brake the cables would be loose and hanging by 1 - 2 cm compared to fully tensioned cables.

Adjustment of parking brake cable tension should be conducted in the event of:

- stretching of cable,
- loosening of parking brake cable clamps,
- after adjustment of axle brakes,
- after repairs to axle brake system,
- after repairs in parking brake system.

Before commencing adjustment make certain that the main break is correctly regulated and is functioning properly.



**Checking and parking brake adjustment:**

- every 12 months,
- if needed.

## 5.3 PNEUMATIC SYSTEM OPERATION

### 5.3.1 PRELIMINARY INFORMATION

Work connected with the repair, change or regeneration of system components (brake cylinders, conduits, control valve, braking force regulator etc.) should be entrusted to specialist establishments, having the appropriate technology and qualifications for this type of work.

The duties of the operator connected with the pneumatic system include:

- inspecting and checking air tightness of system,
- cleaning the air filter (filters),



- draining water from air tank,
- cleaning drain valve,
- cleaning and maintaining pneumatic conduit connections,
- replacement of the pneumatic conduit.

**DANGER**

Do NOT use the trailer when brake system is unreliable.

### 5.3.2 INSPECTING AND CHECKING AIR TIGHTNESS OF PNEUMATIC SYSTEM.

#### Checking hydraulic system tightness

- ➔ Hitch trailer to tractor.
- ➔ Immobilise tractor and trailer with parking brake. Place chocks under trailer rear wheel.
- ➔ Connect the pneumatic conduits.
- ➔ Start tractor in order to supplement air in trailer brake system tank.
  - ⇒ In single conduit systems air pressure should amount to approx. 5.8 bar.
  - ⇒ In double conduit systems air pressure should amount to approx. 8 bar.
- ➔ Turn off tractor ignition.
- ➔ Check system components by releasing brake pedal in tractor.
  - ⇒ Give particular attention to conduit connections and brake cylinders.
- ➔ Repeat system check with depressed tractor brake pedal.
  - ⇒ The help of a second person is required.

In the event of the appearance of leaks, compressed air will reach places of damage on the exterior, with a characteristic hiss. Lack of system tightness may be exposed by covering checked elements with washing fluid or other foaming preparations, which will not react

aggressively with system components. Damaged components should be replaced or repaired. If leaks appear at connections then tighten the connections. If air continues to escape replace connection component or seal.

#### Check system tightness



- after passing the first 1,000 km,
- each time after making repairs or changing system components,
- annually.

#### Visual assessment of system

During tightness inspection attention should additionally be given to technical condition and degree of cleanness of the system components. Contact of pneumatic conduit seals etc. with oil, grease, petrol etc. may cause damage and accelerate the ageing process. Bent conduits, permanently deformed, cut or worn should be replaced.

#### Visual assessment of system



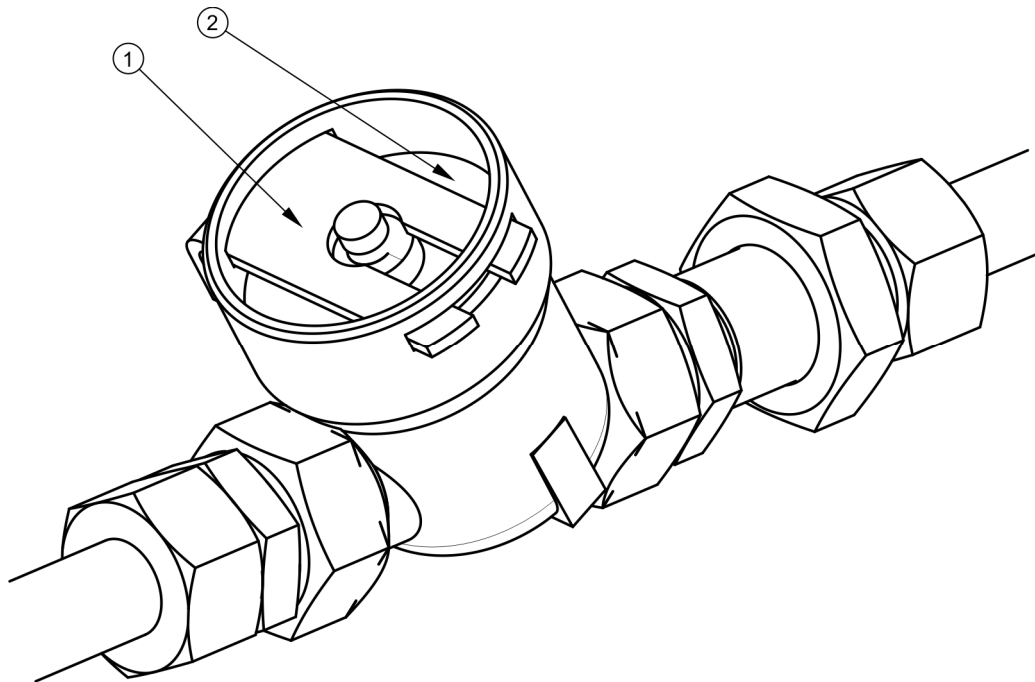
- Conduct inspection of system at the same time as when checking tightness.



#### IMPORTANT!

Repair, exchange or regeneration of pneumatic system components may only be performed in a specialised workshop.

### 5.3.3 CLEANING THE AIR FILTERS



**FIG. 5.8**      **Air filter**

*(1) securing slide lock, (2) air filter cover*



#### **DANGER**

Before proceeding to dismantle filter, reduce pressure in supply conduit. While disengaging filter slide gate, hold cover with other hand. Stand away from filter cover vertical direction.

Depending on trailer working conditions, but not less than once in three months, take out and clean air filter inserts, which are located in pneumatic system connection conduits. Inserts are used many times and are not subject to changing unless they are mechanically damaged.

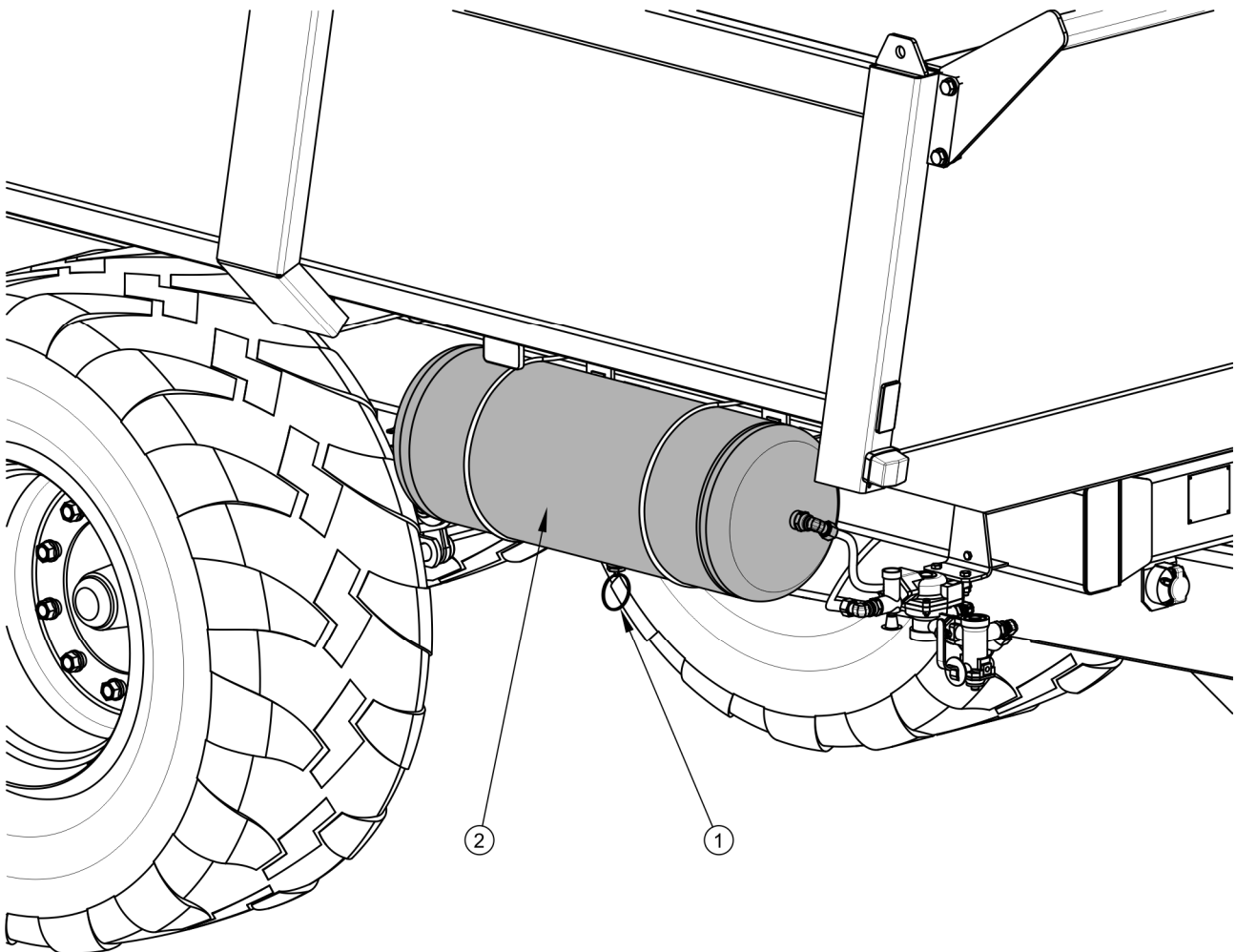
#### **Required service actions**

- ➔ Reduce pressure in supply conduit.
  - ⇒ Reduction of pressuring conduit may be achieved by pressing the head of the pneumatic connection to resistance point.
- ➔ Remove securing slide (1) – figure (5.8).

- ⇒ Hold the filter cover (2) with the other hand. After removing slide lock, the cover is pushed off by the spring, in the filter housing.
- ➡ The insert and the filter body should be carefully washed out and blown through with compressed air. Assembly should be done in reverse order.

**Cleaning the air filter (filters):**

- every 3 months of use,

**5.3.4 DRAINING WATER FROM AIR TANK**

**FIG. 5.9**      **Draining water from air tank**

(1) drain valve, (2) air tank

**Required service actions**

- ➔ Open out drain valve (1) placed in lower part of tank (2).
  - ⇒ The compressed air in the tank causes the removal of water to the exterior.
- ➔ After release valve stem should automatically close and stop airflow from tank.
  - ⇒ In the event, that the valve stem resists returning to its setting, then the whole drain valve must be unscrewed and cleaned, or replaced (if it is damaged) - see section 5.3.5.



**Draining water from air tank:**

- after each week of use.

**5.3.5 CLEANING DRAIN VALVE****DANGER**

**Before dismantling drain valve release air from tank.**

**Required service actions**

- ➔ Reduce pressure in air tank.
  - ⇒ Reduction of pressure in tank is achieved by tilting the drain valve mandrel.
- ➔ Unscrew valve.
- ➔ Clean valve, purge with compressed air.
- ➔ Change copper seal.
- ➔ Screw in valve, fill air tank, and check tank tightness.

**Cleaning valve:**

- every 12 months (before winter period).

### 5.3.6 CLEANING AND MAINTAINING PNEUMATIC CONDUIT CONNECTIONS AND PNEUMATIC SOCKETS

**DANGER**

Unreliable and dirty trailer connections may cause unreliability and faulty functioning of braking system.

Damaged connection body or connection socket to second trailer should be replaced. In event of damage to cover or seal, change these elements for new reliable elements. Contact of pneumatic connector seals with oils, grease, petrol etc. may cause damage and accelerate ageing process.

If the trailer is unhitched from the tractor, connections should be protected by covers or placed in their designated sockets. Before the winter period it is recommended to preserve the seal with special preparations (e.g. silicon grease for rubber elements).

Each time before connection of the machine inspect technical condition and cleanness of contacts and sockets in tractor. If necessary clean or repair tractor socket.

**Inspect trailer connections:**

- connection should be inspected every time before connecting trailer to tractor or second trailer.

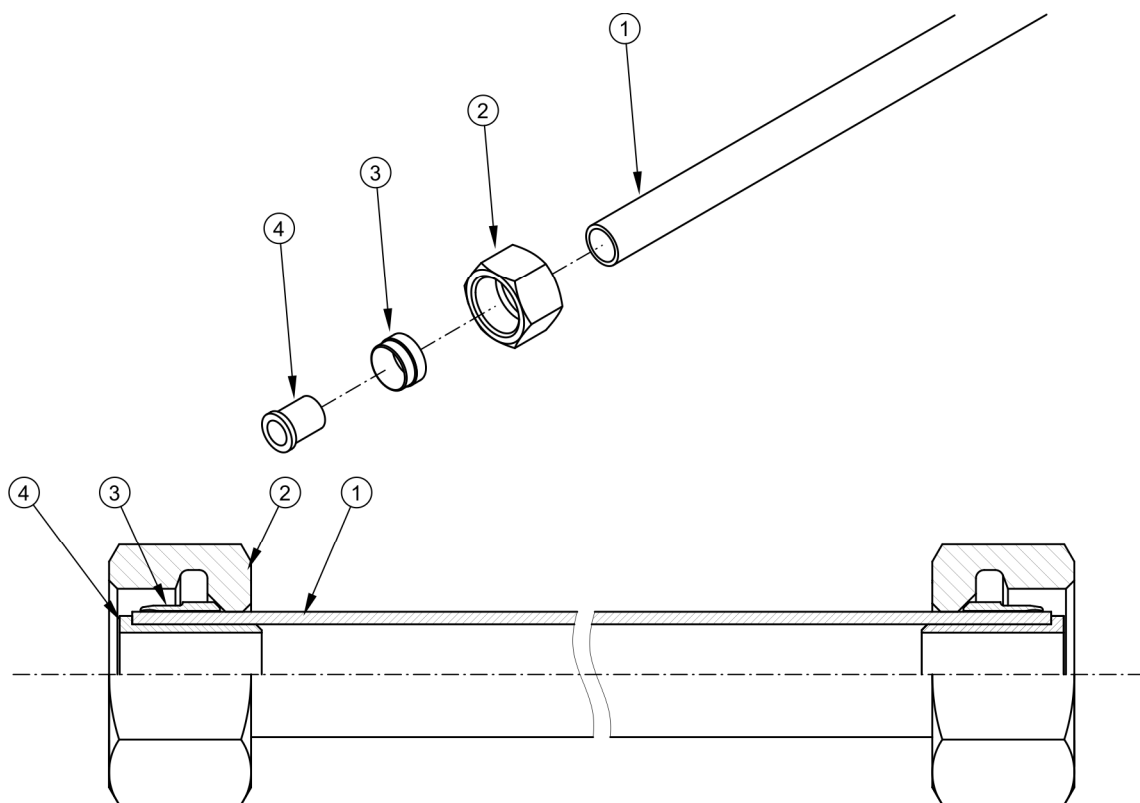
### 5.3.7 REPLACEMENT OF THE PNEUMATIC CONDUIT.

Pneumatic conduits should be replaced when permanently deformed, cut or frayed.

**Required service actions**

- ➡ Release all pressure from the system.
  - ⇒ Reduction of pressure is achieved by tilting the drain valve mandrel.

- ➔ Remove the pneumatic conduit by loosening the nut (2).
- ➔ Fit the new conduit.
  - ⇒ The interior of the conduit should be clean.
  - ⇒ The ends of the pneumatic conduit (1) must be cut exactly at right angles.
  - ⇒ Clamping ring (3) should be fitted according to figure (5.10).
  - ⇒ Reinforcing sleeve (4) of the conduit must be thoroughly depressed.
- ➔ Check tightness of connections in accordance with Chapter (5.3.2).



**FIG. 5.10**      **Installation of the pneumatic conduit**

*(1) pneumatic conduit, (2) connecting nut (3) clamping ring, (4) reinforcing sleeve*

## 5.4 HYDRAULIC SYSTEM OPERATION

### 5.4.1 PRELIMINARY INFORMATION

Work connected with the repair, change or regeneration of hydraulic system components (suspension cylinders, valves etc.) should be entrusted to specialist establishments, having the appropriate technology and qualifications for this type of work.

The duties of the operator connected with the hydraulic system include:

- inspecting and checking air tightness of system,
- Checking technical condition of hydraulic connections.

#### **DANGER**



**Do NOT tip trailer with unreliable hydraulic tipping system.**

**Do not use the trailer if the support hydraulic system is out of order.**

**Do NOT use the trailer if hydraulic brake system is unreliable.**

**Do NOT use the trailer if hydraulic tailgate system is unreliable.**

### 5.4.2 CHECKING HYDRAULIC SYSTEM TIGHTNESS

#### **Required service actions**

- ➡ Hitch trailer to tractor.
- ➡ Connect all hydraulic system conduits according to service instructions.
- ➡ Clean connections and cylinders (tipping cylinder, hydraulic tailgate cylinders and possibly hydraulic brake cylinders).
- ➡ Conduct test tipping of load box backwards.
- ➡ Open and close the tailgate several times.
- ➡ Press tractor brake pedal several times.
  - ⇒ Only if the trailer is equipped with hydraulic brake system.
- ➡ Check tightness of hydraulic system, inspect cylinders and hydraulic conduits.



In the event of confirmation of oil on hydraulic ram cylinder bodies ascertain origin of leak. Inspect hydraulic seals when ram cylinder is completely extended. Minimum leaks are permissible with symptoms of "sweating", however in the event of noticing leaks in the form of "droplets" stop using the trailer until faults are remedied. If unreliability is evident in brake cylinders do NOT use trailer with damaged system until faults are remedied.

**Checking tightness:**

- After a week of use
- every 12 months of use.

### 5.4.3 CHECKING TECHNICAL CONDITION OF HYDRAULIC CONNECTIONS AND SOCKETS

Hydraulic connections and sockets designed for connection with second trailer must be in good working condition and kept clean. Each time before connecting check if socket in tractor or connection of second trailer are maintained in good working condition. Tractor and trailer hydraulic systems are sensitive to the presence of permanent contamination, which may cause damage to precision system components (contamination may cause scratching of hydraulic valves, abrasion of piston surfaces etc.)

**Inspection of hydraulic connections and sockets:**

- connection should be inspected every time before connecting trailer to tractor or second trailer.

### 5.4.4 CHANGE OF HYDRAULIC CONDUITS

Hydraulic conduits must be changed every 4 years regardless of their technical condition. This should be entrusted to specialised workshops.

**Change of hydraulic conduits:**

- every 4 years,

## 5.5 OPERATION OF ELECTRICAL SYSTEM AND WARNING ELEMENTS

### 5.5.1 PRELIMINARY INFORMATION

Work connected with the repair, change or regeneration of electrical system components should be entrusted to specialist establishments, having the appropriate technology and qualifications for this type of work.

The responsibilities of the user are limited to:

- technical inspection of electrical system and reflectors,
- Changing bulbs



#### **IMPORTANT!**

**Do NOT travel with unreliable lighting system. Damaged lamp lenses, and burned-out bulbs must be replaced immediately before travelling. Lost or damaged reflective lights must be replaced.**

#### **Required service actions**

- ➔ Hitch trailer to tractor with appropriate connection lead.
  - ⇒ Check if the connection lead is reliable. Check connection sockets in tractor and trailer.
- ➔ Check completeness and technical condition of trailer lights.
- ➔ Check completeness of all reflectors.
- ➔ Check correct mounting of triangular slow-moving vehicle sign.
- ➔ Before driving on to public road check that the tractor is equipped with warning reflective triangle.



**Checking technical condition of electrical system:**

- each time while connecting trailer.



### TIP

Before driving away make certain that all lamps and reflective lights are clean.

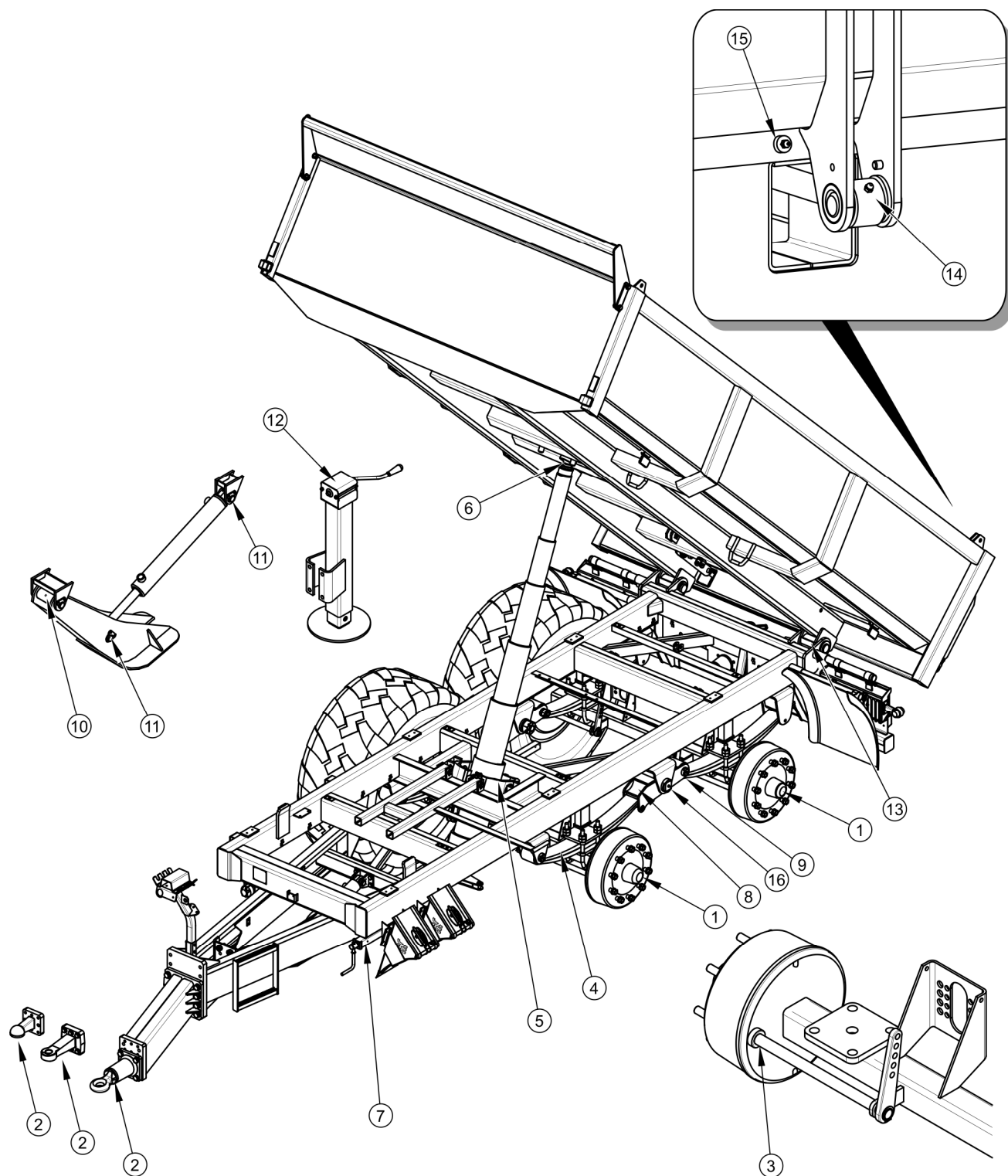
## 5.5.2 CHANGE BULBS

Bulb set is presented in table (5.3). All light lenses are secured by screws and it is not necessary to dismantle whole lamp or trailer subassemblies.

**TAB. 5.3 List of bulbs**

LAMP	LAMP TYPE	BULB / QUANTITY IN 1 LAMP	NUMBER OF LAMPS
Rear left lamp assembly	WE 549L	R10W / 1 unit P21W / 2 units	1
Rear right lamp assembly	WE 549P	R10W / 1 unit P21W / 2 units	1
Licence plate illumination light	LT-120	C5W – 1 unit	2
Front parking light	LO-110PP	C5W / 1 unit	2
Rear clearance lamp	127 021 00 00	R5W / 1 unit	2

## 5.6 TRAILER LUBRICATION



**FIG. 5.11** Trailer's lubrication points

**TAB. 5.4      Trailer lubrication schedule**

<b>ITEM</b>	<b>LUBRICATION POINT</b>	<b>NUMBER OF LUBRICATION POINTS</b>	<b>TYPE OF GREASE</b>	<b>FREQUENCY</b>
<b>1</b>	Hub bearing	4	A	24M
<b>2</b>	Drawbar eye	1	B	14D
<b>3</b>	Brake expander arm	4	A	3M
<b>4</b>	Parabolic leaf springs	4	C	6M
<b>5</b>	Sockets for installation of tipping ram and cylinder suspension	4	B	1M
<b>6</b>	Tipping ram cylinder ball bearing	1	B	3M
<b>7</b>	Parking brake mechanism	1	A	6M
<b>8</b>	Spring sliding surface	4	A	3M
<b>9</b>	Leaf spring absorber pin	4	A	3M
<b>10</b>	Shear type drawbar support pin	2	B	3M
<b>11</b>	Shear type drawbar support cylinder bearing	2	B	3M
<b>12</b>	Mechanical support mechanism	1	A	6M
<b>13</b>	Tipping pins	2	B	3M
<b>14</b>	Tailgate cylinder bearings	2	A	3M
<b>15</b>	Tailgate hinge	4	A	3M

ITEM	LUBRICATION POINT	NUMBER OF LUBRICATION POINTS	TYPE OF GREASE	FREQUENCY
16	Rocker arm pin	2	B	3M
17	Parking brake guide roller pins <sup>(1)</sup>	2	A	6M

Lubrication periods – M months, D – days, <sup>(1)</sup> – not shown in figure

**TAB. 5.5 Recommended lubricants**

LISTED ON TAB. (5.4)	DESCRIPTION
A	permanent machine general-purpose grease (lithium, alkaline),
B	permanent grease for heavily loaded elements with addition of MOS <sub>2</sub> or graphite
C	anticorrosion preparation in aerosol
D	ordinary machine oil, silicon grease in aerosol

Trailer lubrication should be performed with the aid of a manually or foot operated grease gun, filled recommended grease. Before commencing work insofar as is possible remove old grease and other contamination. Remove and wipe off excess oil or grease.

Before beginning to grease leaf springs remove contamination, wash with water and leave to dry. Do not use pressure washers, which may cause moisture penetration between individual leaf springs. Absorber plates should be lubricated using an agent having both anticorrosion and lubricating properties, it is recommended to apply on outer leaf spring surfaces very thin layer of lithium or lime alkali grease. For this purpose, silicone spray (for lubricating of guides, lock etc. see table) can be used. - see table). Sliding surfaces shock absorber and shock absorber pin should be lubricated according to recommendations contained in table (5.4).

Parts, which should be lubricated with machine oil, should be wiped with dry cleaning cloth and then a small quantity of oil should be applied do surfaces (with oil can or brush). Wipe off excess oil.

Change of grease in hub bearings should be entrusted to specialised service points, equipped with the appropriate tools. According to the recommendations of the axle Manufacturer, dismantle the entire hub, remove the bearing and individual sealing rings. After careful washing and inspection mount lubricated elements. If necessary, bearing and seals should be replaced with new parts. Lubrication of axle bearings shall be performed at least once in 2 years or every 50 000 km. In the event of intensive use, lubrication should be performed more frequently.

Empty grease or oil containers should be disposed of according to the recommendations of the lubricant Manufacturer.



**During trailer use the user is obliged to observe lubrication instructions according to attached lubrication schedule.**

## 5.7 CONSUMABLES

### 5.7.1 HYDRAULIC OIL

Always adhere to the principle that the oil in the trailer hydraulic system and in the tractor hydraulic system are of the same type. In the event of application of different types of oil make certain that both hydraulic substances may be mixed together. Application of different oil types may cause damage to trailer or tractor. In a new machine, the hydraulic system is filled with L HL32 Lotos hydraulic oil.

In the event of necessity of changing hydraulic oil for another oil, check the recommendations of the oil Manufacturer very carefully. If it is recommended to flush the system with the appropriate preparation, then comply with these recommendations. Attention should be given, so that chemical substances used for this purpose do not damage the materials of the hydraulic system. During normal trailer use change of hydraulic oil is not necessary, but if required, this operation should be entrusted to a specialist service point.

**TAB. 5.6 L-HL 32 Lotos hydraulic oil characteristics**

ITEM	NAME	UNIT	VALUE
1	ISO 3448VG viscosity classification	-	32
2	Kinematic viscosity at 40°C	mm <sup>2</sup> /s	28.8 – 35.2
3	ISO 6743/99 quality classification	-	HL
4	DIN 51502 quality classification	-	HL
5	Flash-point	C	230

The oil applied because of its composition is not classified as a dangerous substance, however long-term action on the skin or eyes may cause irritation. In the event of contact of oil with skin wash the place of contact with water and soap. Do NOT apply organic solvents (petrol, kerosene). Contaminated clothing should be changed to prevent access of oil to skin. In the event of contact of oil with eye, rinse with large quantity of water and in the event of the occurrence of irritation consult a doctor. Hydraulic oil in normal conditions is not harmful to the respiratory tract. A hazard only occurs when oil is strongly atomised (oil vapour), or in the case of fire during which toxic compounds may be released. Oil fires should be quenched with the use of carbon dioxide, foam or extinguisher steam. Do not use water to quench oil fires.

### 5.7.2 LUBRICANTS

For parts under great load it is recommended to apply lithium grease with molybdenum disulphide (MOS<sub>2</sub>) or graphite additive. In the case of less loaded sub-assemblies the application of general purpose machine greases is recommended, which contain anticorrosion additive and have significant resistance to being washed away by water. Similar characteristics should typify aerosol preparations (Silicon greases and anticorrosive lubricant substances).

Before starting to use greases acquaint oneself with the content of the information leaflet for the chosen product. In particular, the principles of safety and handling of the lubricant and method of disposal (waste containers, contaminated rags, etc.) are essential. Information leaflet (product sheet) should be stored together with the grease.



## 5.8 CLEANING TRAILER

Trailer should be cleaned depending on requirements and before longer idle periods (e.g. before winter period). Before using pressure washer the user is obliged to acquaint himself with the operating principles and recommendations concerning safe use of this equipment.

### Trailer cleaning guidelines

- Before cleaning the trailer open the tailgate. Carefully clean load remains from the load box (sweep out or blow out with compressed air), especially where tailgate and extensions join together.
- To clean trailer only use clean running water or water with a cleaning detergent additive with neutral pH.
- Using pressure washer increases washing effectiveness, but particular care must be taken during work. During washing washer nozzle may not be closer than 50 cm from the surface being cleaned.
- Water temperature shall not exceed 55°C.
- Do not direct water stream directly at system and equipment elements of trailer i.e. control valve, braking force regulator, brake cylinders, hydraulic cylinders, pneumatic, electric and hydraulic plugs, lights, electrical connections, information and warning decals, identification plates, conduit connections, leaf springs and trailer lubrication points etc. Great water jet pressure may damage these elements.
- For cleaning and maintenance of plastic coated surfaces it is recommended to use clean water or special preparations designed for this purpose.
- Do not apply organic solvents, preparations of unknown origin or other substances, which may cause damage to lacquered, rubber or plastic surfaces. In the event of doubt it is recommended to make a test on an unseen surface area.
- Surfaces smeared with oil or grease should be cleaned by application of benzene or other degreasing agents and then washed with clean water with added detergent. Comply with recommendations of the Manufacturer.

**DANGER**

Carefully read the instructions for application of washing detergents and maintenance preparations.

While washing with detergents wear appropriate protective clothing and goggles protecting against splashing.

- Washing detergent should be kept in original containers, optionally in replacement containers, but very clearly marked. Preparations may not be stored in food and drink containers.
- Care for the cleanness of elastic conduits and seals. The plastic from which these elements are made may be susceptible to organic substances and some detergents. As a result of long-term reaction of some substances, the ageing process may be accelerated and risk of damage increased. Rubber elements should be maintained with the aid of special preparations after previous thorough washing.
- After finishing washing wait until trailer is dry and then grease all inspection points according to recommendations. Remove excess oil or grease with a dry cloth.
- Observe environmental protection principles and wash trailer in a place designated for such purpose.
- Washing and drying trailer must take place at temperatures above 0°C.
- After washing and drying, trailer should be greased at all control points regardless of last lubrication period.

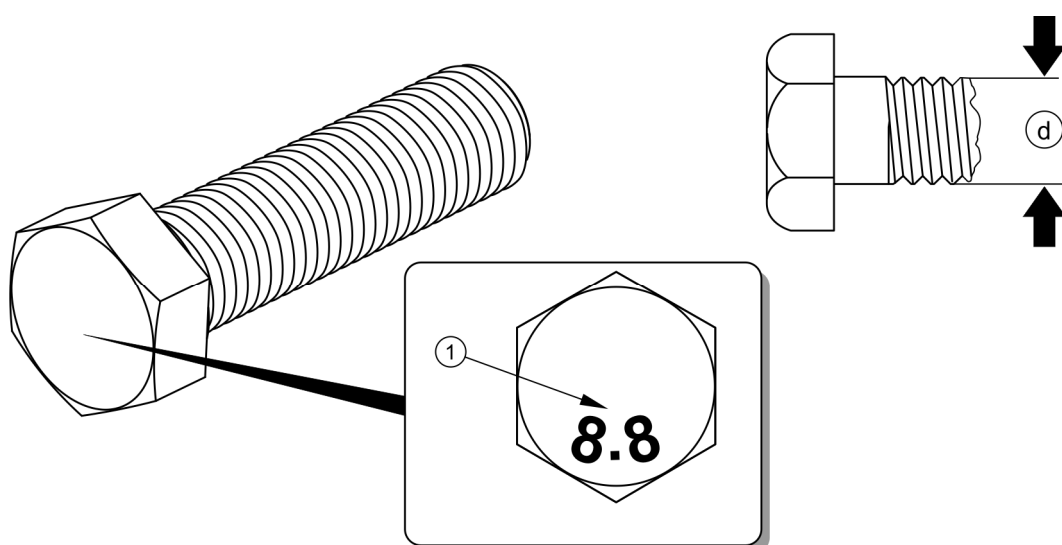
## 5.9 STORAGE

- Trailer should be kept in closed or roofed building.
- If the machine will not be used for a long time, it is essential to protect it from adverse weather, especially rust and accelerated tyre deterioration. During this time trailer must be unloaded. Trailer should be very carefully washed and dried.
- Corroded places should be cleaned of rust, degreased and protected using undercoat paint and then painted with surface paint according to colour scheme.

- In the event of prolonged work stoppage, it is essential to lubricate all elements regardless of the period of the last lubrication process.
- Wheel rims and tyres should be carefully washed and dried. During longer storage of unused trailer it is recommended that every 2 to 3 weeks the machine may be moved a bit so that the place of contact of tyres with ground is changed. The tyres will not be deformed and maintain proper geometry. Also tyre pressure should be inspected from time to time, and if necessary pressure should be increased to appropriate value.
- If trailer is equipped with tarpaulin it should be carefully washed and dried. If possible clean tarpaulin should be stored unrolled, otherwise carefully roll it not causing crushing and breaking of material.

## 5.10 TIGHTENING TORQUE FOR NUT AND BOLT CONNECTIONS

Unless other tightening parameters are given, during maintenance repair work apply appropriate torque to tightening nut and bolt connections. Recommended tightening torque of most frequently applied nut and bolt connections are given in table below. Given values apply to non-lubricated steel bolts.



**FIG. 5.12 Bolt with metric thread**

(1) resistance class, (d) thread diameter

**TAB. 5.7      Tightening torque for nut and bolt connections**

THREAD METRIC	5.8 <sup>(1)</sup>	8.8 <sup>(1)</sup>	10.9 <sup>(1)</sup>
	Md [Nm]		
M10	37	49	72
M12	64	85	125
M14	100	135	200
M16	160	210	310
M20	300	425	610
M24	530	730	1,050
M27	820	1,150	1,650
M30	1,050	1,450	2,100

<sup>(1)</sup> – resistance class according to DIN ISO 898 standard

Hydraulic conduits should be tightened with torque of 50 – 70 Nm.

## 5.11 ADJUSTMENT OF DRAWBAR POSITION

Position of trailer drawbar is chosen depending on the type of agricultural tractor hitch to be used to hitch the trailer. If possible, we recommend adjusting the tractor hitch so that the trailer drawbar is positioned horizontally while driving on a flat terrain.

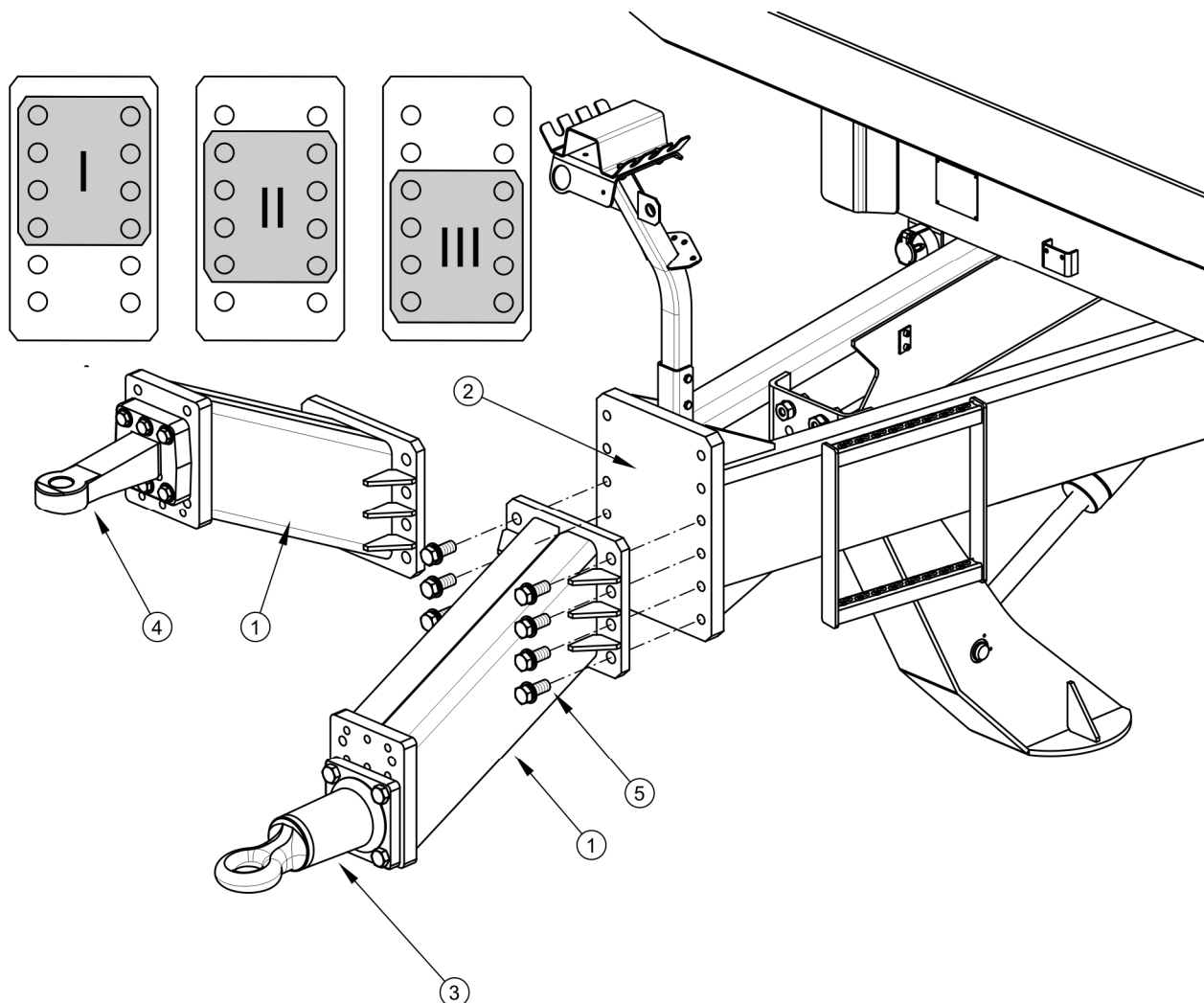
The transition from lower to the upper hitch and vice versa is achieved by reversing the drawbar (1) by 180 degrees and mounting it to the front plate (2).

The drawbar height is controlled through the appropriate use of the holes on the drawbar plate (1) relative to the front plate (2) - Figure (5.13). Drawbar positions (3) or (4) can also be adjusted by changing their position relative to the drawbar front plate (1).

### Extent of activity

- ➡ Immobilise trailer with parking brake.
- ➡ Place chocks under trailer wheels.
- ➡ Remove the drawbar (1) from the front plate (2) by removing bolts (5).

- ➔ If necessary, rotate the drawbar (1) by 180 degrees and set it in a new position.
  - ⇒ Tighten the bolts (5) using the correct torque according to table (5.7).
  - ⇒ The design of the drawbar (1), and the front plate (2) allows the three settings (I) (II) (III).
- ➔ Set and mount the rotating drawbar eye (3), or fixed drawbar eye (4) in the appropriate position.
  - ⇒ The design of the drawbar (1) allows two settings.



**FIG. 5.13      Adjustment of drawbar position**

(1) drawbar, (2) front plate, (3) rotating drawbar eye, (4) fixed drawbar eye, (5) fixing bolt

## 5.12 TROUBLESHOOTING

**TAB. 5.8 Troubleshooting**

FAULT	CAUSE	REMEDY
Problem with moving off	Brake system pneumatic conduits not connected	Connect brake conduits (applies to pneumatic systems)
	Applied parking brake	Release parking brake.
Problem with moving off	Damaged pneumatic system connection conduits	Replace.
	Leaking connections	Tighten, replace washers or seal set, replace conduits.
	Damage control valve or brake force regulator	Check valve, repair or replace.
Noise in axle hubs	Excessive slack in bearings	Check slack and regulate if needed
	Damaged bearing	Replace bearing
	Damaged hub parts	Replace.
Poor reliability of braking system	Insufficient pressure in system	<p>Check pressure on tractor pressure gauge, wait till compressor fills tank to required pressure.</p> <p>Damaged air compressor in tractor Repair or replace.</p> <p>Damaged brake valve in tractor. Repair or replace.</p> <p>Leaking system conduits or connections. Check system for tightness.</p>
Excessive heating of axle hubs	Incorrect main or parking brake adjustment	Regulate setting of expander arms
	Worn brake linings	Change brake shoes
Incorrect hydraulic system operation	Improper hydraulic oil viscosity	Check oil quality, make sure that the oil in both machines is at the same type. If necessary change

FAULT	CAUSE	REMEDY
		oil in tractor or in trailer.
Incorrect hydraulic system operation	Insufficient tractor hydraulic pump output, tractor hydraulic pump is damaged.	Check tractor hydraulic pump.
	Damaged or contaminated ram cylinder	Check cylinder ram piston (bending, corrosion), check ram cylinder for tightness (piston seal), in case of need repair or replace ram cylinder.
	Excessive cylinder ram loading	Check mechanism controlled by ram cylinder for mechanical damage
	Damaged hydraulic conduits	Check and ascertain that hydraulic conduits are tight, not fractured and properly tightened. If necessary replace or tighten.





# NOTES

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# ANNEX A

## Tyre dimensions

TRAILER VERSION	AXLE FRONT / REAR
<b>T679/2</b>	385 / 65 R22,5 160F TL <sup>(1)</sup> 425 / 65 R22,5 168F <sup>(2)</sup> 445 / 65 R22,5 170F TL <sup>(3)</sup> 500 / 60 R22,5 160A8 <sup>(4)</sup> 550 / 45-22,5 159A8 <sup>(5)</sup>

<sup>(1)</sup> - wheel disc 11.75x22.5; ET= -30

<sup>(2)</sup> - wheel disc 13.00x22.5; ET= 0

<sup>(3)</sup> - wheel disc 14.00x22.5; ET=0

<sup>(4)</sup> - wheel disc 16.00x22.5H2; ET= -30

<sup>(5)</sup> - wheel disc 16.00x22.5; ET= -50